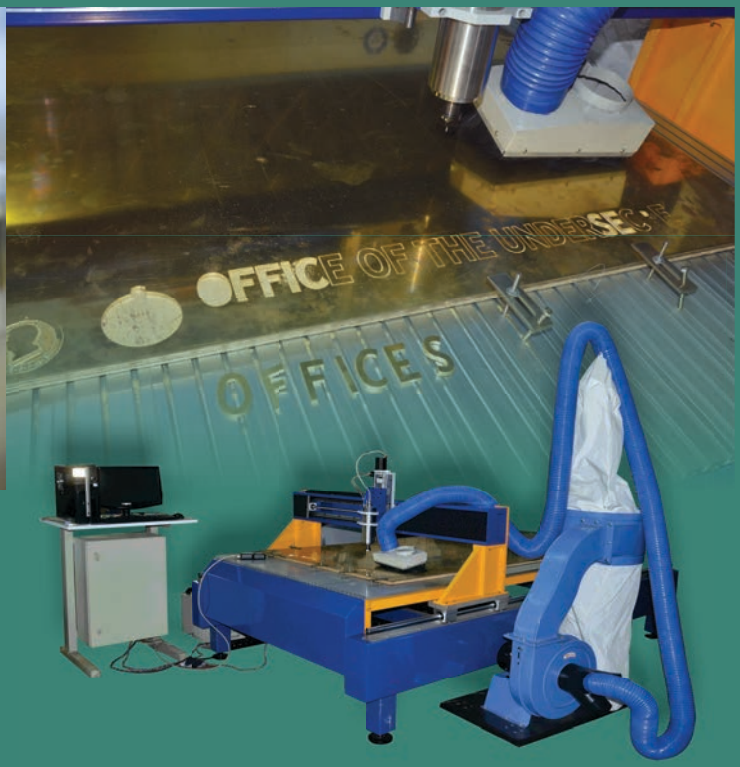

Super LILOK CNC ROUTER

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P2015.04

What is a router?
A router is a tool used to hollow out an area in a face of a solid workpiece, typically wood or plastic.

Traditional/Manual Router Disadvantages:

- Gives inconsistent output
- Gives low production yield
- Requires special bits
- Requires templates
- Works on limited materials
- Time consuming
- Prone to human error
- Processes basic and simple designs only

Manual Engraving

Traditional Router

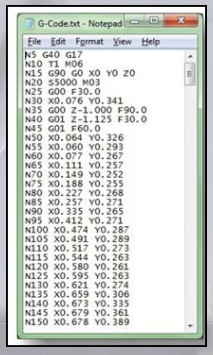
What is CNC?
CNC stands for Computer Numerical Control. It is a control system integrated to a device or a machine to make it computer-controlled.

CNC is operated by G-Codes. The controller reads the G-Codes and translates the numbers to mechanical movement.

Advantages of CNC machines:

- Give consistent output
- Require minimal supervision
- Process intricate and customized designs
- Give high production yield
- Work on various materials

The MIRDC, in partnership with the PMEDSO and Primark Tooling Services, developed a CNC Router to help the local wood-working and metal cutting industries stay competitive.



G-Code Sample. The code is then read and interpreted into mechanical movements by the router.

A CNC Router is a combination of a Router machine and a CNC device.

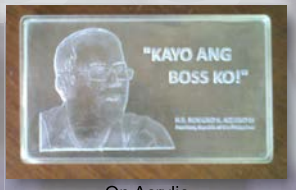
The developed CNC Router, like any CNC machines, is run by a software that not only allows creativity and complexity in woodworking and metal-cutting designs but also increases work efficiency.

The Router machine can cut and engrave on woods, metals, and acrylics. The speed of the spindle and type of router bit can be adjusted on the software controller. The CNC Router is driven by a stepper motor to move and cut in three directions: X, Y, and Z. The X-axis goes left to right, the Y-axis runs from front to back, while the Z-axis runs up and down. Because of its ability to cut various materials, more intricate and sophisticated woodworking designs can be produced and reproduced in large quantity without fear of unwanted cutting quality every single time.

Applications of CNC Router:

On Wood

On Brass



On Acrylic

Machine Specifications table:

Particulars	Specifications
Max. Working area (mm):	1300 x 2500
Z-axis travel (mm):	460
Z-axis clearance (mm):	200
Max. Travel Speed (m/min):	30
Max. Cutting Speed (m/min):	20
Position Precision (mm):	+/- 0.05
Accuracy (mechanical)	+/- 0.25 mm
(software)	+/- 0.003125 mm
Power Supply (V):	220/60Hz
T-Slot table (mm):	1260 x 2600
	Extrusion
Drivers (3):	X,Y,Z axes DSP
File Format Acceptable:	G-Code
Spindle (Collet):	Router type , 3HP, 18,000 RPM, inverter driven servo motor
Dust Collector:	2.2kW (minimum)
CAM Post Processor:	for 3D
Controller:	DSP Controller, 32MB memory, with USB port, Computer inter-face
With additional rotary axis:	360 deg.