



Metals Industry Research and Development Center

CITIZEN'S CHARTER 2025 (1st Edition) March 2025



METALS INDUSTRY RESEARCH AND DEVELOPMENT CENTER

To develop and expand the metals industry of the Philippines, Republic Act No. 4724, dated 18 June 1966, established the Metals Industry Development center (MIDC). The Center was primarily tasked to work for close rapport between the government and the industry in order to foster the advancement of metals, engineering and allied industries in the country.

This was amended by Republic Act No. 6428, dated 31 May 1972, reorganizing and renaming the MIDC into the Metals Industry Research and Development Center (MIRDC), giving it corporate existence and enlarging its powers. The administration of the Center and the exercise of its corporate authority were vested exclusively in a Board of Trustees organized under this Act.

Later presidential issuances reflected the Center's change of thrust and direction. These were Executive Order No. 602, transferring the MIRDC from the then National Science Development Board (now Department of Science and Technology) to the then Ministry of Trade & Industry (now Department of Trade & Industry) for policy and program coordination and direction; Presidential Decree No. 1765, reorienting its thrust from research and development to direct assistance to the metals industry; and Executive Order No. 128, transferring the Center from the Department of Trade & Industry to the Department of Science & Technology as a separate and attached agency.

Finally, Executive Order No. 494 dated 6 December 1991 transformed the MIRDC into a regular government agency attached to the Department of Science and Technology. This was fully implemented on 27 May 1993.



VISION

Center of excellence in science, technology and innovation supporting the growth of the metals, engineering and allied industries.

MISSION

To provide both government and private sectors in the metals, engineering, and allied industries with professional management and technical expertise on the training of engineers and technicians; information exchange; quality control and testing; research and development; technology transfer and commercialization; and business economics advisory services.



PERFORMANCE PLEDGE

We, the officials and employees of the Metals Industry Research and Development Center commit to serve you **B E S T**:

UILDING A R

UILDING A REPUTABLE ORGANIZATION

We uphold honesty, decency, and transparency in all our transactions. We commit to serve customers promptly, efficiently and reliably.

XCELLENCE IN ALL WE DO

We empower employees to take responsible actions and deliver excellent performance.

We commit to continually improve organizational effectiveness thorough our quality and environmental management systems, comply with applicable statutory and regulatory requirements, and provide products and services with the highest standards of quality and reliability to meet customer satisfaction.



ERVICE BEFORE SELF

We put our professional duties to take precedence over personal desires and interests.

We commit to serve customers professionally, responsibly and competently and abide by the Center's rules and regulations and the code of conduct and ethical standards for public officials and employees being a productive and law abiding citizen and public servant.

RUST AND RESPECT FOR EVERYONE

We value diversity and treat with justness and fairness every individual at work.

We commit to serve customers of any group, sector, status, gender, culture, or religion with utmost courtesy, vigor and enthusiasm.

All these we pledge, because YOU deserve the BEST!



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ANALYSIS AND TESTING DIVISION

External Services



I. In-House Testing Services

The following testing and analytical services are offered by the Center's Laboratories for the Metals, Engineering and Allied Industries in ensuring high quality of metal and metal products necessary for the continued competitiveness in both local and foreign markets.

A. Analytical Laboratories Section (ALS)

1. Analytical Laboratories Section - Corrosion Testing Services

Corrosion Laboratory provides the following services that can determine or assess the physical properties and corrosion resistance of various coatings for metals and its allied products.

- a. Complete Adhesion Tests of Dry-Film Organic Coatings on Metal Sheets
- b. Complete Physical Tests for Plain and Prepainted Galvanized Sheets
- c. Salt Spray Testing of Metals and Metal Products
- d. Thickness Determination of Dry-Film Organic Coatings on Metal Sheets
- e. Thickness Determination of Metallic Coatings on Various Base Metals
- f. Determination of Mass Coating (MC) per Unit Area for Plain/Prepainted G.I Sheets and G.I Wires
- 2. Analytical Laboratories Section Physico-Chemical Testing Services

These services are offered by Physico-Chemical Laboratory to analyze and determine the elemental composition of Ferrous and Non-Ferrous based metal samples. The analysis can either be destructive or non-destructive.

- a. Chemical Analysis using Spark Optical Emission Spectrometer (OES)
- b. Computation on Carbon Equivalent (CE)
- c. Chemical Analysis using Wet and Instrumental Method
- d. Chemical Analysis using X-ray Fluorescence (XRF) Spectrometer
- B. Physical Laboratories Section (PLS)
- 1. Physical Laboratories Section Auto-Parts Testing Services

These services are offered by Auto-parts Testing Laboratory to evaluate, monitor and test different auto-parts samples for their compliance with the standard, quality, safety and research.

- a. Fatigue Test
- b. PUV Dimensional Measurement
- c. Tire Endurance Test
- d. Vibration Test



2. Physical Laboratories Section - Mechanical Metallurgy Testing Services

The Mechanical Metallurgy Laboratory offers the following destructive testing services to determine the mechanical properties of metallic samples:

- a. Tension Testing
- b. Test on Threaded Fasteners
- c. Complete Physical Tests of Equal Leg Angle Steel Bar
- d. Complete Physical Tests of Reinforcing Steel Bars
- e. Complete Physical Tests of Wires
- f. Hardness Test
- g. Test of Nails
- h. Test on LPG Cylinders for Requalification
- i. Test on New LPG Cylinders
- j. Breaking load/Proof load Test on Metallic Samples
- k. Hydrostatic Testing on Metallic Samples
- I. Tests on Welds
- 3. Physical Laboratories Section Non-destructive Testing Services

The Non-destructive Laboratory offers the following testing of metal and metal products such as inspection of welds, shafting, load bearing parts in structural steel building, railways, airplane plants which are also used for product certification.

- a. Penetrant Testing
- b. Magnetic Particle Testing
- c. Radiographic Testing
- d. Ultrasonic Testing
- e. Ultrasonic Thickness Gauging

| Office/Division: | Analysis and Testing Division | | |
|--------------------------------------|-------------------------------|-----------------|--|
| Classification: | Highly Technical | | |
| Type of | G2C – Government to C | Citizen | |
| Transaction: | G2B – Government to E | Business Entity | |
| | G2G – Government to (| Government | |
| Who may avail: | All | | |
| CHECKLIST OF | REQUIREMENTS | WHERE TO SECURE | |
| 1. Submission of Samples for Testing | | | |
| 1. Submission of San | nples for Testing | | |



| Non-destructive Testing Services 1.1.a For penetrant and Magnetic Particle Testing, Ultrasonic Thickness Gauging, samples should be prepared prior to testing. Paint should be strip or removed, there should be no foreign material such as oil, dirt, grit, weld spatter and slag, etc. | |
|---|--|
| Physico-Chemical Testing Services For Chemical Analysis using Spark Optical Emission Spectrometer (OES) 1.1.a Sample/s must have flat surface with minimum width/diameter of 16mm and thickness of 2 mm | |
| For Chemical Analysis using Wet and Instrumental Method 1.1.a Sample/s with at least 50 grams metal sample weight in chips or compact form | |
| 1.1.b For Wires: 1 meter long | |
| Corrosion Testing Services For Complete Adhesion Tests of Dry-Film Organic Coatings on Metal Sheets | |
| 1.1.a One pc. with 1 ft. x width of the coil (W x L) dimension | |
| <u>For Complete Physical Tests for Plain and</u> <u>Prepainted Galvanized Sheets</u> 1.1.a One (1) pc. with 1 ft. length x standard width of the coil dimension for Triple Spot or 1 pc. 1 ft. x 1 ft. (L x W) for Average Test | |
| For Salt Spray Testing of Metals and Metal <u>Products</u> 1.1.a The sample must be not bigger than the salt spray chamber with 50" x 29" x 25" (LxWxH) dimension | |
| <u>For Thickness Determination of Dry-Film</u> <u>Organic Coatings on Metal Sheets</u> 1.1.a One (1) piece of sample with at least 3" x 6" dimension | |
| | |



| ForThicknessDeterminationofMetallicCoatings on Various Base Metals1.1.a Sample must have flat surface with minimum width/diameter of 20 mmForDetermination of Mass Coating (MC) per Unit Area for Plain/ Prepainted G.I Sheets and G.I Wires1.1.a For Plain/Prepainted Sheets: Average MC: 1 pc 1ft x 1ft (L x W) Triple Spot MC: 1 pc with 1ft L x width (W) of the coil1.1.b For Wires: 1 meter long | |
|--|--|
| 1.2 One (1) Authorization Letter (for person other than Company's representative) | Company/Industry requesting for testing |
| 1.3 One (1) Company ID and one (1) government issued ID | Company/Industry requesting for testing |
| 1.4 For BPS endorsed samples: one (1) original or photocopy of BPS Request for Test for each laboratory and uploaded Request for Test on PCIMS | Department of Trade and Industry Bureau of Philippine Standards (DTI-BPS) |
| 1.5 For students: one (1) Letter of Request for Discount and School ID | School/University where the student is enrolled |
| 2. Claiming of Test Certificates | |
| 2.1. One (1) original or photocopy of issued Technical Service Request (TSR) | MIRDC-Analysis and Testing Division Head Office (ATD-DHO) Centralized Receiving Area, Ground Floor, Gold Building |
| 2.2. One (1) original or photocopy of issued Official Receipt/Confirmation Receipt | MIRDC-Finance and Admin Division, Cashier Office, Ground Floor, Gold Building |
| 2.3. One (1) Authorization Letter (for person other than Company's representative) | Company/Industry requesting for testing |
| 2.4. One (1) Company ID and one (1) government issued ID | Company/Industry requesting for testing |
| 2.5 Property Entry/Exit Slip | MIRDC-Analysis and Testing Division Head Office (ATD-DHO) Releasing Area, Ground Floor, Gold Building |



| CLIENT | AGENCY | FEES TO BE | PROCESSING | PERSON |
|------------------------|----------------------------------|--------------|-------------------|----------------------------|
| STEPS 1. Proceed to | ACTION 1.1 Interview the | PAID None | TIME 3 minutes | RESPONSIBLE |
| ATD-DHO | customer to | None | 3 minutes | Production Planning |
| Centralized | determine what | | | Control Officer I |
| Receiving area | specific | | | ATD-DHO |
| receiving area | tests/calibration | | | or |
| | he/she needs | | | Administrative |
| | | | | Assistant III |
| | 1.2 Refer the | | | ATD-DHO |
| | customer to the | | | or |
| | laboratory | | | Authorized |
| | personnel | | | Contract of |
| | concerned | | | Service |
| | | | | Personnel |
| | | N | 47 | ATD-DHO |
| 2. Request for | 2.1 Evaluate | None | 17 minutes | For ALS |
| the required | sample/s and | | | Senior Science Research |
| tests/analysis | check required parameters for | | | Specialist |
| | testing | | | ALS (Physico- |
| | testing | | | Chemical |
| | 2.2 Receive the | | | Laboratory) |
| | required | | | or |
| | documents | | | Science |
| | | | | Research |
| | 2.3 Generate | | | Specialist II |
| | two (2) | | | ALS (Corrosion |
| | Technical | | | Laboratory) |
| | Service Request | | | |
| | (TSR) forms | | | For PLS |
| | using Unified | | | Supervising |
| | Laboratory Information | | | Science Research |
| | Management | | | Specialist |
| | System (ULIMS) | | | PLS |
| | to be signed by | | | or |
| | the customer | | | Senior Science |
| | and the | | | Research |
| | laboratory | | | Specialist |
| | representative. | | | PLS (Non- |
| | | | | destructive |
| | | | | Testing |
| | | | | Laboratory) |
| | | | | or |
| | | | | |



| | | | | Senior Science Research Specialist PLS (Mechanical Metallurgy Laboratory) or Science Research Specialist II PLS (Auto-parts Testing Laboratory) |
|--|---|------|------------|--|
| 3. Sign the two (2) Technical Service Request (TSR) Form | 3.1 Review TSR, affix signature and give one (1) copy to customer. TSR will serve as claim stub 3.2 Update Google Monitoring Sheet | None | 10 minutes | For ALS Senior Science Research Specialist ALS (Physico- Chemical Laboratory) or Science Research Specialist II ALS (Corrosion Laboratory) |
| | 3.3 Label sample/s submitted according to TSR | | | For PLS Supervising Science Research Specialist PLS or Senior Science Research Specialist PLS (Non- destructive Testing Laboratory) or |



| | | | | Senior Science Research Specialist PLS (Mechanical Metallurgy Laboratory) or Science Research Specialist II PLS (Auto-parts Testing Laboratory) |
|---|---|---|------------|--|
| 4. Proceed to Cashier for payment and present the TSR For online payment go to: https://www.lbp _ _ eservices.com/ egps/portal/ind ex.jsp and proceed to Step 6 | 4. Issue Order of Payment | See Table of Testing Fees Students can avail 20% discount on total cost Additional 30% on total cost for rush analysis on some parameters | 5 minutes | Administrative Officer IV Financial Management Section or Administrative Officer V Financial Management Section |
| 5. Wait for the issuance of Order of Payment and pay. | 5.1 Accept payment based on the Order of Payment5.2 Issue the Official Receipt | None | 10 minutes | Administrative Officer V Administrative and General Services Section or Administrative Officer II Administrative and General Services Section |



| | | N.L. | | E 1 1 0 |
|----------------|------------------|--------|-----------------|------------------|
| 6. Track the | 6. Conduct | None | 3 working days | For ALS |
| status of | sample | | | Laboratory |
| service | preparation | | | Inspector I |
| requested at | | | | ALS (Physico- |
| mirdc.dost.go | | | | Chemical |
| v.ph/tracking/ | | | | Laboratory) |
| using the | | | | or |
| issued TSR | | | | Metals |
| Reference | | | | Technologist III |
| Number as | | | | ALS (Corrosion |
| reference. | | | | Laboratory) |
| | | | | Laboratory |
| | | | | For PLS |
| | | | | Science |
| | | | | Research |
| | | | | |
| | | | | Specialist II |
| | | | | PLS (Non- |
| | | | | destructive |
| | | | | Testing |
| | | | | Laboratory) |
| | | | | or |
| | | | | Science |
| | | | | Research |
| | | | | Specialist II |
| | | | | PLS |
| | | | | (Mechanical |
| | | | | Metallurgy |
| | | | | Laboratory) |
| | | | | or |
| | | | | Science |
| | | | | Research |
| | | | | Specialist II |
| | | | | PLS (Auto-parts |
| | | | | Testing |
| | | | | Laboratory |
| 7. Request for | 7. Conduct | None | 10 working days | For ALS |
| witnessing the | Test/Analysis of | 110110 | (Testing time | Senior Science |
| conduct of the | sample/s. | | may vary | Research |
| actual testing | | | depending on | Specialist |
| (optional) on | | | the method | ALS |
| the schedule | | | used and | |
| | | | | or Solange |
| set by the | | | quantity of | Science |
| concerned | | | samples | Research |
| laboratory. | | | received, | Specialist II |
| | | | maximum of 14 | ALS |
| | | | | |



| [| | | | |
|---|---|------|--|---|
| 8. Return to MIRDC on the completion date indicated in the TSR or as per status on the online tracking system to claim the certificate/s Proceed to ATD-DHO Releasing | 8. Check documents and advise customer to settle balance, if any. | None | days. Queuing system applies) 10 minutes | Senior Science Research Specialist PLS (Non- destructive Testing Laboratory) or Senior Science Research Specialist PLS (Mechanical Metallurgy Laboratory) or Science Research Specialist II PLS (Auto-parts Testing Laboratory Production Planning Control Officer I ATD-DHO or Administrative Assistant III ATD-DHO or Administrative Assistant III ATD-DHO or Authorized Contract of Service Personnel ATD-DHO |
| tracking system to claim the certificate/s Proceed to ATD-DHO Releasing Area. and present the customer's TSR, Official Receipt/Confir | | | | ATD-DHO or Authorized Contract of Service |
| mation Receipt, Authorization Letter (if representative) | | | | |



| 9. Proceed to Cashier and settle balance. For online payment go to: https://www.lbp - eservices.com/ egps/portal/ind ex.jsp | 9. Issue the Official Receipt | See Table of Fees | 15 minutes | Administrative Officer IV Financial Management Section or Administrative Officer V Administrative and General Services Section |
|--|---|----------------------|------------|---|
| 10. Return to ATD-DHO Releasing Area and present Official Receipt/Confir mation Receipt | 10. Check Official Receipt/Confirm ation Receipt and have the customer signed on the Pink Copy (Laboratory's Receiving copy) of Test Certificate and give the original copy to customer | None | 5 minutes | Production Planning Control Officer I ATD-DHO or Administrative Assistant III or Authorized Contract of Service Personnel ATD-DHO |
| 11. Sign the Pink Copy of Test Certificate | 11.1 Issue Property Entry/Exit Slip | None | 3 minutes | Production Planning Control Officer I ATD-DHO or Administrative Assistant III or Authorized Contract of Service Personnel ATD-DHO |



| | 11.2 Call the laboratory personnel to bring the tested samples at ATD-DHO for releasing. | None | 10 minutes | Production Planning Control Officer I ATD-DHO or Administrative Assistant III or Authorized Contract of Service Personnel ATD-DHO |
|---|--|-------|-----------------|---|
| 12. Sign the Property Entry/Exit Slip. | 12. Stamp TSR with "RELEASED" and return to customer together with the OR. | None | 3 minutes | Production Planning Control Officer I ATD-DHO or Administrative Assistant III or Authorized Contract of Service Personnel ATD-DHO |
| 13. Customer fills out Customer/Clien t Satisfaction Survey Form when necessary | 13. Collect and file the filled-out Customer/ Client Satisfaction Survey Form | None | 5 minutes | Production Planning Control Officer I ATD-DHO or Administrative Assistant III or Authorized Contract of Service Personnel ATD-DHO |
| 14. Present to the gate guard the Property Entry/Exit Slip | 14. Check the Property Entry/Exit Slip and the items to be taken out | None | 1 minute | Security Guard on duty MIRDC |
| | | TOTAL | 13 days, 1 hour | and 37 minutes |



| SITUATION | ACTION | LOCATION OF ACTION | REMARKS | | |
|--|--|--|--|--|--|
| If sample requires machining | Client may avail of the services of MIRDC-Technical Services Solution (TSS) with a corresponding fee | Technical Services Solution (TSS), Ground Floor, Titanium Building | Samples are machined to specimen as per standard in case full size testing is not possible. | | |
| For Client securing PS Mark Certification | The Test Certificate shall be uploaded to PCIMS sent directly to BPS. No copy of the Test Certificate shall be issued to the Client. | ATD-DHO Releasing Area, Ground Floor, Gold Building | BPS Policy | | |
| Too hard samples that can't be drilled may require annealing process | Client may avail of the services of MIRDC-Technical Services Solution (TSS) with a corresponding fee | Technical Services Solution (TSS), Ground Floor, Titanium Building | Hardness shall be reduced to ≤ 20HRC | | |
| When there is no available test jig/fixture in the laboratory | Customer shall provide the required test jig/fixture | Preferred machine shop of the customer | The supplied fixture shall conform to customer's requirements. This can be retrieved after the test. | | |
| For Salt Spray, the above processing time is only applicable for 24 to 120-hour salt spray test request. | The laboratory will add appropriate processing time for every additional hours of exposure time. | ATD-DHO Centralized Receiving Area, Ground Floor, Gold Building | Salt spray test is conducted on a scheduled basis due to availability of machine, personnel and time of submission of sample/s. | | |
| For sample requiring Grade Verification after chemical analysis | Client may avail of the Metal Classification/Certific ation service of Physical Metallurgy Laboratory with a corresponding fee | Physical Metallurgy Laboratory, Ground Floor, Titanium Building | A complete chemical analysis of the sample is a pre-requisite | | |



| bs requested applie | me procedure ATD-DHO from Job ance to Receiving Are ing Ground Floor Gold Building | , |
|---------------------|--|---|
|---------------------|--|---|

TABLE OF FEES

AUTO-PARTS TESTING SERVICES

| PUV DIMENSIONAL MEASUREMENT | | | | | | |
|--|-----------------|--|--|--|--|--|
| FEE FEE | | | | | | |
| A. Class 2 and 3 | PhP 17,830/unit | | | | | |
| I. Overall height, width and length | PhP 4,110/meas. | | | | | |
| II. Wheel base and front and rear overhang | PhP 2,140/meas. | | | | | |
| III. Cabin Dimensions | PhP 1,150/meas. | | | | | |
| IV. Seat Dimensions and Seat Layout | PhP 1,640/meas. | | | | | |
| V. Space for each standing passenger | PhP 1,520/meas. | | | | | |
| VI. Step Board Dimensions | PhP 1,640/meas. | | | | | |
| VII. Service Door Dimensions | PhP 650/meas. | | | | | |
| VIII. Emergency Exit Dimensions | PhP 650/meas. | | | | | |
| IX. Hand Rails | PhP 1,150/meas. | | | | | |
| X. External Projections | PhP 4,110/meas. | | | | | |
| XI. Field of Vision | PhP 1,640/meas. | | | | | |
| B. Class 1 | PhP 20,500/unit | | | | | |
| I. Overall height, width and length | PhP 4,110/meas. | | | | | |
| II. Wheel base and front and rear overhang | PhP 2,140/meas. | | | | | |
| III. Cabin Dimensions | PhP 1,150/meas. | | | | | |
| IV. Seat Dimensions and Seat Layout | PhP 1,640/meas. | | | | | |
| V. Step Board Dimensions | PhP 1,640/meas. | | | | | |
| VI. Service Door Dimensions | PhP 650/meas. | | | | | |
| VII. Emergency Exit Dimensions | PhP 1,640/meas. | | | | | |
| VIII. Hand Rails | PhP 1,150/meas. | | | | | |
| IX. External Projections | PhP 4,110/meas. | | | | | |
| X. Field of Vision | PhP 3,120/meas. | | | | | |

| TIRE ENDURANCE TEST | | | | | |
|--------------------------------|-------------------|--|--|--|--|
| FEE | | | | | |
| 1. Load/Speed Performance Test | | | | | |
| I. Motorcycle | PhP 4,800/sample | | | | |
| II. Passenger Car | PhP 8,100/sample | | | | |
| III. Truck/Buses | PhP 11,200/sample | | | | |



| 2. Tire Endurance Test | | |
|------------------------|---------------------|--|
| I. Motorcycle | Per quotation basis | |
| II. Passenger Car | Per quotation basis | |
| III. Truck/Buses | Per quotation basis | |
| 0. Photo | PhP 80/photo | |
| 0. Witnessing of Test | PhP 250/TSR/Day | |
| 0. Courier Service | PhP 120/TSR | |

MECHANICAL METALLURGY TESTING SERVICES

| 1. Tension Test | | |
|---|--------------|--|
| 1.1 <1500mm ² | ₱ 390/sample | |
| 1.2 >1500mm ² | ₱ 670/sample | |
| 2. Test on Threaded Fasteners | ₱ 375/sample | |
| 2.1 Axial Tension Test | ₱ 375/sample | |
| 2.2 Shear Test | ₱ 375/sample | |
| 3. Complete Physical Tests of Equal Leg Angle Steel Bar | | |
| 3.1 Tension Using Shimadzu 50kN | ₱ 390/sample | |
| 3.2 Dimension Test | ₱ 230/sample | |
| 3.3 Out of square Test | ₱ 205/sample | |
| 3.4 Test of Camber | ₱ 185/sample | |
| 3.5 Variation in Mass | ₱ 50/sample | |
| 4. Complete Physical Tests of Reinforcing Steel | | |
| Bars | | |
| 4.1 Tension Test | | |
| 4.1.1 <1500mm ² | ₱ 390/sample | |
| 4.1.2 >1500mm ² | ₱ 670/sample | |
| 4.2 Bend Test | ₱ 190/sample | |
| 4.3 Variation in Mass | ₱ 50/sample | |
| 4.4. Deformation Measurement | ₱ 50/sample | |
| 4.5. Variation in Mass | ₱ 50/sample | |
| 5. Complete Physical Tests of Wires | | |
| 5.1 Tension | ₱ 390/sample | |
| 5.2 Physical Appearance | ₱ 125/sample | |
| 5.3 Dimension Test | ₱ 300/sample | |
| 5.4 Torsion Test | ₱ 225/sample | |
| 5.5 Winding Test | ₱ 225/sample | |
| 6. Hardness Test | | |
| 6.1 Rockwell, 5 Indentations | ₱ 140 | |
| 6.2 Brinell, 2 Indentations | ₱ 180 | |



| 6.3 Vickers, 5 Indentations | ₱ 240 | | | |
|--|---------------------------------------|--|--|--|
| 6.4 Micro Vickers, 1 Indentation | ₽ 270 | | | |
| 6.5 Microdur, 5 Indentations | ₱ 180 | | | |
| 7. Tests of Nails | 1.100 | | | |
| 7.1 Tension Test (Using Shimadzu 50kN) | ₱ 390/sample | | | |
| 7.2 Bend Test | ₱ 190/sample | | | |
| 7.3 Dimensional for Nails | ₱ 350/sample | | | |
| 8. Test on LPG Cylinders for Requalification | ľ | | | |
| 8.1. Air Leak Test | | | | |
| 8.1.1 2 Piece Cylinder | ₱ 1,600/sample | | | |
| 8.1.2 3 Piece cylinder | ₱ 2,500/sample | | | |
| 8.2. Hydrostatic Test | · · | | | |
| 8.2.1 2 Piece Cylinder | ₱ 3,650/sample | | | |
| 8.2.2 3 Piece cylinder | ₽ 4,750/sample | | | |
| 9. Test on New LPG Cylinders | · · · · | | | |
| 9.1 Tension Test | ₱ 390/sample | | | |
| 9.2 Bend Test | ₱ 190/sample | | | |
| 9.3 Burst Test | • | | | |
| 9.3.1 2-Piece Cylinder | ₱ 1,550/sample | | | |
| 9.3.2 3-Piece cylinder | ₱ 3,500/sample | | | |
| 9.4. Macroexamination | ₱ 1,330/sample | | | |
| 10. Breakingload/Proofload Test on Metallic Samples thru Tension/Compression/Flexure | | | | |
| 10.1 Manhole Cover / Grating | ₱ 1,250/sample | | | |
| 10.2 Clevis Assembly | ₱ 1,325/sample | | | |
| 10.3 Turn Buckle, 1"- 2" | ₱ 745/sample | | | |
| 10.4 Turn Buckle, > 2" | ₽ 1,480/sample | | | |
| 10.5 Wire Rope ≥ 1 ½" | ₱ 1,250/sample | | | |
| 10.6 Small Samples (< 15kg) | ₱ 355/sample | | | |
| 10.7 Big Samples (15 to 35kg) | ₱ 655/sample | | | |
| 10.8 Heavy Sample (above 35kg) | ₱ 1,550/sample | | | |
| 10.9 7 wire strands | ₱ 1,250/sample | | | |
| 11. Hydrostatic Testing on Metallic Sample | Based on Quotation | | | |
| 12. Tests on Welds | | | | |
| 12.1 Tension | ₱ 390/sample | | | |
| 12.2 Bend | ₱ 190/sample | | | |
| 12.3 Macroexamination | ₱ 1,330/sample | | | |
| 13. Sample Preparation | | | | |
| 13.1 Notching | ₱ 125/sample | | | |
| 13.2 Grinding | ₽ 85/sample | | | |
| 13.3 Cutting | · · · · · · · · · · · · · · · · · · · | | | |
| · · · · · · · · · · · · · · · · · · · | | | | |



| 13.3.1 Oxy-acetylene | ₱ 50/sample |
|-------------------------------|---------------|
| 13.3.2 Up to 1in ² | ₱ 160/sample |
| 13.3.3 1-4in ² | ₱ 220/sample |
| 14. Other Fees | |
| 14.1 Photo | ₱ 80/photo |
| 14.2 Witnessing | ₱ 250/TSR/day |
| 14.3 Courier | ₱ 120 |

NON-DESTRUCTIVE TESTING SERVICES

| | FEE |
|---|--------------------|
| 1. Liquid Penetrant Testing | |
| 1.1. Visible | PhP370/ sq. ft. |
| 1.2 Visible | PhP360/ linear ft. |
| 1.3 Fluorescent | PhP420/ sq. ft. |
| 1.4 Fluorescent | PhP370/ linear ft. |
| 2. Magnetic ParticleTesting | |
| 2.1. Visible | PhP410/ sq. ft. |
| 2.2 Visible | PhP380/ linear ft. |
| 2.3 Fluorescent | PhP430/ sq. ft. |
| 2.4 Fluorescent | PhP390/ linear ft. |
| 3. Radiographic Testing (3.5" x 17" Film) | |
| 3.1. 10mm thick and below | PhP540.00 |
| 3.2 >10-25 mm thick | PhP570.00 |
| 3.3 >25-35 mm thick | PhP620.00 |
| 3.4 >35-50 mm thick | PhP660.00 |
| 4. Ultrasonic Testing | |
| 4.1. Flaw Detection (per sq.ft.) | PhP385.00 |
| 4.2 Flaw Detection (per In.ft.) | PhP420.00 |
| 4.3 Thickness Gaging (per point) | PhP60.00 |
| 5. Witnessing | PhP 250/TSR/day |

PHYSICO-CHEMICAL TESTING SERVICES

| Chemical Analysis using Spark Optical Emission Spectrometer (OES) | | | | | | |
|---|---------------|--|--|--|--|--|
| 1. FERROUS-BASED SAMPLES | | | | | | |
| 1.1 Complete Analysis (C,Si,Mn,P,S,Cr,Mo,Ni,Cu) | ₱ 3550/sample | | | | | |
| 1.2 Additional elements (B,V,Nb,Ti, Mg) | ₱ 395/element | | | | | |
| 1.3 Carbon Equivalent (CE) | ₱ 750/sample | | | | | |



| 2. FOR BPS-ENDORSED SAMPLES | |
|--|-----------------|
| 2.1 Weldable Rebars, Equal Leg Angle Bars, | |
| LPG Cylinders | ₱ 3,550/sample |
| (C,Si,Mn,P,S) | |
| 2.2 Non-Weldable Rebars | ₱ 1,810/sample |
| (P,S) | 1,010,000,000 |
| 3. NON-FERROUS BASED SAMPLES | |
| COPPER AND COPPE | R ALLOYS |
| 3.1 Complete Analysis (Pure Copper) | |
| (Cu,Sn,Pb,Fe,Al,Ni,Mn,Ag,P,S,Co,Sb) | ₱ 3,900/sample |
| 3.2 Additional elements | |
| (Bi,Si,Zn) | ₱ 395/sample |
| 3.3 Complete Analysis (Brass,Bronze and other | |
| Copper Alloys) | ₱ 3,900/sample |
| (Cu,Sn,Pb,Fe,Al,Ni,Mn,Ag,P,S,Co,Zn) | |
| 3.4 Additional elements | ₱ 395/sample |
| (Bi,Si,Mg) | |
| ALUMINUM AND ALUMI | NUM ALLOYS |
| 3.5Complete Analysis | |
| (Al,Mn,Mg,Cu,Źn,Ni,Cr,Pb,Fe,Ti) | ₱ 3,900/sample |
| 3.6 Additional elements | |
| (Ag,Bi,Co,P) | ₱ 395/sample |
| Chemical Analysis using X-ray Fluorescence (XR | F) Spectrometer |
| 4.1 Scanning | ₱ 2,200/sample |
| 4. OTHER FEES | |
| 4.1 Sample preparation (for rebars, 10mm, | ₽ 100/comple |
| 12mm Ø) | ₱ 190/sample |
| 4.2 Metal Identification | ₱ 750/sample |
| 4.3 Witnessing Fee | ₱ 250/TSR |
| | F 200/13N |



| MATERIAL | INFRARED COMBUSTION | WET/ELECTROLYSIS | | | | AAS | UV-VIS | | TOTAL COST | |
|-----------------|------------------------|------------------|-------|-------|------|--------------|--------------|-------|---------------|-----------|
| Ferrous Based | Ferrous Based | | | | | | | | | |
| Low Alloy Steel | C,S | Si | Р | | | | Mn,Ni,Cu,Cr | Мо | | |
| | ₱650/element | ₱1130 | ₱1160 | | | | ₱670/element | ₱1530 | | ₽7,800.00 |
| Cast Iron | C,S | Si | Р | | | | Mn,Ni,Cu,Cr | Мо | | |
| | ₱650/element | ₱1130 | ₱1160 | | | | ₱670/element | ₱1730 | | ₽8,000.00 |
| Stainless Steel | C,S | Si | Р | Ni | Cr | | Mn,Cu | Мо | | |
| | ₱650/element | ₱1130 | ₱1160 | ₱1120 | ₱840 | | ₱670/element | ₱1530 | | ₱8,420.00 |
| Manganese Steel | C,S | Si | Р | Mn | | | Cu,Ni,Cr | Мо | | |
| | ₱650/element | ₱1130 | ₱1160 | ₱1620 | | | ₱670/element | ₱1530 | | ₽8,750.00 |
| Tool Steel | C,S | Si | Р | | | | Mn,Ni,Cu,Cr | Мо | | |
| | ₱650/element | ₱1130 | ₱1160 | | | ₱670/element | ₱1730 | | ₽8,000.00 | |

Chemical Analysis using Wet and Instrumental Method

Non-Ferrous Based

Solder, Lead Base, Tin Base, Babbitt and other similar alloys

| a. Pb(rem) | | | Sn, Sb, Cu, Ag, Ni, Fe, Bi, Zn, Al | |
|--------------------------|-------|------|--|------------|
| >20% | | F | ₱670/element | ₱6,030 .00 |
| b. Pb(rem) | Sb | Sn | Cu, Ag, Ni, Fe, Bi, Zn, Al | |
| >20% | ₱680 | ₱725 | ₱670/element | ₱6,095.00 |
| c. Sn (rem) | | | Pb, Sb, Cu, Ag, Ni, Fe, Bi, Zn, Al | |
| >75% | | | ₱670/element | ₱6,030.00 |
| c. Sn (rem), Pb (wet) | Pb | Sb | Cu, Ag, Ni, Fe, Bi, Zn, Al | |
| (> 75%) (=/<20%) | ₱1140 | ₱680 | ₱670/element | ₱6,510.00 |

Complete chemical analysis shall be done if Pb and Sn are to be reported.

It is possible to analyze one or more elements provided Pb is not to be reported and % Sn is less than 75%.



INFRARED TOTAL MATERIAL WET/ELECTROLYSIS AAS UV-VIS COMBUSTION COST **Copper Based Metals** Cd, Co, Fe, Mn, Copper (Pure) Cu Ni, Ag, Zn 99.75% and over ₱1085 ₱670/element ₽5,775.00 Pb, Sn, Al, Ni, Brass Fe, Mn, Sb, Ag, s Cu Р Со Zn (rem) ₱650 ₱1085 ₱670/element ₱1100 ₽8,865.00 Pb, Al, Ni, Fe, Bronze s Cu Sn Mn, Sb, Ag, Co Ρ Zn (rem) if > 5%, Cu > 40% ₱650 ₱1085 ₱725 ₱670/element ₱1100 ₱8,920.00 Zn, Pb, Al, Ni, Fe, Mn, Sb, Ag, Bronze Co s Р Cu Sn if Zn < 5% /Cu Alloys ₱1085 ₱9,590.00 ₱650 ₱725 ₱670/element ₱1100 Zn, Sn, Al, Ni, Fe, Mn, Sb, Ag, Copper - Lead Alloy S Ρ Cu Pb Со ₱650 ₱1085 ₱1140 ₱670/element ₱1100 ₱10,005.00 Pb, Sn, Fe, Mn, Cu-Ni Alloy/ Cu Ni Al, Sb, Co, Ag Cu-Ni-Zn Alloy Zn (rem) ₱1085 ₱1120 ₱670/element ₽7,565.00 Zn, Pb, Sn, Fe, Cu-Ni Alloy/ Mn, Al, Sb, Co, Cu Ni Ag Cu-Ni-Zn Alloy Zn < 5% ₱1085 ₱1120 ₱670/element ₽8,235.00 Р Manganese -C,S Cu Mn Copper Alloy ₱650/element ₱1085 ₱1620 ₱1100 ₽5,105.00

(cont): Chemical analysis using Wet and Instrumental Method



| MATERIAL | INFRARED COMBUSTION | WET/ELECTROLYSIS | | | AAS | UV-VIS | | TOTAL COST | | | |
|--------------------------|------------------------|------------------|---------------|------|---------------|--------|--------------------------------------|---------------|------|------|------------|
| Aluminum Based | | | | | | | | | | | |
| Aluminum (Pure) | | | | | | | Mn, Mg, Cu, Zn, Ni, Cr, Pb, Sn | Si | Fe | Ti | |
| Al (rem) | | | | | | | ₽670/element | ₱1130 | ₱670 | ₱730 | ₽7,890.00 |
| Al - Si Alloy | | Si | | | | | Mn, Mg, Cu, Zn, Ni, Cr, Pb, Sn | Fe | Ti | | |
| AI (rem) | | ₱1130 | | | | | ₽670/element | ₽670 | ₽730 | | ₽7,890.00 |
| Al - Si - Mg Alloy | | Si | | | | | Mn, Cu, Zn, Ni, Cr, Pb, Sn | Fe | Ti | | |
| AI (rem) | | ₱1130 | | | | | ₱670/element | ₱670 | ₱730 | | ₽7,220.00 |
| Nickel Alloys | | | | | | | | | | | |
| Nickel (Pure) | C,S | Si | Ni | | | | Mn, Cu, Co, Fe | | | | |
| AI (rem) | ₱650/element | ₱1130 | ₱1120 | | | | ₱670/element | | | | ₱6,230.00 |
| Nickel - Copper Alloy | C,S | Cu | Ni | | | | Mn, Al, Co, Fe | | | | |
| AI (rem) | ₱650/element | ₱1085 | ₱1120 | | | | ₱670/element | | | | ₱6,185.00 |
| Ni - Cr Alloy | C,S | Si | Ni | Cr | Ρ | | Mn, Al, Co, Fe, Cu | Мо | | | |
| | ₱650/element | ₱1130 | ₱1120 | ₱840 | ₱1160 | | ₱670/element | ₱1530 | | | ₱10,430.00 |
| Ni - Cr - Fe Alloy | C,S | Si | Ni | Cr | Р | Fe | Mn, Al, Co, Cu | Мо | | | |
| | ₱650/element | ₱1130 | ₱ 1120 | ₱840 | ₱ 1160 | ₱1280 | ₱670/element | ₱1530 | | | ₱11,040.00 |

| Zinc (Pure) | | Cu, Fe, Cd, Pb, Al, Sn, Mg | |
|-------------|--|-------------------------------|-----------|
| Zn (rem) | | ₱670/element | ₽4,690.00 |

| NON-ISO | | | | - | | | | |
|----------------------|-------------------|-------------|---------------|---|--------------|-------|--|-----------|
| Silver Brazing | | Cu | Ag | | | | | |
| AI (rem) | | ₱1085 | ₱1160 | | | | | ₽2,245.00 |
| Silver Brazing | | Cu | Ag | | Zn, Cd | | | |
| AI (rem) | | ₱1085 | ₱1160 | | ₱670/element | | | ₽3,585.00 |
| High P Brazing Alloy | | Cu | Ag | | | Р | | |
| AI (rem) | | ₱1085 | ₽ 1160 | | | ₱1100 | | ₽3,345.00 |
| OTHER FEES | | | | | | | | |
| Metals | | | | | | | | |
| Identification | ₱750.00 /s | ample | | | | | | |
| Witnessing | | | | | | | | |
| Fee | ₽250.00/ | ₱250.00/TSR | | | | | | |
| Photo | ₱80.00 /sh | ot | | | | | | |



CORROSION TESTING SERVICES

Rate (Php) per sample

| Determination of Mass Coating (MC) per Unit Area for Plain/Prep Plain Wires | painted GI Sheets and |
|--|--|
| Average of Single Spot GI Sheet GI Wire Prepainted GI Sheet | 430.00 420.00 540.00 |
| Triple Spot GI Sheet Prepainted GI Sheet | 520.00 590.00 |
| Thickness Determination of Dry-Film Organic Coatings on Metal Thickness Test (Top Coat/Back Coat/Total Thickness) | <u>Sheets</u> 480.00 |
| Complete Adhesion Tests of Dry-Film Organic Coatings on | |
| Metal Sheets Bend Test Tape Test Impact Test Pencil Hardness Test | 240.00 215.00 300.00 250.00 |
| Complete Physical Tests for Plain and Prepainted Galvanized Sl | heets |
| <u>For GI Sheets</u> Package 1 –Triple Spot MC, Bend Tests Package 2 – Averaging MC, Bend Tests | 760.00 670.00 |
| <u>For Prepainted Sheets</u> Package 3 –Triple Spot MC, Paint Thick, Bend, Tape, Impact, Pencil Hardness Test | 2,075.00 |
| Package 4- Averaging MC, Paint Thick. Bend, Tape, Impa Pencil Hardness Test | act, 2,025.00 |
| Salt Spray Testing of Metals and Metal Products For the First Sample: | |
| Weekday Weekend | 2,410.00/24hrs 3,060.00/24hrs* *applicable for juests beyond 96 hrs |
| Additional Sample | 300.00 |



| Thickness Determination of Metallic Coatings on Various Ba Coulometric-Single Layer Additional Layer | <u>se Metals</u> | 570.00 300.00 |
|--|--------------------------|------------------|
| Magnetic Induction | | 550.00 |
| Specific Gravity | | 250.00 |
| Sample Preparation (Stripping of Coating) GI Wires GI Sheets/Prepainted GI Sheets/Blackened Samples | | 100.00 120.00 |
| Other Fees Witnessing Photo | 250.00/TSR 80.00/shot | |

II. In-House Calibration Services

In-house calibration services conducted at MIRDC Instrumentation and Metrology Laboratories, covers the parameters on Dimensional Metrology, Pressure, Torque, Force, Weight (Electronic Balances or Non-automatic weighing scale), Thermometry and Electrical Instruments. These services are provided for the metals, engineering and allied industries through comparison with MIRDC laboratory reference standards to ensure their accuracy and traceability to System International (SI) units through standards maintained by a National Measurement Institute.

| Office/Division: | Analysis and Testing Division – Instrumentation and Metrology Section (IMS) | | | | |
|-------------------------|--|------------------------------------|--|--|--|
| Classification: | Highly Technical | | | | |
| Type of Transaction: | G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government | | | | |
| Who may avail: | All | | | | |
| CHECKLIST | CHECKLIST OF REQUIREMENTS WHERE TO SECURE | | | | |
| 1. Submission Ir | struments/ Equipment | | | | |
| | | | | | |
| | Equipment for calibration vorking condition. Our clude repairs. | Company requesting for calibration | | | |



| 1.2 Technical Service Request (TSR) form | | | Analysis and Testing Division Head Office (ATD-DHO) Centralized Receiving Area | | | |
|---|--|---|---|--|--|--|
| 1.3 One (1) Authorization Letter (for person other than Company's representative) | | | Company requesting for calibration | | | |
| 1.4 One (1) Company government issued I | | | Comp | pany requesting fo | or calibration | |
| 1.5 For students: on for Discount and Sch | | uest | Schoo | ol/University reque | esting for calibration | |
| 2. Claiming of Calib | ration Certificate | S | | | | |
| 2.1. One (1) original or photocopy of issued Technical Service Request (TSR) | | | | MIRDC-Analysis and Testing Division Head Office (ATD-DHO) Centralized Receiving Area, Ground Floor, Gold Building | | |
| 2.2 Payment (cash o check) | r company dated | | Client servic | /Industry requesti | ng for in plant | |
| 2.3 One (1) original c Official Receipt/Confi Invoice (if applicable) | rmation Receipt, a | | Cashi | | -Finance and Admin Gold Building | |
| 2.4. One (1) Authoriz other than Company' | | erson | Company/Industry requesting for calibration | | | |
| 2.5. One (1) Compar government issued II | | | Company/Industry requesting for calibration | | | |
| 2.6 Property Entry/Ex | kit Slip | | MIRDC-Analysis and Testing Division Head Office (ATD-DHO) Releasing Area, Ground Floor, Gold Building | | | |
| CLIENT STEPS | AGENCY ACTION | | S TO PAID | PROCESSING TIME | PERSON RESPONSIBLE | |
| 1. Proceed to ATD- DHO Centralized Receiving Area and submit instruments subject for In-house Calibration service. | 1.1 Evaluate instrument/s and check the functionality test and the required parameters for calibration. 1.2 Generate three (3) copies (One copy for the Customer, for the | No c paym requ for a hou calib | one down hent is uired all in- use ration vice. | 15 minutes | Senior Science Research Specialist IMS (Officer in Charge) or Senior Science Research Specialist IMS (Metrology) or Science Research Specialist II IMS (Instrumentation) | |



| | Laboratory, and for ATD-DHO) of Technical Service Request (TSR) forms using Unified Laboratory Information Management System (ULIMS). | | | |
|--|---|------|-----------|--|
| 2. Review the contents of TSR to ensure that all the requirements for the conduct of inhouse calibration service are met, and then sign the Technical Service Request (TSR) Form (in 3 copies) that were generated by the receiving personnel. The TSR furnished to customer will also serve as claim stub. | 2.1 Review TSR, affix signature and give one (1) copy to customer. 2.2 Update Google Monitoring Sheet 2.3 Put tag or labels on each instrument for in-house calibration service | None | 5 minutes | Senior Science Research Specialist IMS (Officer in Charge) or Senior Science Research Specialist IMS (Metrology) or Science Research Specialist II IMS (Instrumentation) |
| 3. Present all company required documents, if applicable (PO, Receiving documents copies, etc.) | 3.1 Receive the required documents, if applicable (PO, Receiving documents copies, etc.) 3.2 Distribute the instrument/ equipment to laboratory | None | 3 minutes | Senior Science Research Specialist IMS (Officer in Charge) or Senior Science Research Specialist IMS (Metrology) or Science Research Specialist II |



| | areas as per parameter. | | | IMS (Instrumentation) |
|--|--|------|---|--|
| 4. Track the status of service requested at mirdc.dost.gov.ph /tracking/ using the issued TSR Reference Number. | 4. Conduct calibration | None | 14 working days (Calibration time may vary depending on the method used and quantity of samples received, Queuing system applies) | Senior Science Research Specialist IMS (Metrology) or Science Research Specialist II IMS (Instrumentation) |
| 5. Return to MIRDC to claim the Calibration Certificate. Proceed to ATD-DHO Centralized Receiving Area. and present the original copy of TSR form. In case of lost original copy of the TSR, the person who claims the calibration certificates and/ or items, must present a signed letter from the listed Customer, stating that such person is authorized to retrieve said items. | 5.1 Evaluate the TSRs customer's copy. 5.2 Check documents and advise customer to settle balance, if any. | None | 5 minutes | Production Planning Control Officer I ATD-DHO or Administrative Assistant III or Authorized Contract of Service Personnel ATD-DHO |



| 6. Proceed to Cashier for payment and present the TSR For online payment go to: https://www.lbp- eservices.com/egps /portal/index.jsp and proceed to Step 8 | 6. Issue Order of Payment | Refer to DOST AO No. 006 Series of 2018, prescribed calibration fees | 5 minutes | Administrative Officer IV Financial Management Section or Administrative Officer V Financial Management Section |
|---|--|---|------------|---|
| 7. Wait for the issuance of Order of Payment and pay. | 7.1 Accept payment based on the Order of Payment7.2 Issue the Official Receipt | None | 10 minutes | Administrative Officer V Administrative and General Services Section or Administrative Officer II Administrative and General Services Section |
| 8. Go back to ATD- DHO Releasing Area and present Official Receipt/Confirmatio n Receipt | 8. Check Official Receipt/Confir mation Receipt and have the customer signed on the Pink Copy (Laboratory's Receiving copy) of Calibration Certificate and give the original copy to customer | None | 5 minutes | Production Planning Control Officer I ATD-DHO or Administrative Assistant III ATD-DHO or Authorized Contract of Service Personnel ATD-DHO |



| 9. Sign the Pink Copy of the Certificates | 9.1 Issue Property Entry/Exit Slip | None | 3 minutes | Production Planning Control Officer I ATD-DHO or Administrative Assistant III ATD-DHO or Authorized Contract of Service Personnel ATD-DHO |
|---|--|------|------------|---|
| | 9.2 Call the laboratory personnel to bring the tested samples at ATD-DHO for releasing. | None | 15 minutes | Production Planning Control Officer I ATD-DHO or Administrative Assistant III ATD-DHO or Authorized Contract of Service Personnel ATD-DHO |
| 10. Sign the Property Entry/Exit Slip. | 10. Stamp TSR with "RELEASED" and return to customer the TSR, OR together with the Calibration Certificates and Property Entry/Exit Slip | None | 3 minutes | Production Planning Control Officer I ATD-DHO or Administrative Assistant III ATD-DHO or Authorized Contract of Service Personnel ATD-DHO |



| 11. Customer fills | 11.1 Let the | None | 5 minutes | Production |
|---------------------|-------------------|-------|--------------------------------|---------------------|
| out Customer/Client | customer fill out | | | Planning Control |
| Satisfaction Survey | the | | | Officer I |
| Form | Customer/Clien | | | ATD-DHO |
| | t Satisfaction | | | or |
| | Survey Form | | | Administrative |
| | - | | | Assistant III |
| | 11.2 Collect | | | ATD-DHO |
| | and file the | | | or |
| | filled-out | | | Authorized |
| | Customer/ | | | Contract of Service |
| | Client | | | Personnel |
| | Satisfaction | | | ATD-DHO |
| | Survey Form | | | |
| 12. Present to the | 12. Check the | None | 1 minute | Security Guard on |
| gate guard the | Property Entry/ | | | duty |
| Property Entry/Exit | Exit Slip and | | | MIRDC |
| Slip | the items to be | | | |
| | taken out | | | |
| | | TOTAL | 14 days, 1 hour and 15 minutes | |



| SITUATION | ACTION | LOCATION OF ACTION | REMARKS |
|---|---|---|---|
| For multiple jobs or TSRs requests and complexity of the instruments evaluated and received within the day | Conduct of calibration will be on scheduled basis depending on the availability of laboratory reference standard and calibration officers 14 working days from receipt of sample, depending on the quantity and complexity of test / calibration performed. | Analysis and Testing Division, Instrumentat ion and Metrology Section, Ground Floor, Gold Building | Queueing system (First In First Out) |
| For un-stable laboratory environmental condition due to Air-Conditioning system and other Influence Quantity factors | The Client will be informed that the stabilization time process will be extended. | Analysis and Testing Division, Instrumentat ion and Metrology Section, Ground Floor, Gold Building | Queueing system (First In First Out) |
| For complex instrument not included in the Fees and Charges in the DOST Administrative Order No.006 | The Client will be provided with Quotation approved by the Head of Agency or his Authorized Representative. The calibration process will only commence upon approval/acceptance of the quotation and the corresponding issuance of Purchase Order by the client | Analysis and Testing Division, Instrumentat ion and Metrology Section, Ground Floor, Gold Building | Follow MIRDC procedure on Tender Request and Contract |
| For internal jobs (jobs requested by other Unit/Section/Divisi on) | The same procedure applies from Job Acceptance to Releasing | ATD-DHO Centralized Receiving Area, Ground Floor, Gold Building | Laboratory testing/calibrati on fees are waived. |



TABLE OF CALIBRATION FEES

(Per DOST Administrative Order No. 006, series of 2018 "Prescribe Calibration Fees for ITDI, MIRDC, PAG-ASA and Regional Metrology Laboratories (RMLs)")

| Type of Equipment/Device | Fees (Pesos) |
|--|--|
| ELECTRICAL AC Current Source/Standard up to 50A per succeeding range AC Voltage Source/Standard | 2,650.00 750.00 |
| up to 1000V r succeeding range Ammeter (AC,20 A) | 1,750.00 550.00 |
| 1 to 2 ranges 1 to 5 ranges Ammeter (DC,2 A and below) | 750.00 1,200.00 |
| 1 to 2 ranges 1 to 5 ranges Ammeter (DC,above 2 A) | 700.00 1,150.00 |
| 1 to 2 ranges 1 to 5 ranges AC Clampmeter (up to 500A) | 1,000.00 1,700.00 |
| up to 500A per succeeding range Current Shunt, (AC, 10 A) Current Shunt, (AC, 50 A) Current Shunt, (DC, 10 A) Current Shunt, (DC, 50 A) DC Current Source/Standard | 800.00 300.00 1,300.00 1,650.00 1,400.00 1,700.00 |
| Up to 50A per succeeding range DC Voltage Source/Standard by direct measurement | 2,100.00 900.00 |
| up to 1000V per succeeding range by transfer method | 1,400.00 650.00 |
| up to 1000V per succeeding range DC Clampmeter | 2,600.00 1,100.00 |
| up to 500A per succeeding range Decade Resistance Box (per dial) | 900.00 350.00 1,100.00 |



| Double Bridge | |
|---|------------------|
| 1st range | 1,800.00 |
| per succeeding range | 1,100.00 |
| Earth Tester | ., |
| 1st range | 1,350.00 |
| per succeeding range | 400.00 |
| Electronic Load | |
| up to 20A | 1,200.00 |
| per succeeding range | 800.00 |
| Groundstrap Tester/Checker | 000.00 |
| 1st range | 550.00 |
| per succeeding range | 330.00 |
| High Voltage Meter (up to 10 kV) | |
| Up to 10 kV | 2,000.00 |
| per succeeding range | 1,150.00 |
| Insulation Tester (Megohmeter) | 1,100.00 |
| up to 1000V | 1,050.00 |
| per succeeding range | 350.00 |
| Megohmmeter | 000.00 |
| up to 1000MΩ | 1,090.00 |
| per succeeding range | 350.00 |
| Kelvin Bridge | 000.00 |
| up to $1M\Omega$ | |
| per succeeding range | 1,250.00 |
| Millivolt Potentiometer | 1,230.00 |
| Up to 100mV | 1,850.00 |
| per succeeding range | 900.00 |
| Multimeter, Analog | 2,250.00 |
| Multimeter, Digital, | 2,230.00 |
| $3\frac{1}{2}$ digits | 3,250.00 |
| $4 \frac{1}{2}$ digits | 5,050.00 |
| 5 ½ digits | 7,900.00 |
| • | 10,150.00 |
| 6 ½ digits Ohmmeter | 10,130.00 |
| $100 \text{m}\Omega$ to $100 \text{G}\Omega$ | 900.00 |
| per succeeding range | 350.00 |
| | 700.00 |
| Ohmmeter (0-14 pH) Puncture Tester | 700.00 |
| 1st range | 950.00 |
| 6 | 400.00 |
| per succeeding range Puncture w/ Insulation Tester | 400.00 |
| Up to 5Kv AC/DC, 2A AC/DC, and 100 M Ω | 1 050 00 |
| Resistance Box | 1,950.00 |
| | 550.00 |
| 1st five points | 550.00 150.00 |
| per succeeding point Rheostat | |
| | 550.00 |
| Stopwatch (15 minutes. minimum) | 680.00 |
| | |



| Standard Resistor | |
|--|--------------------|
| by direct measurement | 3,150.00 |
| by ratio | 4,250.00 |
| Surface Resistance Checker | |
| 1st range | 850.00 |
| per succeeding range | 510.00 |
| Tachometer | 700.00 |
| Ultrasonic Tester | 1,600.00 |
| Variable AC Transformer | 700.00 |
| Voltmeter, (1000V, AC/DC) | 700.00 |
| 1st range | 700.00 |
| per succeeding range | 350.00 |
| Tachometer | 700.00 |
| Wattmeter (AC 240V, 5A) | 1,800.00 |
| 1st range per succeeding range | 900.00 |
| Wattmeter (DC 240V, 5A) | 300.00 |
| 1st range | 1,845.00 |
| per succeeding range | 800.00 |
| Wheatstone Bridge | 3,350.00 |
| Temperature | -, |
| Clinical Thermometer (-20 to 80°C) | 1,700.00 |
| Digital Thermometer, T/C | |
| 1st range | 1,800.00 |
| per succeeding range | 500.00 |
| Digital Thermometer, Add'l Probe | 1,800.00 |
| Digital Thermometer, RTD | |
| 1st range | 1,800.00 |
| per succeeding range | 500.00 |
| Glass/Filled/Bimetallic Thermometer | 4 750 00 |
| -30 +120 °C (1st 5 points) | 1,750.00 |
| per additional point | 500.00 |
| 0 to 100 °C (1st 5 points) per additional point | 1,700.00 500.00 |
| 0 to 200 °C (1st 5 points) | 1,700.00 |
| per additional point | 500.00 |
| 0 to 350 °C (1st 5 points) | 1,750.00 |
| per additional point | 500.00 |
| 50 to 600 °C (1st 5 points) | 1,700.00 |
| per additional point | 500.00 |
| Furnace | |
| 50 to 500°C, single test point | 2,100.00 |
| per additional test point | 500.00 |
| 500 to 1000°C, single test point | 2,700.00 |
| per additional test point | 650.00 |



| Oven/Freezer | |
|-----------------------------------|----------|
| -30 to +500 °C, single test point | 2,100.00 |
| per additional test point | 500.00 |
| RTD Calibrator/Simulator | |
| 1st range | 2,100.00 |
| RTD Probe/Wire, Industrial | _, |
| -30 to +500 °C (1st 5 points) | 1,950.00 |
| per additional test point | 750.00 |
| RTD Probe/Wire, Standard | |
| -30 to +500 °C (1st 10 points) | 3,700.00 |
| per additional test point | 900.00 |
| Surface Temperature Probe | |
| 50 to 300 °C | 1,400.00 |
| Sling Psychourometer (bulb-type) | ., |
| 0 to 50 °C | 1,940.00 |
| Temperature Controller (RTD, T/C) | 1,800.00 |
| Temperature Indicator (RTD,T/C) | 1,800.00 |
| Temperature Recorder (RTD,T/C) | ., |
| Single-point | |
| 1st range | 1,800.00 |
| per succeeding range | 450.00 |
| Multi-point | 100100 |
| 1st range | 2,900.00 |
| per succeeding range | 650.00 |
| Thermocouple Calibrator/Simulator | 000.00 |
| 1st range | 2,200.00 |
| per succeeding range | 650.00 |
| Thermocouple Probe/Wire | 000100 |
| -30 to +100 °C (1st 5 points) | 1,750.00 |
| per additional test point | 500.00 |
| 0 to 100 °C (1st 5 points) | 1,250.00 |
| per additional test point | 500.00 |
| 0 to 200 °C (1st 5 points) | 1,450.00 |
| per additional test point | 500.00 |
| 0 to 300 °C (1st 5 points) | 1,750.00 |
| per additional test point | 500.00 |
| 0 to 500 °C (1st 5 points) | 1,850.00 |
| per additional test point | 500.00 |
| 50 to 1000 °C (1st 5 points) | 2,000.00 |
| per additional test point | 500.00 |
| Thermohygrograph | 1,450.00 |
| Electronic/Dial Thermohygrometer | 1,550.00 |
| Hygrograph | 650.00 |
| Electronic/Dial type hygrometer | 700.00 |
| Thermostat | 750.00 |
| | |



| Water Bath, -30 to +500 °C | |
|--|----------|
| 1st temperature setting | 2,100.00 |
| per additional temperature setting | 550.00 |
| PRESSURE | |
| Current to Pressure (I/P) Transducer | 1,400.00 |
| Pressure to Current (P/I) Transducer | 1,400.00 |
| Differential Transmitter (D/P Cell) | |
| Electronic | 1,400.00 |
| Pneumatic | 1,300.00 |
| Pressure Gauge | 000.00 |
| Pneumatic, industrial grade | 900.00 |
| Hydraulic, industrial grade | 900.00 |
| Test Gauge Pneumatic | 2,300.00 |
| Hydraulic | 2,300.00 |
| Pneumatic Deadweight Pressure Tester | 2,950.00 |
| Measurement of Piston Diameter | 700.00 |
| Weighing of Deadweight (per piece) | 250.00 |
| Hydraulic Deadweight Pressure Tester | 2,850.00 |
| FORCE | _, |
| Electronic Balance | |
| 500 g capacity and below | 1,350.00 |
| above 500 g capacity up to 100 kg | 1,550.00 |
| Gram Gauge | 900.00 |
| Push-Pull Gauge up to 100 kg | 1,100.00 |
| Rockwell Hardness Tester (per scale) | 2,350.00 |
| UTM | |
| for one range | 3,700.00 |
| for additional ranges | 1,545.00 |
| Torque Wrench | 1 200 00 |
| single direction dual direction | 1,300.00 |
| DIMENSIONAL MEASUREMENT | 1,950.00 |
| Dimensional Inspection (per sample) | |
| Roundness Measurement | 500.00 |
| Surface Roughness Assessment | 500.00 |
| Straightness Measurement | 500.00 |
| Radius Gauge | 500.00 |
| Impact Specimen | 500.00 |
| G.I. Pipes | 500.00 |
| Machine Components/Equipment | |
| Parts/Instruments not included in the list | 500.00 |
| Roundness Measurement | 800.00 |
| (conventional method) | |
| Pneumatic Pressure Calibrator | |
| 0 to 40 bar (1st range) | 2,300.00 |
| per succeeding range | 1,300.00 |
| | |



| Pneumatic Controller Pneumatic Indicator Pneumatic Recorder Pneumatic Pressure Switch Pressure Measuring Instrument (Barometer, Barograph, Electronics) (reg. 6 test points) | 1,000.00 900.00 1,000.00 900.00 |
|--|--|
| 700hPa – 1040hPa per succeeding test points Mercurial Barometer (reg. 6 test points) | 700.00 250.00 |
| 700hPa – 1040 hPa per succeeding test points Torque Meter | 850.00 300.00 |
| single direction dual direction Triple Beam Balance | 1,950.00 3,250.00 1,140.00 |
| Non-Automatic Weighing Instruments Electronic Type 0-100 kg Performance Testing | 1,550.00 |
| Mechanical Type (up to 1 ton) Electronic Type up to 1 ton | 1,550.00 |
| additional fee in excess ton Straightness Measurement (conventional method) | 70.00 750.00 |
| Dimensional Measurement using LASER per sample | |
| 0-300 mm range Dimensional Measurement using CMM per hour. | 2,150.00 500.00 |
| Conventional measurement using V. caliper, Dial Gauge, O. micrometer, etc. | 500.00 |
| Vernier Caliper 0 - 150 mm range 0 - 250 mm range above 150 - 200 mm range above 200 - 300 mm range above 300 - 600 mm range above 600 - 1000 mm range | 850.00 1,225.00 950.00 1,225.00 1,300.00 1,300.00 |
| External Micrometer 0 - 25 mm range above 25 - 100 mm range above 100 - 150 mm range above 150 - 200 mm range above 200 - 250 mm range above 250 - 300 mm range | 700.00 800.00 1,000.00 1,250.00 1,600.00 1,800.00 |



| Setting Rod calibration per piece | 550.00 |
|--|----------------------|
| Tubular Micrometer calibration for Micrometer head only | 1,500.00 |
| Depth Micrometer | 750.00 |
| Feeler Gauge per leaf | 300.00 |
| Combination Set | |
| Centering Head | 700.00 |
| Protractor Head Square Head | 1,000.00 1,000.00 |
| Steel Rule | 650.00 |
| Dial Gauge, Dial Thickness Gauge | 000100 |
| and Dial Test Indicators using | |
| calibration tester | |
| 0-20.0 mm range | 850.00 |
| Dial/Thickness Gauge with Non-Removable Handle | |
| 0-50 mm range | 1,650.00 |
| Height Master, 0-310mm, per column | 2,700.00 |
| Vernier and Digimatic Height Gauge | _, |
| 0 - 600 mm range | 1,000.00 |
| Gauge Block | |
| Grade 0 (per piece) | 700.00 |
| Grade 1 (per piece) Grade 2 (per piece) | 550.00 360.00 |
| Deburring (per piece) | 150.00 |
| Rectangular Gauge Block | 100.00 |
| Grade 0 (Steel) | 1,160.00 |
| Grade 1 (Steel) | 1,030.00 |
| Grade 2 (Steel) | 1,030.00 |
| Fixed Gauge (Plug/Go-No Go) per side | 850.00 300.00 |
| Pin Gauge (per piece) Toolmakers Microscope | 2,800.00 |
| Optical Projector | 2,800.00 |
| Mu-Checker (for one range) | 1,800.00 |
| per additional setting range | 850.00 |
| Calibration Tester | 2,300.00 |
| Caliper Checker - 600 mm and below | 2,900.00 |
| Precision Check Master 600 mm and below | 3,300.00 |
| Precision Straight Edge | 3,300.00 |
| 1000 mm and below | 1,500.00 |
| Granite Surface Plate | |
| Diagonal Length in mm: | |
| Over up to including 354mm | 3,500.00 |
| 354mm to 566mm 566 mm to 891mm | 3,600.00 4,000.00 |
| 891 mm to 1414mm | 4,000.00 |
| | 1,000.00 |



| 1414 mm to 2236mm | 4,500.00 |
|---|----------|
| 2236 mm to 2968mm | 4,700.00 |
| Dial Caliper Gauges | 1,400.00 |
| Machine Tools: (using LASER) | |
| Linear Positioning Error | |
| per axis/meter | 3,600.00 |
| Straightness Error per axis/meter | 3,600.00 |
| Squareness per axis/meter | 7,200.00 |
| Steel Rule 0-300 mm | 500.00 |
| above 300-600 mm | 650.00 |
| above 600-1000 mm | 900.00 |
| above 1000-1500 mm | 900.00 |
| above 1500-2000 mm | 900.00 |
| Steel Rule (using LASER) | |
| 0-1000 mm range | 1,100.00 |
| above 1000 – 1500 mm range | 2,150.00 |
| above 1500 – 2000 mm range | 2,800.00 |
| Glass Scale 0-100 mm, max. 10 points | 600.00 |
| 0-200 mm, max. 10 points | 800.00 |
| 0-300 mm, max. 10 points | 900.00 |
| 0-400 mm, max. 10 points | 900.00 |
| Dimensional Measurement using | |
| LASER per sample | |
| 0-300 mm range | 2,150.00 |
| Dimensional Measurement using | |
| CMM per hour. | 500.00 |
| Conventional Measurement | 500.00 |
| Coordinate Measuring Machine Linear Error/Axis | 4,300.00 |
| Straightness of axis | 4,300.00 |
| Squareness of axis | 4,300.00 |
| Precision Square | |
| 200 x 300 mm and smaller | 1,550.00 |
| Precision Square Master (using LASER) | 2,900.00 |
| Bevel Protractor | 1,350.00 |
| Precision Level per scale | 1,200.00 |
| Rockwell Hardness Tester (per scale) | 2,350.00 |
| UTM for one range | 3,700.00 |
| for additional ranges | 1,545.00 |
| Bore Gauge – 300 mm and below | 1,900.00 |
| Microindicators | 1,650.00 |
| Vernier Depth Gauge | 1,200.00 |
| Ball Bar Testing | 2,500.00 |
| Digimatic Indicator | 1,650.00 |



| Comparison of LASER using: UMM for x-axis only (combined) Precision Square Master MASSES NAWI, Electronic Type Only (On-site Calibration) | 3,900.00 4,900.00 |
|--|----------------------|
| up to 2kg | |
| (using OIML Class E2) | 2,000.00 |
| up to 60 kg | 4 500 00 |
| (using OIML Class F1) | 1,530.00 |
| up to 200kg | 1 520 00 |
| (using OIML Class F2) up to 300kg | 1,530.00 |
| (using OIML Class M1) | 1,530.00 |
| Snap Gauge/Snap Meter, 0-25mm | 1,000.00 |
| 0 - 25 mm | 1,700.00 |
| 25 – 100mm | 2,100.00 |
| Carpenter Square | _, |
| Squareness | 1,500.00 |
| Linear Scale per leg | 800.00 |
| De-burring of other Small Tools | 750.00 |
| Caliper Type Inside Micrometer | 1,650.00 |
| Depth Micrometer | 700.00 |
| Tape Measure | |
| up to 10m | 700.00 |
| additional fee per meter | 70.00 |
| Digital Thickness Gauge | |
| (Non-removable) | 1,650.00 |
| Dial Gauges (>20mm) | 1,650.00 |
| NAWI, Electronic & Mechanical Types | |
| (Base Laboratory or On-site Calibration) | |
| High Accuracy II | 4 000 00 |
| (using OIML Class F2) | 1,200.00 |
| Medium Accuracy II & Ordinary III | |
| (using OIML Class M1 and substitution material) | 1,080.00 |
| Add'I fee for every ton thereafter | 1,000.00 |
| in excess of 1 ton | |
| | |



III. In-plant Services

In-plant services conducted at customer's plant-site, covers the parameters on: Dimensional Metrology, Pressure, Torque, Force, Weight (Electronic Balances or Nonautomatic weighing scale), Thermometry and Electrical Instruments, Hardness Test, Hydrostatic Test, Liquid Penetrant Testing (PT), Magnetic Particle Testing (MT), Ultrasonic Testing (UT), Coating Thickness, and Chemical Analysis using X-ray Fluorescence (XRF) Spectrometer. These services are provided for the metals, engineering and allied industries using MIRDC standards and testing equipment.

| Office/Division: | Analysis and Testing Division | | | |
|--|--|---|--|--|
| Classification: | Highly Technical | | | |
| Type of Transaction: | G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government | | | |
| Who may avail: | All | | | |
| CHECKLIST OF R | EQUIREMENTS | WHERE TO SECURE | | |
| 1.1 Quotation with Term | ns and Condition | Analysis and Testing Division Laboratory | | |
| 1.2 Purchase Order if a | oplicable | Client/Industry requesting for in plant services | | |
| 1.3 Technical Service R | equest (TSR) form | MIRDC-Analysis and Testing Division Head Office (ATD-DHO) Centralized Receiving Area, Ground Floor, Gold Building | | |
| 1.4.a Complete sample description/specification, test and calibration requirements, and payment (cash or company dated check) 1.4.b For In-Plant Calibration service: Fifty (50)% (down payment) of the total charges is required | | Client/Industry requesting for in plant services | | |
| 1.5 Provision of air-conditioned transportation (land/ sea/ air) of MIRDC personnel, materials and equipment necessary from MIRDC to the plant site and vice versa. | | Client/Industry requesting for in plant services | | |
| 1.6 One (1) Authorization other than Company's r | epresentative) | rson Client/Industry requesting for in plant services | | |
| 1.7 One (1) Company II government issued ID | D and one (1) | Company requesting for calibration | | |
| 1.8 For students: one (for Discount and Schoo | 1) Letter of Request I ID | School/University requesting for calibration | | |



| 2. Claiming of Test/Ca | libration | | | |
|---|--|---|--|--|
| Certificates | | | | |
| Technical Service Request (TSR) | | MIRDC-Analysis and Testing Division Head Office (ATD-DHO) Centralized Receiving Area, Ground Floor, Gold Building | | |
| 2.2 Payment (cash or co | ompany dated | | | |
| check) | | Client/Industry | y requesting fo | r in plant services |
| For In-plant calibration service: Fifty (50)% balance for full payment of the total charges | | | | |
| 2.3 One (1) original or p Official Receipt/Confirm Invoice (if applicable) | | | ce and Admin d Floor, Gold B | Division, Cashier Building |
| 2.4. One (1) Authorization other than Company's re- | ` | Client/Industry | y requesting fo | r in plant services |
| 2.6. One (1) Company I government issued ID | • • | Client/Industry | y requesting fo | r in plant services |
| 9 | | | | |
| CLIENT STEPS | AGENCY ACTION | FEES TO BE PAID | PROCES- SING TIME | AGENCY ACTION |
| 1. Request for quotation for in-plant testing/calibration service via phone or email RFQs can be emailed to calibration@mirdc.dos t.gov.ph; mirdc.metrologylab@g mail.com | 1.1. Review the received request for quotation 1.2. Prepare quotation including Terms and Conditions | None | 3 working days (Average time for all the signatories to sign the quotation) | For ALS Senior Science Research Specialist ALS (Physico- Chemical Laboratory) or Science Research Specialist II ALS (Corrosion Laboratory) For PLS Supervising Science Research Specialist PLS or |



| | | Senior Science |
|--|--|----------------------------|
| | | Research |
| | | Specialist |
| | | PLS (Non- |
| | | destructive |
| | | Testing |
| | | Laboratory) |
| | | or |
| | | Senior Science |
| | | Research |
| | | Specialist |
| | | PLS (Mechanical |
| | | Metallurgy |
| | | Laboratory) |
| | | or |
| | | Science |
| | | Research |
| | | Specialist II |
| | | PLS (Auto-parts |
| | | Testing |
| | | Laboratory) |
| | | Senior Science Research |
| | | Specialist |
| | | IMS (Officer in |
| | | Charge) |
| | | or |
| | | Senior Science |
| | | Research |
| | | Specialist |
| | | IMS (Metrology) |
| | | or |
| | | Science |
| | | Research |
| | | Specialist II |
| | | Chief |
| | | Supervising |
| | | Research |
| | | Specialist |
| | | ATD or |
| | | Deputy Executive |
| | | Director |
| | | Technical |
| | | Services |
| | | or |
| | |] . |



| | | | | Executive Director MIRDC IMS (Instrumentation) |
|---|---|------|------------|--|
| 2. Receive quotation via email. | 2.1. Send the quotation electronically via email. | None | 3 minutes | Production Planning Control Officer I ATD-DHO or Administrative Assistant III ATD-DHO or Authorized Contract of Service Personnel ATD-DHO |
| 3. Proceed to ATD- DHO Centralized Receiving Area, and request for required in-plant service. Present Quotation, Purchase Order and other documents, if applicable | 3.1. Evaluate the Quotation and Purchase Order 3.2 Generate two (2) Technical Service Request (TSR) forms using Unified Laboratory Information Management System (ULIMS) to be signed by the customer and the laboratory representative. For calibration, generate three (3) copies of TSR. Note: Schedule of in-plant service is set by the laboratory | None | 15 minutes | For ALS Senior Science Research Specialist ALS (Physico- Chemical Laboratory) or Science Research Specialist II ALS (Corrosion Laboratory) For PLS Supervising Science Research Specialist PLS or Senior Science Research Specialist |



| 4. Sign all copies of | 4.1 Review TSR, | None | 5 minutes | PLS (Non- |
|--|--|----------------------------------|-----------|---|
| Technical Service Request (TSR) Form generated by the receiving personnel | affix signature and give one (1) copy to customer that will serve as claim stub | | | destructive Testing Laboratory) or |
| receiving personner | 4.2 Update Google | | | Senior Science Research |
| | Monitoring Sheet | | | <i>Specialist</i> PLS (Mechanical |
| | | | | Metallurgy Laboratory) or |
| | | | | For IMS Senior Science |
| | | | | Research Specialist IMS (Officer in |
| | | | | Charge) or |
| | | | | Senior Science Research |
| | | | | <i>Specialist</i> IMS (Metrology) or |
| | | | | Science Research |
| | | | | Specialist II IMS |
| | | | | (Instrumentation) |
| 5. Proceed to Cashier for payment and present the TSR. | 5.1 Issue Order of Payment | See Table of Fees 50% Down | 5 minutes | Administrative Officer IV Financial Management |
| For online payment go to: <u>https://www.lbp-</u> | | Payment Required for | | Section |
| eservices.com/egps/p ortal/index.jsp and | | In-plant calibration | | Administrative Officer V |
| proceed to Step 7 | | service; Client may | | Financial Management |
| | | opt to pay in full. | | Section |
| | | Refer to DOST AO No. 006 | | |



| | | Series of 2018, prescribed calibration fees | | |
|---|--|---|------------|--|
| 6. Wait for the issuance of Order of Payment and pay. | 6.1 Accept and process payment based on the Order of Payment6.2 Issue the Official Receipt | None | 10 minutes | Administrative Officer V Administrative and General Services Section or Administrative Officer II Administrative and General Services Section |
| 7. During the scheduled in-plant service, proceed to the concerned ATD Laboratory to pick-up the laboratory personnel Customer shall provide air-conditioned means of transportation (land/sea/air) of MIRDC personnel, materials and equipment from MIRDC to the calibration site and vice versa. | 7.1 Secure all the testing/calibration standards and equipment on the vehicle provided by the customer. | None | 5 minutes | For ALS Senior Science Research Specialist ALS or Science Research Specialist II ALS For PLS Senior Science Research Specialist PLS (Non- destructive Testing Laboratory) or Senior Science Research Specialist PLS (Mechanical Metallurgy Laboratory) |



| | | | | For IMS Senior Science Research Specialist IMS (Metrology) or Science Research Specialist II IMS (Instrumentation) |
|--|--|------|--|---|
| 8. Travel going to the plant-site | 8.1 Travel going to the plant-site | None | 2 hours (estimated travel time if within NCR) Travel time varies on location of plant site. | For ALS Senior Science Research Specialist ALS or Science Research Specialist II ALS |
| 9. Arrival at plant site location. The customer shall provide competent machine/ equipment operator to assist MIRDC personnel. The customer shall provide hotel accommodations (for overnight stay) to MIRDC personnel | 9.1 Conduct in- plant testing/calibration. | None | 5 hours (average time allotted per day upon arrival at plant site location) | For PLS Senior Science Research Specialist PLS (Non- destructive Testing Laboratory) or Senior Science Research Specialist PLS (Mechanical Metallurgy Laboratory) For IMS Senior Science Research Specialist IMS (Metrology) or |



| | | | | Science Research Specialist II IMS (Instrumentation) |
|-----------------------------|--|------|--|---|
| 10. Travel back to MIRDC | 10.1 Travel back to MIRDC | None | 2 hours (estimated travel time if within NCR) | <i>For ALS</i> Senior Science Research Specialist ALS or Science |
| | 10.2 Secure all the testing/calibration standards and equipment back to the laboratory | None | 5 minutes | Research Specialist II ALS |
| | | | | For PLS Senior Science Research Specialist PLS (Non- destructive Testing Laboratory) or Senior Science Research Specialist PLS (Mechanical Metallurgy Laboratory) |
| | | | | For IMS Senior Science Research Specialist IMS (Metrology) or Science Research Specialist II IMS (Instrumentation) |



| 11. Track the status of service requested at mirdc.dost.gov.ph/trac king/ using the issued TSR Reference Number. | 11.1 Prepare Test/Calibration Report including computation and evaluation of measurement of uncertainty (MU) whenever applicable 11.2 Prepare Test/Calibration Certificate including typing, signing and sealing | None | 1 day | For ALS Senior Science Research Specialist ALS (Physico- Chemical Laboratory) or Laboratory Inspector II ALS (Physico- Chemical Laboratory) or Science Research Specialist II ALS (Corrosion Laboratory) or Metals Technologist III ALS (Corrosion Laboratory) or Senior Science Research Specialist PLS or Senior Science Research Specialist PLS or Senior Science Research Specialist PLS (Non- destructive Testing Laboratory) or Metals |
|---|---|------|-------|---|
| | | | | |



| | | 1 |
|--|--|--|
| | | or Senior Science Research Specialist PLS (Mechanical Metallurgy Laboratory) or Laboratory Inspector II PLS (Mechanical Metallurgy Laboratory) |
| | | |
| | | |



| 12. Return to MIRDC to claim the certificate/s, Proceed to ATD-DHO Releasing Area and present the customer's TSR, Official Receipt/Confirmation Receipt, Authorization Letter (if representative), | 12.1 Check documents and advise customer to settle balance, if any. | None | 5 minutes | Production Planning Control Officer I ATD-DHO or Administrative Assistant III ATD-DHO or Authorized Contract of Service Personnel ATD-DHO |
|--|--|---|------------|--|
| 13. Proceed to Cashier to settle the balance. For online payment go to: <u>https://www.lbp- eservices.com/egps/p</u> ortal/index.jsp | 13.1 Receive balance payment and issue the Official Receipt | See Table of Fees Refer to DOST AO No. 006 Series of 2018, prescribed calibration fees | 15 minutes | Administrative Officer IV Financial Management Section or Administrative Officer V Administrative and General Services Section |
| 14. Return to ATD- DHO Releasing Area and present Official Receipt/Confirmation Receipt | 14.1 Check Official Receipt/Confirmatio n Receipt and have the customer signed on the Pink Copy (Laboratory's Receiving copy) of Test/Calibration Certificate and give the original copy to customer | None | 5 minutes | Production Planning Control Officer I ATD-DHO or Administrative Assistant III ATD-DHO or Authorized |
| 15. Sign the Pink Copy of the Certificates | 15.1 Stamp TSR with "RELEASED" and return to customer together with the OR after the customer signs | None | 5 minutes | Contract of Service Personnel ATD-DHO |



| | TOTAL | 5 days | , 2 hours and | 23 minutes |
|--|--|--------|---------------|------------|
| 16. Customer fills out Customer/Client Satisfaction Survey Form | 16.1 Let the customer fill out the Customer Satisfaction Survey Form 16.1 Collect and file the filled-out Customer/ Client Satisfaction Survey Form | None | 5 minutes | |
| | the pink copy of the Certificates | | | |

| SITUATION | ACTION | LOCATION OF ACTION | REMARKS |
|--|---|--|---|
| For multiple jobs or TSRs requests and complexity of the instruments evaluated and received within the day | Conduct of in-plant services will be on a scheduled basis depending on the availability of laboratory reference standard/equipment and laboratory personnel. However, additional days will be included depending on the quantity and complexity of all required parameters determined on-site. | Company Plant site/ On-site | Queueing system (First In First Out) |
| For complex samples not included in the Fees and Charges in the DOST Administrative Order No.006 | The Client will be provided with Quotation approved by the Head of Agency or his Authorized Representative. The in-plant services will only commence upon approval/acceptance of the quotation and required payment | Analysis and Testing Division, Gold Building | Concerned Laboratories |
| For internal jobs (jobs requested by other Unit/Section/Divisi on) | The same procedure applies from Job Acceptance to Releasing | ATD-DHO Centralized Receiving Area, Ground Floor, Gold Building | Laboratory testing/calibrat ion fees are waived. |



TABLE OF FEES

IN-PLANT TESTING SERVICES

| Hardness Test | |
|---|---|
| Microdur, 5 Indentations | ₱ 180/sample |
| Photo | ₱ 80/sample |
| Grinding | ₱ 85/sample |
| Hydrostatic Testing on Metallic Samples | Based on Quotation |
| Photo | ₱ 80/sample |
| Magnetic Particle Testing Penetrant Testing | ₱ 2,000/day (for 2 personnel, within Metro Manila) ₱ 3,000/day |
| | (for 2 personnel, outside Metro Manila) |
| Ultrasonic Testing | ₱ 3,000/day (for 2 personnel, within Metro Manila) |
| | ₱ 3,600/day (for 2 personnel, outside Metro Manila) |
| Thickness Determination of Metallic Coatings on Various Base Metals (Magnetic Induction) | ₱ 550/sample |
| Chemical Analysis using X-ray Fluorescence (XRF) Spectrometer | ₱ 2,000/sample |
| Inplant Fee (for two personnel) | |
| Within Metro Manila | ₱ 2,000 |
| Outside Metro Manila | ₱ 3,000 |



TABLE OF CALIBRATION FEES

(Per DOST Administrative Order No. 006, series of 2018 "Prescribe Calibration Fees for ITDI, MIRDC, PAG-ASA and Regional Metrology Laboratories (RMLs)")

| Type of Equipment/Device | Fees (Pesos) |
|--|--|
| ELECTRICAL AC Current Source/Standard up to 50A per succeeding range AC Voltage Source/Standard | 2,650.00 750.00 |
| up to 1000V r succeeding range Ammeter (AC,20 A) | 1,750.00 550.00 |
| 1 to 2 ranges 1 to 5 ranges Ammeter (DC,2 A and below) | 750.00 1,200.00 |
| 1 to 2 ranges 1 to 5 ranges Ammeter (DC,above 2 A) | 700.00 1,150.00 |
| 1 to 2 ranges 1 to 5 ranges AC Clampmeter (up to 500A) | 1,000.00 1,700.00 |
| up to 500A per succeeding range Current Shunt, (AC, 10 A) Current Shunt, (AC, 50 A) Current Shunt, (DC, 10 A) Current Shunt, (DC, 50 A) DC Current Source/Standard | 800.00 300.00 1,300.00 1,650.00 1,400.00 1,700.00 |
| Up to 50A per succeeding range DC Voltage Source/Standard by direct measurement | 2,100.00 900.00 |
| up to 1000V per succeeding range by transfer method | 1,400.00 650.00 |
| up to 1000V per succeeding range DC Clampmeter | 2,600.00 1,100.00 |
| up to 500A per succeeding range Decade Resistance Box (per dial) | 900.00 350.00 1,100.00 |



| Double Bridge | |
|--|------------------|
| 1st range | 1,800.00 |
| per succeeding range | 1,100.00 |
| Earth Tester | |
| 1st range | 1,350.00 |
| per succeeding range | 400.00 |
| Electronic Load | |
| up to 20A | 1,200.00 |
| per succeeding range | 800.00 |
| Groundstrap Tester/Checker | 550.00 |
| 1st range | 550.00 330.00 |
| per succeeding range High Voltage Meter (up to 10 kV) | 330.00 |
| Up to 10 kV | 2,000.00 |
| per succeeding range | 1,150.00 |
| Insulation Tester (Megohmeter) | 1,100.00 |
| | |
| up to 1000V | 1,050.00 |
| per succeeding range | 350.00 |
| Megohmmeter | |
| up to 1000MΩ | 1,090.00 |
| per succeeding range | 350.00 |
| Kelvin Bridge | |
| up to 1MΩ | |
| per succeeding range | 1,250.00 |
| Millivolt Potentiometer | 4 959 99 |
| Up to 100mV | 1,850.00 |
| per succeeding range | 900.00 |
| Multimeter, Analog | 2,250.00 |
| Multimeter, Digital, 3 ½ digits | 3,250.00 |
| $4 \frac{1}{2}$ digits | 5,050.00 |
| 5 ½ digits | 7,900.00 |
| 6 ½ digits | 10,150.00 |
| Ohmmeter | 10,100.00 |
| $100 \text{m}\Omega$ to $100 \text{G}\Omega$ | 900.00 |
| per succeeding range | 350.00 |
| Ohmmeter (0-14 pH) | 700.00 |
| Puncture Tester | |
| 1st range | 950.00 |
| per succeeding range | 400.00 |
| Puncture w/ Insulation Tester | |
| Up to 5Kv AC/DC, 2A AC/DC, and 100 M Ω | 1,950.00 |
| Resistance Box | |
| 1st five points | 550.00 |
| per succeeding point | 150.00 |
| | 550.00 |



| Rheostat | |
|--|--------------------|
| Stopwatch (15 minutes. minimum) | 680.00 |
| Standard Resistor | |
| by direct measurement | 3,150.00 |
| by ratio | 4,250.00 |
| Surface Resistance Checker | |
| 1st range | 850.00 |
| per succeeding range | 510.00 |
| Tachometer | 700.00 |
| Ultrasonic Tester | 1,600.00 |
| Variable AC Transformer | 700.00 |
| Voltmeter, (1000V, AC/DC) | |
| 1st range | 700.00 |
| per succeeding range | 350.00 |
| Tachometer | 700.00 |
| Wattmeter (AC 240V, 5A) | |
| 1st range | 1,800.00 |
| per succeeding range | 900.00 |
| Wattmeter (DC 240V, 5A) | |
| 1st range | 1,845.00 |
| per succeeding range | 800.00 |
| Wheatstone Bridge | 3,350.00 |
| Temperature | |
| Clinical Thermometer (-20 to 80°C) | 1,700.00 |
| Digital Thermometer, T/C | |
| 1st range | 1,800.00 |
| per succeeding range | 500.00 |
| Digital Thermometer, Add'l Probe | 1,800.00 |
| Digital Thermometer, RTD | |
| 1st range | 1,800.00 |
| per succeeding range | 500.00 |
| Glass/Filled/Bimetallic Thermometer | 4 750 00 |
| -30 +120 °C (1st 5 points) | 1,750.00 |
| per additional point | 500.00 |
| 0 to 100 °C (1st 5 points) | 1,700.00 |
| per additional point | 500.00 |
| 0 to 200 °C (1st 5 points) | 1,700.00 500.00 |
| per additional point | |
| 0 to 350 °C (1st 5 points) per additional point | 1,750.00 500.00 |
| 50 to 600 °C (1st 5 points) | 1,700.00 |
| per additional point | 500.00 |
| Furnace | 500.00 |
| 50 to 500°C, single test point | 2,100.00 |
| per additional test point | 2,100.00 |
| 500 to 1000°C, single test point | 2,700.00 |
| | 2,100.00 |



| per additional test point | 650.00 |
|--|--------------------|
| Oven/Freezer | |
| -30 to +500 °C, single test point | 2,100.00 |
| per additional test point RTD Calibrator/Simulator | 500.00 |
| 1st range | 2,100.00 |
| RTD Probe/Wire, Industrial | 2,100.00 |
| -30 to +500 °C (1st 5 points) | 1,950.00 |
| per additional test point | 750.00 |
| RTD Probe/Wire, Standard | |
| -30 to +500 °C (1st 10 points) | 3,700.00 |
| per additional test point | 900.00 |
| Surface Temperature Probe 50 to 300 °C | 1,400.00 |
| Sling Psychourometer (bulb-type) | 1,400.00 |
| 0 to 50 °C | 1,940.00 |
| Temperature Controller (RTD, T/C) | 1,800.00 |
| Temperature Indicator (RTD,T/C) | 1,800.00 |
| Temperature Recorder (RTD,T/C) | |
| Single-point | 4 000 00 |
| 1st range | 1,800.00 450.00 |
| per succeeding range Multi-point | 450.00 |
| 1st range | 2,900.00 |
| per succeeding range | 650.00 |
| Thermocouple Calibrator/Simulator | |
| 1st range | 2,200.00 |
| per succeeding range | 650.00 |
| Thermocouple Probe/Wire | 4 750 00 |
| -30 to +100 °C (1st 5 points) per additional test point | 1,750.00 500.00 |
| 0 to 100 °C (1st 5 points) | 1,250.00 |
| per additional test point | 500.00 |
| 0 to 200 °C (1st 5 points) | 1,450.00 |
| per additional test point | 500.00 |
| 0 to 300 °C (1st 5 points) | 1,750.00 |
| per additional test point | 500.00 |
| 0 to 500 °C (1st 5 points) | 1,850.00 |
| per additional test point | 500.00 |
| 50 to 1000 °C (1st 5 points) | 2,000.00 500.00 |
| per additional test point Thermohygrograph | 1,450.00 |
| Electronic/Dial Thermohygrometer | 1,550.00 |
| Hygrograph | 650.00 |
| Electronic/Dial type hygrometer | 700.00 |
| Thermostat | 750.00 |
| Water Bath, -30 to +500 °C | |



| 1st temperature setting per additional temperature setting | 2,100.00 550.00 |
|--|----------------------|
| PRESSURE | |
| Current to Pressure (I/P) Transducer Pressure to Current (P/I) Transducer | 1,400.00 1,400.00 |
| Differential Transmitter (D/P Cell) | 1,400.00 |
| Electronic | 1,400.00 |
| Pneumatic Pressure Gauge | 1,300.00 |
| Pneumatic, industrial grade | 900.00 |
| Hydraulic, industrial grade | 900.00 |
| Test Gauge Pneumatic | 2,300.00 |
| Hydraulic | 2,300.00 |
| Pneumatic Deadweight Pressure Tester | 2,950.00 |
| Measurement of Piston Diameter | 700.00 |
| Weighing of Deadweight (per piece) Hydraulic Deadweight Pressure Tester | 250.00 2,850.00 |
| FORCE | 2,000.00 |
| Electronic Balance | |
| 500 g capacity and below | 1,350.00 |
| above 500 g capacity up to 100 kg Gram Gauge | 1,550.00 900.00 |
| Push-Pull Gauge up to 100 kg | 1,100.00 |
| Rockwell Hardness Tester (per scale) | 2,350.00 |
| UTM for one range | 3,700.00 |
| for additional ranges | 1,545.00 |
| Torque Wrench | , |
| single direction | 1,300.00 |
| dual direction DIMENSIONAL MEASUREMENT | 1,950.00 |
| Dimensional Inspection (per sample) | |
| Roundness Measurement | 500.00 |
| Surface Roughness Assessment | 500.00 500.00 |
| Straightness Measurement Radius Gauge | 500.00 |
| Impact Specimen | 500.00 |
| G.I. Pipes | 500.00 |
| Machine Components/Equipment Parts/Instruments not included in the list | 500.00 |
| Roundness Measurement | 800.00 |
| (conventional method) | |
| Pneumatic Pressure Calibrator | 0 000 00 |
| 0 to 40 bar (1st range) per succeeding range | 2,300.00 1,300.00 |
| por ouccounty range | 1,000.00 |



| Pneumatic Controller Pneumatic Indicator Pneumatic Recorder Pneumatic Pressure Switch Pressure Measuring Instrument (Barometer, Barograph, Electronics) (reg. 6 test points) | 1,000.00 900.00 1,000.00 900.00 |
|--|--|
| 700hPa – 1040hPa per succeeding test points Mercurial Barometer (reg. 6 test points) | 700.00 250.00 |
| 700hPa – 1040 hPa per succeeding test points Torque Meter | 850.00 300.00 |
| single direction dual direction Triple Beam Balance Non-Automatic Weighing Instruments | 1,950.00 3,250.00 1,140.00 |
| Electronic Type 0-100 kg Performance Testing | 1,550.00 |
| Mechanical Type (up to 1 ton) Electronic Type | 1,550.00 |
| up to 1 ton additional fee in excess ton Straightness Measurement | 1,550.00 70.00 750.00 |
| (conventional method) Dimensional Measurement using LASER per sample | |
| 0-300 mm range Dimensional Measurement using | 2,150.00 |
| CMM per hour. Conventional measurement using V. caliper, Dial Gauge, | 500.00 |
| O. micrometer, etc. Vernier Caliper | 500.00 |
| 0 - 150 mm range 0 - 250 mm range above 150 - 200 mm range above 200 - 300 mm range above 300 - 600 mm range above 600 - 1000 mm range | 850.00 1,225.00 950.00 1,225.00 1,300.00 1,300.00 |
| External Micrometer 0 - 25 mm range above 25 - 100 mm range above 100 - 150 mm range above 150 - 200 mm range above 200 - 250 mm range above 250 - 300 mm range | 700.00 800.00 1,000.00 1,250.00 1,600.00 1,800.00 |



| Setting Rod calibration per piece | 550.00 |
|--|----------------------|
| Tubular Micrometer calibration for Micrometer head only | 1,500.00 |
| Depth Micrometer | 750.00 |
| Feeler Gauge per leaf | 300.00 |
| Combination Set | |
| Centering Head | 700.00 |
| Protractor Head | 1,000.00 |
| Square Head Steel Rule | 1,000.00 650.00 |
| Dial Gauge, Dial Thickness Gauge | 000.00 |
| and Dial Test Indicators using | |
| calibration tester | |
| 0-20.0 mm range | 850.00 |
| Dial/Thickness Gauge with | |
| Non-Removable Handle | 1,650.00 |
| 0-50 mm range Height Master, 0-310mm, per column | 2,700.00 |
| Vernier and Digimatic Height Gauge | 2,700.00 |
| 0 - 600 mm range | 1,000.00 |
| Gauge Block | |
| Grade 0 (per piece) | 700.00 |
| Grade 1 (per piece) | 550.00 |
| Grade 2 (per piece) Deburring (per piece) | 360.00 150.00 |
| Rectangular Gauge Block | 150.00 |
| Grade 0 (Steel) | 1,160.00 |
| Grade 1 (Steel) | 1,030.00 |
| Grade 2 (Steel) | 1,030.00 |
| Fixed Gauge (Plug/Go-No Go) per side | 850.00 |
| Pin Gauge (per piece) Toolmakers Microscope | 300.00 2,800.00 |
| Optical Projector | 2,800.00 |
| Mu-Checker (for one range) | 1,800.00 |
| per additional setting range | 850.00 |
| Calibration Tester | 2,300.00 |
| Caliper Checker - 600 mm and below | 2,900.00 |
| Precision Check Master 600 mm and below | 2 200 00 |
| Precision Straight Edge | 3,300.00 |
| 1000 mm and below | 1,500.00 |
| Granite Surface Plate | , |
| Diagonal Length in mm: | |
| Over up to including 354mm | 3,500.00 |
| 354mm to 566mm 566 mm to 891mm | 3,600.00 |
| 891 mm to 1414mm | 4,000.00 4,300.00 |
| | 1,000.00 |



| 1414 mm to 2236mm 2236 mm to 2968mm Dial Caliper Gauges Machine Tools: (using LASER) | 4,500.00 4,700.00 1,400.00 |
|---|--|
| Linear Positioning Error per axis/meter Straightness Error per axis/meter Squareness per axis/meter Steel Rule | 3,600.00 3,600.00 7,200.00 |
| 0-300 mm above 300-600 mm above 600-1000 mm above 1000-1500 mm above 1500-2000 mm | 500.00 650.00 900.00 900.00 900.00 |
| Steel Rule (using LASER) 0-1000 mm range above 1000 – 1500 mm range above 1500 – 2000 mm range Glass Scale | 1,100.00 2,150.00 2,800.00 |
| 0-100 mm, max. 10 points 0-200 mm, max. 10 points 0-300 mm, max. 10 points 0-400 mm, max. 10 points Dimensional Measurement using | 600.00 800.00 900.00 900.00 |
| LASER per sample 0-300 mm range Dimensional Measurement using | 2,150.00 |
| CMM per hour. Conventional Measurement Coordinate Measuring Machine | 500.00 500.00 |
| Linear Error/Axis Straightness of axis Squareness of axis Precision Square | 4,300.00 4,300.00 4,300.00 |
| 200 x 300 mm and smaller Precision Square Master (using LASER) Bevel Protractor Precision Level per scale Rockwell Hardness Tester (per scale) | 1,550.00 2,900.00 1,350.00 1,200.00 2,350.00 |
| UTM for one range for additional ranges Bore Gauge – 300 mm and below Microindicators Vernier Depth Gauge Ball Bar Testing Digimatic Indicator | 3,700.00 1,545.00 1,900.00 1,650.00 1,200.00 2,500.00 1,650.00 |



| Comparison of LASER using: UMM for x-axis only (combined) Precision Square Master MASSES NAWI, Electronic Type Only (On-site Calibration) | 3,900.00 4,900.00 |
|--|----------------------|
| up to 2kg | |
| (using OIML Class E2) | 2,000.00 |
| up to 60 kg | |
| (using OIML Class F1) | 1,530.00 |
| up to 200kg (using OIML Class F2) | 1,530.00 |
| up to 300kg | 1,000.00 |
| (using OIML Class M1) | 1,530.00 |
| Snap Gauge/Šnap Meter, 0-25mm | |
| 0 – 25 mm | 1,700.00 |
| 25 – 100mm | 2,100.00 |
| Carpenter Square | |
| Squareness | 1,500.00 |
| Linear Scale per leg | 800.00 |
| De-burring of other Small Tools | 750.00 |
| Caliper Type Inside Micrometer | 1,650.00 |
| Depth Micrometer | 700.00 |
| Tape Measure | |
| up to 10m | 700.00 |
| additional fee per meter | 70.00 |
| Digital Thickness Gauge | |
| (Non-removable) | 1,650.00 |
| Dial Gauges (>20mm) | 1,650.00 |
| NAWI, Electronic & Mechanical Types | |
| (Base Laboratory or On-site Calibration) | |
| High Accuracy II | |
| (using OIML Class F2) | 1,200.00 |
| Medium Accuracy II & Ordinary III | |
| (using OIML Class M1 and | 1 000 00 |
| substitution material) | 1,080.00 |
| Add'I fee for every ton thereafter | |
| in excess of 1 ton | |
| In-Plant Charge | |
| Within Metro Manila | Php 2,000.00 per |
| | Team |
| Outside Metro Manila | Php 3,000.00 per |
| | Team |



FINANCE AND ADMINISTRATIVE DIVISION

External Services



I. Employee Records Requisition and Verification

Requests for copies and/or verification of employee records/ employment.

| Office/Division: | | Finance and Adm | and Administrative Division | | | | |
|--|--|--------------------------------|-----------------------------|---------------------------------------|---|--|--|
| Classification: | | Simple | | | | | |
| Type of Transac | tion: | G2G - Government to Government | | | | | |
| Who may avail: | | External clients | | | | | |
| CHECKL | IST O | F REQUIREMENT | S | WHERE | TO SECURE | | |
| If internal emplo | yee | | | | | | |
| Filled our FAD-A0 (CRO) Requisition | | d Central Records | Office | PAU, Administ Services Secti | trative and General ion (AGSS) | | |
| CLIENT STEPS | AG | ENCY ACTION | FEES TO BE PAID | PROCESSING PERSON TIME RESPONSIBLE | | | |
| For employee re | cords | requisition | | | | | |
| 1. Submit duly filled out Requisition Slip | 1.1 Stamp date received and identified type of request made. 1.2 Inform requesting party of document | | None | 10 minutes 10 minutes | Administrative Aide III FAD-AGSS, CRO | | |
| | release date. 1.3 Prepare requested document. (Refer to able 1.0 for list of documents and processing time) 1.4 Release requested document. | | | 5 days | | | |
| 2. Receive requested document and fills out Customer/Client Satisfaction Survey Form | 2.1 Collect and file the filled-out Customer/Client Satisfaction Survey Form and put in drop box. 2.2 End of transaction | | None | 5 minutes | <i>Administrative Aide III</i> FAD-AGSS, CRO | | |
| | | | TOTAL | L 5 days and 25 minutes | | | |



| | PROCESSING TIME | | | | | | |
|----------------|--|------------|------------------------|-----------------------|----|---|--|
| | TYPE OF DOCUMENTS | | FEES TO BE PAID | PROCESSING TIME | | PERSON RESPONSIBLE | |
| a. | Certificate of Empl (COE) | oyment | None | 2 days | A | dministrative Officer V FAD-AGSS, PAU | |
| b. | Certificate of Empland Compensation | | None | 2 days | | or | |
| c. | Certificate of COC | earned | None | 3 days | A | dministrative Officer II FAD-AGSS, PAU | |
| d. | Certified of no pen admin case/obligat | • | None | 2 days | | or | |
| e. | e. Certificate of leave credits earned | | None | 3 days | Ļ | Administrative Aide III FAD-AGSS CRO | |
| f. | . Service record | | None | 2 days | | | |
| g. | Statement of actua and responsibilities | | None | 3 days | | | |
| h. | Clearance certifica (Certified copy only | | None | 1 day | | | |
| i. | Copy of payslip | | None | 2 hours | | | |
| j. | Other documents i (photocopy only) | n 201 file | None | 2 hours | | | |
| k. | Employment record verification | | None | 4 days | A | dministrative Officer V FAD-AGSS, PAU | |
| | SITUATION | AC | TION | LOCATION OF ACTION | | REMARKS | |
| wh do ve | For external clients Inform rec where requested party of th documents need and proce verification prior to release verificatio | | e situation ed with | FAD-AGSS, PA | IJ | 5 days processing time | |



FINANCE AND ADMINISTRATIVE DIVISION

Internal Services



I. Employee Records Requisition and Verification

Requests for copies and/or verification of employee records/ employment.

| Office/Division: | | Finance and Administrative Division | | | | | |
|--|--|-------------------------------------|--------------------|---|--|--|--|
| Classification: | | Simple | | | | | |
| Type of Transac | ction: | G2G - Governme | nt to Gover | to Government | | | |
| Who may avail: | | Internal clients | | | | | |
| CHECK | LIST O | FREQUIREMENT | S | WHERE | TO SECURE | | |
| If internal emplo | oyee | | | | | | |
| Filled our FAD-A (CRO) Requisitio | | nd Central Records Office | | PAU, Administrative and General Services Section (AGSS) | | | |
| CLIENT STEPS | AGI | ENCY ACTION | FEES TO BE PAID | PROCESSING TIME | PERSON RESPONSIBLE | | |
| For employee re | ecords | requisition | | | | | |
| 1. Submit duly filled out Requisition Slip | 1.1 Stamp date received and identified | | None | 10 minutes | Administrative Assistant III FAD-AGSS, CRO | | |
| | 1.2 Inform requesting party of document release date. | | | 10 minutes | | | |
| | 1.3 Prepare requested document. (Refer to able 1.0 for list of documents and processing time) | | | 3 days | | | |
| | 1.4 Release requested document. | | | | | | |
| 2. Receive requested document and fills out Customer/Clien t Satisfaction Form | 2.1 Collect and file the filled-out Customer/Client Satisfaction Survey Form. 2.2 End of transaction | | None | 5 minutes | <i>Administrative Assistant III</i> FAD-AGSS, CRO | | |
| | | | TOTAL | 3 days a | nd 25 minutes | | |



| | PROCESSING TIME | | | | | | | |
|----|---|--------------------|--------------------|--|--|--|--|--|
| | TYPE OF DOCUMENTS | FEES TO BE PAID | PROCESSING TIME | PERSON RESPONSIBLE | | | | |
| a. | Certificate of Employment (COE) | None | 2 days | Administrative Officer V FAD-AGSS, PAU | | | | |
| b. | Certificate of Employment and Compensation (COEC) | None | 2 days | or | | | | |
| c. | Certificate of COC earned | None | 3 days | Administrative Officer II FAD-AGSS, PAU | | | | |
| d. | Certified of no pending admin case/obligations | None | 2 days | or | | | | |
| e. | Certificate of leave credits earned | None | 3 days | Administrative Aide III FAD-AGSS CRO | | | | |
| f. | Service record | None | 2 days | | | | | |
| g. | Statement of actual duties and responsibilities | None | 3 days | | | | | |
| h. | Clearance certificate (Certified copy only) | None | 1 day | | | | | |
| i. | Copy of payslip | None | 2 hours | | | | | |
| j. | Other documents in 201 file (photocopy only) | None | 2 hours | | | | | |
| k. | Employment record verification | None | 4 days | | | | | |

| SITUATION | ACTION | LOCATION OF ACTION | REMARKS |
|---|---|-----------------------|------------------------|
| For external clients where requested documents need verification prior to release | Inform requesting party of the situation and proceed with document verification | FAD-AGSS, PAU | 5 days processing time |



II. General Services

Provide general services such as but not limited to carpentry, plumbing, electrical, telephone line and air-conditioning unit repairs.

| Office/Division: | | Einance and A | dminiatra | tivo Division | | |
|--|---|---|-----------------------|--------------------|--|--|
| Classification: | | Finance and Administrative Division Complex | | | | |
| Type of Transaction:ComplexG2G - Government to | | | | Covernment | | |
| - | | | | | | |
| Who may avail: | | MIRDC Employ | | | | |
| | | REQUIREMENT | S | | TO SECURE | |
| Request for Main | tenanco | 9 | | General Mainter | nance Unit (GMU) | |
| CLIENT STEPS | AGE | NCY ACTION | FEES TO BE PAID | PROCESSING TIME | PERSON RESPONSIBLE | |
| 1. Fill-up the Request for Maintenance form (GMU 001) | 1.1 Ro reque | eceive report / st | None | 3 minutes | Engineer III or Engineer II or Admin. Aide VI FAD-GMU | |
| | classi reque plumb ACU, etc.) a | etermine type / fication of st (carpentry, bing, electrical, telephone line, and identify n responsible | None | 5 minutes | Engineer III or Engineer II or Admin. Aide VI FAD-GMU | |
| | gener Order Comp Maint Mana | repare and ate Work through the outerized enance gement m (CMMS) | None | 5 minutes | Admin. Aide VI, FAD-GMU | |
| | 1.4 Fa | acilitate ture of | None | 15 minutes | Admin. Aide VI FAD-GMU | |



| | authorized | | | |
|---|---|------|--|---|
| | signatories | | | |
| | Computerized Maintenance Management System (CMMS) | | | |
| | 1.5 Issue Work Order to person responsible | None | 5 minutes | <i>Admin. Aide VI</i> FAD-GMU |
| | 1.6 Conduct initial assessment of the work requested and, if repairable, determine materials needed. If not repairable, inform requester. | None | 30 minutes | Engineer III or Engineer II FAD-GMU |
| | 1.7 Check availability of materials needed for the work requested. If materials are not available, inform requesting party to prepare Purchase Request. | None | 15 minutes | Engineer III or Engineer II FAD-GMU |
| 2. Inform delivery of materials needed | 2.1 Receive and check appropriateness and/or completeness of materials. | None | 15 minutes | Engineer III or Engineer II FAD-GMU |
| | 2.2 Execute work request. | None | Time will depend on the type and scope of work. | Admin. Aide VI or Admin. Aide III or Admin. Aide VI |



| | 2.3 Once work is completed, indicate work details done in the Work Order and forward the same to requesting party for signature. | None | 10 minutes | or Admin. Asst. IV FAD- GMU Admin. Aide VI F or Admin. Aide III or Admin. Aide VI or Admin. Asst. IV FAD-GMU |
|---|--|------|-----------------|--|
| 3. Acknowledge the work done by signing at the "conforme" portion of the Work Order and submit the same to the GMU. | 3. Received the acknowledged Work Order and record details in the CMM. | None | 20 minutes | <i>Admin. Aide VI,</i> FAD-GMU |
| 4. Customer fills out Customer/Client Satisfaction Survey Form. | 4. Collect and file the filled-out Customer/ Client Satisfaction Survey Form | None | 5 minutes | <i>Admin. Aide VI,</i> FAD-GMU |
| | TOTAL | | ours and 18 min | utes on of work requested) |



III. Purchasing of Supplies and Materials

Procurement of requested supplies and materials including equipment using alternative mode of procurement.

| Office/Division: | | Finance and | d Adminis | trative Division | | | |
|---|---|--|-----------------------|--------------------|---|--|--|
| Classification: | | Simple and | Highly Te | echnical | | | |
| Type of Transac | Type of Transaction: G2G - Government f | | | | | | |
| Who may avail: | | MIRDC Em | ployees / | Personnel includir | ng project personnel | | |
| CHECKLIST | OF RI | EQUIREMEN | ITS | WHE | RE TO SECURE | | |
| For Requisition of | fItems | | | | | | |
| Approved PPMP and Property Mar | • | | | End-user | | | |
| Approved Purcha | | uest (PR) | | End-user | | | |
| For purchasing of | | | | | | | |
| Signed Abstract c Approved Purcha | | · · · | | Supply Managen | nent Unit (SMU) | | |
| Receive PO deliv | eries | | | Property Manage | ement Unit (PMU) | | |
| CLIENT STEPS | | GENCY CTION | FEES TO BE PAID | PROCESSING TIME | PERSON RESPONSIBLE | | |
| Locally available | 1 | | | | | | |
| 1. Prepare the Purchase Request and | appro | eceive ved PR End-user | None | 2 minutes | Administrative Officer I, FAD-SMU | | |
| submit the approved PR to | | ssign PR to nated buyer | None | 5 minutes | Administrative Officer V, FAD-SMU | | |
| FAD-AGSS- SMU | requir specif each neces | ication of item and ssary iments in | None | 5 minutes | Administrative Officer I, FAD-SMU or Senior Admin. Assistant I, FAD-SMU or Administrative Officer III, FAD-SMU or Administrative Officer III, FAD-SMU or Administrative Officer V, FAD-SMU | | |



| 1.4 Stamp received, assign control number, record in the logbook, and enter control number in the PPMS | None | 4 minutes | <i>Administrative Officer I,</i> FAD-SMU |
|---|------|------------|---|
| 1.5 Prepare and send request for quotation to potential suppliers | None | 13 minutes | Administrative Officer I, FAD-SMU or Senior Admin. Assistant I, FAD-SMU or Administrative Officer III, FAD-SMU or Administrative Officer III, FAD-SMU or Administrative Officer V, FAD-SMU |
| 1.6 If the approved total budget is 50,000 and above, Post notices to the following: a) PhilGEPS b) MIRDC website and Social Media account through MIS c) Conspicuous place in MIRDC through CRO | None | 27 minutes | Administrative Officer I, FAD-SMU or Senior Admin. Assistant I, FAD-SMU or Administrative Officer III, FAD-SMU or Administrative Officer III, FAD-SMU or Administrative Officer V, FAD-SMU |
| 1.7 PhilGEPS lead time from posting to closing date. | None | 5 days | Administrative Officer I, FAD-SMU or |



| | | | Senior Admin. Assistant I, FAD-SMU or Administrative Officer III, FAD-SMU or Administrative Officer III, FAD-SMU or Administrative Officer V, FAD-SMU |
|---|------|--------|---|
| 1.8 Follow-up, gather and review quotations from suppliers | None | 3 days | Administrative Officer I, FAD-SMU or Senior Admin. Assistant I, FAD-SMU or |
| 1.9 Prepare Petty Cash Voucher (PCV) and receive cash from Special Disbursing Officer (For Regular Purchases only) | None | 2 days | Administrative Officer III, FAD-SMU or Administrative Officer III, FAD-SMU or Administrative Officer V, FAD-SMU |
| 1.10 Prepare Request for Vehicle, schedule pick-up of the items and forward purchased items to End-user (For Regular Purchases only) | None | 3 days | Administrative Officer I, FAD-SMU or Senior Admin. Assistant I, FAD-SMU or Administrative Officer III, FAD-SMU or Administrative Officer III, FAD-SMU or Administrative Officer V, FAD-SMU |



| | 1 11 Draman | Nam- | 11 | A drasin is the Office of |
|-------------------------------|---|------|------------|--|
| | 1.11 Prepare AOC | None | 14 minutes | Administrative Officer I, FAD-SMU |
| | | | | or Senior Admin. Assistant I, FAD-SMU |
| | | | | or <i>Administrative Officer III</i> , FAD-SMU |
| | | | | or Administrative Officer III, FAD-SMU |
| | | | | or Administrative Officer V, FAD-SMU |
| | 1.12 Forward AOC to end-user for evaluation | None | 8 minutes | Administrative Officer I, FAD-SMU or |
| | | | | Senior Admin. Assistant I, FAD-SMU |
| | | | | or <i>Administrative Officer III,</i> FAD-SMU |
| | | | | or Administrative Officer III, FAD-SMU |
| | | | | or <i>Administrative Officer V,</i> FAD-SMU |
| 2. Evaluate AOC and return | 2.1 Receive evaluated AOC | None | 2 days | Administrative Officer I, FAD-SMU |
| to FAD-AGSS- SMU | from end-user | | | or Senior Admin. Assistant I, FAD-SMU |
| | | | | or Administrative Officer III, FAD-SMU |
| | | | | or Administrative Officer III, FAD-SMU |
| | | | | or <i>Administrative Officer V,</i> FAD-SMU |



| 2.2 Doute AOC | None | | Administrative Officer I |
|--|------|------------|---|
| 2.2 Route AOC to Bid and Awards Committee (BAC) members for signature | None | 3 days | Administrative Officer I, FAD-SMU |
| 2.3 Prepare Purchase Order (PO) and assign PO number | None | 14 minutes | <i>Administrative Officer I,</i> FAD-SMU |
| 2.4 Forward PO to Financial Management Section (FMS) for signature of signing authorities as to funds availability and approval of purchase | None | 3 days | Administrative Officer I, FAD-SMU |
| 2.5 Receive approved PO from FMS and forward to designated buyer | None | 2 minutes | Administrative Officer I, FAD-SMU |
| 2.6 Send approved PO to supplier and wait for conformed PO | None | 2 days | Administrative Officer I, FAD-SMU or Senior Admin. Assistant I, FAD-SMU or Administrative Officer III, FAD-SMU or Administrative Officer III, FAD-SMU or Administrative Officer V, FAD-SMU |
| 2.7 Print and prepare attachments of Conformed PO | None | 9 minutes | Administrative Officer I, FAD-SMU or Senior Admin. Assistant I, FAD-SMU or |



| | and forward to PMU | | | Administrative Officer III, FAD-SMU or Administrative Officer III, FAD-SMU or Administrative Officer V, FAD-SMU |
|---|--|------|------------|---|
| 3. Receive the requested items and return the signed DV, IAR and IRS to PMU | 3.1 Receive conformed PO and await for deliveries | None | 5 days | Administrative Officer I, FAD-PMU or Administrative Officer III, FAD-PMU or Administrative Officer V, FAD-PMU |
| | 3.2 Receive/ Accept deliveries | None | 30 minutes | Administrative Officer I, FAD-PMU or Administrative Officer III, FAD-PMU or Administrative Officer V, FAD-PMU |
| | 3.3 Inform end- user for inspection and receipt of requested items | None | 1 day | Administrative Officer I, FAD-PMU or Administrative Officer III, FAD-PMU or Administrative Officer V, FAD-PMU |
| | 3.4 Prepare and facilitate signing of IAR, RIS and DV. When applicable, prepare also Property Acknowledgment Receipt (PAR) / Inventory Custodian Slip (ICS) | None | 2 days | Administrative Officer I, FAD-PMU or Administrative Officer III, FAD-PMU or Administrative Officer V, FAD-PMU and End-user |



| | | 1 | | | | |
|--------------------|---------------------|------|-----------|-----------------------------|--|--|
| 4. Customer fills | 4. Collect and file | None | 5 minutes | Administrative Officer I, | | |
| out Customer/ | the filled-out | | | FAD-SMU | | |
| Client | Customer/Client | | | or | | |
| Satisfaction | Satisfaction | | | Senior Admin. Assistant I, | | |
| | Survey Form and | | | FAD-SMU | | |
| Survey Form | submit to PMD. | | | or | | |
| | | | | Administrative Officer III, | | |
| | | | | FAD-SMU | | |
| | | | | or | | |
| | | | | Administrative Officer III, | | |
| | | | | FAD-SMU | | |
| | | | | or | | |
| | | | | Administrative Officer V, | | |
| | | | | FAD-SMU | | |
| End of Transaction | | | | | | |

| TOTAL PROCESSING TIME | | | | | | |
|---|-----------------|---|--|--|--|--|
| CLASSIFICATION | FEES TO BE PAID | PROCESSING TIME | | | | |
| Regular Items (Agency action from 1.1 to 1.5 and 1.8 to 1.10 only) | None | 8 days and 29 minutes | | | | |
| Other local items below 50,000 (excluding agency action 1.6, 1.7, 1.9, 1.10 and 3.4) | None | 18 days, 1 hour and 51 minutes | | | | |
| Other local items 50,000 and above (excluding agency action 1.9, 1.10 and 3.4) | None | 24 days, 2 hours and 18 minutes | | | | |
| Non-regular items according to terms and condition (excluding agency action 1.9, 1.10 and 3. 4, and delivery terms is more or less 5 days as specified in the PO) | None | 22 days and more according to terms and conditions specified in the PO | | | | |

• Process covered by RA 9184



IV. Recruitment, Selection and Placement

Screening and selection of applicants to fill in the vacant position.

| Office/Division | 1: | Finance and | Administra | tive Division | | |
|--|----------------------------------|-----------------------|------------------------------------|-------------------------------|---|--|
| Classification: | | Complex | | | | |
| Type of Transa | action: | G2G - Gover | nment to G | Bovernment | | |
| Who may avail | l: | End-user of t | he vacant | position | | |
| CHECKL | IST OF F | REQUIREMEN | ITS | WHERET | | |
| If end-user | | | | | | |
| Request for Employee (RFE) | | | FAD-AGSS, PAU Administrative Un | • | | |
| All signed by the | e Execut | ive Director | | | | |
| If recruit is the | qualifie | d next-in-rank | c emplove | es | | |
| 2018 MIRDC A | | | | FAD-AGSS, PAU | @mirdc.dost.gov.ph | |
| If the recruit is a disinterested qualified next-in-rank employees | | | | | | |
| Filled-out waive | er of disin | terest | | FAD-AGSS, PAU | | |
| If recruit has u | Indergon | e the process | s of select | ion | | |
| Completed Con | npetency | Rating Sheet | Form | End-user/immediate supervisor | | |
| If applicant ref | uses to | undergo the e | examinatio | on or withdrew the | eir application | |
| Signed Waiver withdraw applic | | notice of intent | to | Applicant | | |
| CLIENT STEPS | AGEN | CY ACTION | FEES TO BE PAID | PROCESSING TIME | PERSON RESPONSIBLE | |
| For Positions I | below Sa | alary Grade 22 | 2 | | | |
| 1. Submit duly approved RFE | the qual stated in based o | ateness of | None | 10 minutes | Administrative Officer V, FAD-AGSS, PAU | |
| | 1.2 Post position to: | vacant not limited | None | 11 days | Administrative Officer II or | |



| | a) CSC website b) MIRDC website c) MIRDC Bulletin Boards | | | Administrative Officer V, FAD-AGSS, PAU |
|---|--|------|-----------|--|
| | 1.3 Check the completeness, authenticity of documents submitted and qualifications of the applicant against the position applied for. | None | 5 minutes | Administrative Officer II, or Administrative Officer V, FAD-AGSS, PAU |
| | 1.4 Arrange schedule of applicant's interview and/or skills examination and send invitation through e-mail. | None | 1 hour | Administrative Officer II, or Administrative Officer V, FAD-AGSS, PAU |
| | 1.5 Facilitate interview with all interviewers and applicants. | None | 20 days | Administrative Officer II, FAD-AGSS, PAU |
| 2. Submit completed competency | 2.1 Receive and check completeness of ratings. | None | 5 minutes | Administrative Officer II, FAD-AGSS, PAU |
| rating sheet and together with applicant's documents. | 2.2 Conduct examinations to applicants. | None | 6 days | Administrative Officer V, or Administrative |
| documents. | 2.3 Conduct background investigation of applicants. | None | 4 days | <i>Officer II</i> , FAD-AGSS, PAU |
| | 2.4 Arrange schedule of Human Resource Management and Personnel Selection Board (HRMPSB) deliberation, and prepare and | None | 4 hours | <i>Administrative Officer II,</i> FAD-AGSS, PAU |



| sseminate notice of eeting. | | | |
|---|--|---|---|
| 5 Consolidate, ummarize and epare deliberation ocuments | None | 2 hours | <i>Administrative Officer II,</i> FAD-AGSS, PAU |
| 6 Facilitate the onduct of eliberation process | None | 4 hours | Administrative Officer II, or Administrative Officer V, FAD-AGSS, PAU |
| 7 Prepare RMPSB Resolution | None | 2 hours | Administrative Officer V, FAD-AGSS, PAU |
| 8 Prepare minutes deliberation rocess | None | 1 hour | Administrative Officer II or Administrative |
| 9 Route HRMPSB solution for gnature of embers | None | 7 days | Officer V, FAD-AGSS, PAU |
| 10 Forward signed RMPSB Resolution Executive Director or selection and oproval of opointee | None | 2 days | |
| 11 Prepare letter to oplicants on the esult of application or signing of RMPSB hairperson | None | 20 minutes | Administrative Officer V or Administrative Officer II, FAD-AGSS, PAU |
| 12 Release signed tter to applicants | None | 3 days | <i>Administrative Aide III</i> FAD-AGSS, CRO |
| 13 Inform selected oplicants on the re-appointment equirements | None | 20 minutes | <i>Administrative Officer V,</i> FAD-AGSS, PAU |
| | beeting. 5 Consolidate, ummarize and repare deliberation ocuments 6 Facilitate the onduct of eliberation process 7 Prepare RMPSB Resolution 8 Prepare minutes deliberation rocess 9 Route HRMPSB esolution for gnature of embers 10 Forward signed RMPSB Resolution 0 Executive Director or selection and oproval of opointee 11 Prepare letter to oplicants on the esult of application or signing of RMPSB hairperson 12 Release signed tter to applicants 13 Inform selected oplicants on the re-appointment | leeting.None5 Consolidate, ummarize and repare deliberation ocumentsNone6 Facilitate the onduct of eliberation processNone7 Prepare RMPSB ResolutionNone8 Prepare minutes deliberation rocessNone9 Route HRMPSB esolution for gnature of embersNone10 Forward signed RMPSB Resolution executive Director or selection and oproval of opointeeNone11 Prepare letter to oplicants on the esult of application r signing of RMPSB hairpersonNone12 Release signed tter to applicantsNone13 Inform selected oplicants on the re-appointmentNone | leeting.None2 hours5 Consolidate, ummarize and repare deliberation ocumentsNone2 hours6 Facilitate the onduct of eliberation processNone4 hours7 Prepare RMPSB ResolutionNone2 hours8 Prepare minutes deliberation rocessNone1 hour9 Route HRMPSB esolution for gnature of embersNone1 hour10 Forward signed RMPSB Resolution r selection and opproval of oppointeeNone2 days11 Prepare letter to opplicants on the sult of application r signing of RMPSB hairpersonNone20 minutes12 Release signed tter to applicantsNone3 days13 Inform selected oplicants on the e-appointmentNone20 minutes |



| 2.14 Check the completeness of requirements submitted by selected applicants | None | 10 minutes | |
|---|------|------------|--|
| 2.15 Prepare the following: | None | | |
| a) Appointment paper | | 3 minutes | |
| b) Position Description Form | | 1 day | |
| 2.16 Facilitate the signing of appointment by the highest HRM Officer, the PSB Chair and the Executive Director | None | 3 days | <i>Administrative Officer V,</i> FAD-AGSS, PAU |
| 2.17 Issue Appointment to new appointee and ask date of assumption | None | 5 minutes | |
| 2.18 Prepare and post a notice announcing the appointment of the newly hired/promoted employee | None | 20 minutes | Administrative Officer V, FAD-AGSS, PAU and Administrative Aide III, FAD-AGSS, CRO |
| 2.19 Prepare memorandum on the assumption of new appointee and schedule Oath taking | None | 20 minutes | Administrative Officer V, |
| 2.20 Facilitate the Oath taking | None | 2 hours | FAD-AGSS, PAU |
| 2.21 Coordinate onboarding/ | None | 5 minutes | |



| | orientation of new appointee | | | |
|--|---|-------|----------------|---|
| 3. Employee Assumes Office | 3.1 Facilitate the conduct of onboarding/ orientation | None | 4 hours | <i>Administrative Officer V,</i> FAD-AGSS, PAU |
| 4. End-user fills out Customer/Cli ent Satisfaction Survey Form | 4.1 Collect and file the filled-out Customer/ Client Satisfaction Form 4.2 End of transaction. | None | 5 minutes | <i>Administrative Officer V,</i> FAD-AGSS, PAU |
| | | TOTAL | 59 days, 6 hou | irs and 8 minutes |

| For Positions ab | For Positions above Salary Grade 22 | | | | | |
|--------------------------------|--|--------------------|--------------------|---|--|--|
| CLIENT STEPS | AGENCY ACTION | FEES TO BE PAID | PROCESSING TIME | PERSON RESPONSIBLE | | |
| 1. Submit duly approved RFE | 1.1 Review appropriateness of the qualification stated in the RFE based on the CSC qualification standard | None | 10 minutes | Administrative Officer V, FAD-AGSS, PAU | | |
| | 1.2 Post vacant position not limited to: a) CSC website b) MIRDC website c) MIRDC Bulletin Boards | None | 11 days | <i>Administrative Officer V,</i> FAD-AGSS, PAU | | |
| | 1.3 Receive and check the completeness, authenticity of documents submitted and qualifications of | None | 5 minutes | <i>Administrative Officer V,</i> FAD-AGSS, PAU | | |



| | the applicant against the position applied for. | | | |
|--|---|------|------------|---|
| | 1.4 Arrange schedule of applicants interview and/or skills assessments. | None | 1 hour | <i>Administrative Officer V,</i> FAD-AGSS, PAU |
| | 1.5 Facilitate individual and panel interviews and/or skills assessment with all interviewers and applicants. | None | 20 days | <i>Administrative Officer V,</i> FAD-AGSS, PAU |
| 2. Submit completed competency rating sheet and | 2.1 Receive and check completeness of ratings | None | 20 minutes | Administrative Officer V, |
| together with applicants documents | 2.2 Schedule and inform applicants for examinations to be conducted by external provider. | None | 2 hours | FAD-AGSS, PAU |
| | 2.3 Conduct background investigation of applicants. | None | 4 days | <i>Administrative Officer V,</i> FAD-AGSS, PAU |
| | 2.4 Arrange schedule of Human Resource Management and Personnel Selection Board (HRMPSB) deliberation, prepare and disseminate notice of meeting. | None | 3 hours | Administrative Officer V, FAD-AGSS, PAU |



| 2.5 Consolidate, summarize and prepare deliberation documents. | None | 2 hours | <i>Administrative Officer V,</i> FAD-AGSS, PAU |
|---|------|-----------|---|
| 2.6 Facilitate the conduct of deliberation process. | None | 4 days | <i>Administrative Officer V,</i> FAD-AGSS, PAU |
| 2.7 Prepare HRMPSB Resolution. | None | 2 hours | <i>Administrative Officer V,</i> FAD-AGSS, PAU |
| 2.8 Prepare minutes of deliberation process. | None | 1 hour | <i>Administrative Officer V,</i> FAD-AGSS, PAU |
| 2.9 Route HRMPSB resolution for signature of members. | None | 7 days | Administrative Aide III FAD-AGSS, CRO |
| 2.10 Forward signed HRMPSB Resolution to Executive Director for selection and approval of appointee | None | 2 days | <i>Administrative Officer V,</i> FAD-AGSS, PAU |
| 2.11 Prepare letter to applicants on the result of application for signing of HRMPSB Chairperson. | None | 5 minutes | <i>Administrative Officer V,</i> FAD-AGSS, PAU |
| 2.12 Release signed letter to applicants. | None | 3 days | Administrative Aide III FAD-AGSS, CRO |



| 2.13 Inform selected applicants on the pre-appointment requirement. | None | 20 minutes | <i>Administrative Officer V,</i> FAD-AGSS, PAU |
|--|------|--------------------|---|
| 2.14 Check the completeness of requirements submitted by selected applicants. | None | 10 minutes | Administrative Officer V, FAD-AGSS, PAU |
| 2.15 Prepare the following:a) Appointment paperb) Position Description Form | None | 5 minutes 1 day | <i>Administrative Officer V,</i> FAD-AGSS, PAU |
| 2.16 Facilitate the signing of appointment by the highest HRM Officer, the HRMPSB Chair and the Executive Director. | None | 3 days | Administrative Officer V, FAD-AGSS, PAU |
| 2.17 Issue Appointment to new appointee and ask date of assumption | None | 5 minutes | Administrative Officer V, FAD-AGSS, PAU |
| 2.18 Prepare and post a notice announcing the appointment of the newly hired/promoted employee. | None | 20 minutes | Administrative Officer V, FAD-AGSS, PAU and Administrative Aide III FAD-AGSS, CRO |



| | 2.19 Prepare memorandum on the assumption of new appointee and schedule Oath taking. | None | 15 minutes | <i>Administrative Officer V,</i> FAD-AGSS, PAU |
|---|---|-------|--------------|---|
| | 2.20 Facilitate the Oath taking. | None | 2 hours | <i>Administrative Officer V,</i> FAD-AGSS, PAU |
| | 2.21 Coordinate onboarding/ orientation of new appointee. | None | 5 minutes | <i>Administrative Officer V,</i> FAD-AGSS, PAU |
| 3. Employee assumes office. | 3.1 Facilitate the conduct of onboarding/ orientation. | None | 4 hours | Administrative Officer V, FAD-AGSS, PAU |
| 4. End-user fills out Customer/Client Satisfaction | 4.1 Collect and file the filled-out Customer/Client Satisfaction Form | None | 5 minutes | <i>Administrative Officer V,</i> FAD-AGSS, PAU |
| Survey Form | 4.2 End of Transaction | | | |
| | | TOTAL | 57 days, 3 h | our and 5 minutes |

*Prescribed period for the publication and posting of vacancies are covered under the revised 2018 Omnibus Rules of Appointment and Other Human Resource Actions (ORAOHRA) and RA 7041.



| SITUATION | ACTION | LOCATION OF ACTION | REMARKS |
|--|---|-----------------------|--|
| If there were no applicants or the Executive Director/End- User requested for more applicants | Repost vacancies for additional applicants and accept additional applicants | FAD-AGSS, PAU | The 11 days posting will still have to be complied |
| If the interviewer becomes unavailable to interview the applicant on the scheduled date of interview | Re-schedule the interview | FAD-AGSS, PAU | Subject to availability of the interviewer and the interviewee (additional no. of days will be added to agency action item 1.4 and 1.5) |
| If the members of the HRMPSB are on official business or is unable to sign the HRMPSB Resolution for one reason or another. | The Resolution is endorsed to the other members of the HRMPSB until all the members have signed the Resolution. | | The Resolution will be put on hold until all the members have signed the document (Additional number of days will be added to agency action item no. 2.9) |



V. Transportation Services

Deliver passenger to destinations.

| Office/ Divisio | n: | Finance and Administrative Division | | | | | |
|---|--|---|-----------------------|---------------------|---|--|--|
| Classification | | Complex | | | | | |
| Type of Transaction: | | | | mment to Government | | | |
| Who may avai | il: | MIRDC Emp | oloyees / Pe | ersonnel | | | |
| CHECKL | IST OF | REQUIREME | INTS | WHER | E TO SECURE | | |
| Approved Requ | uest for | Vehicle (GML | , | General Mainter | nance Unit | | |
| CLIENT STEPS | AGEN | CY ACTION | FEES TO BE PAID | PROCESSING TIME | PERSON RESPONSIBLE | | |
| 1. Submit approved Request for Vehicle | check comple | ceive and eteness of vel data | None | 10 minutes | <i>Admin. Aide VI,</i> FAD-GMU | | |
| | 1.2 Determine destination and availability of vehicle and driver | | None | 5 minutes | <i>Admin. Aide VI,</i> FAD-GMU | | |
| | 1.3 Fill up and approve the Request for Vehicle and trip ticket form and attach the Vehicle Pre-Trip Safety checks and Customer /Client Satisfaction Survey form | | None | 5 minutes | Engineer III, FAD-GMU and Admin. Aide VI, FAD-GMU | | |
| | instruc | sign and t driver for ule of travel | None | 5 minutes | Admin. Aide VI, FAD-GMU | | |



| Requestion Fulland and submit to assigned GMU Engineer for the release of payment for fueland Engineer II FAD-GMU1.6 Refuel at the accredited gasoline station along the way to destination1.6 Refuel at the accredited gasoline station along the way to destinationAdmin. Aide IV FAD-GMU or Admin. Aide VI FAD-GMU or Admin. Aide VI FAD-GMU Customer/Cli ent stistactionSome stistactionSome stistaction | | 1.5 Fill-out | None | 3 minutes | Admin. Aide VI |
|---|--|--|-------|---------------|--|
| 1.6 Refuel at the accredited gasoline station along the way to destinationAdmin. Aide IV FAD-GMU or Admin. Aide IV FAD-GMU or Admin. Aide IV FAD-GMU or Admin. Aide IV FAD-GMU or Admin. Aide IV FAD-GMU or Admin. Aide IV FAD-GMU or Admin. Aide IV FAD-GMU2. Sign Trip Ticket form and fill-out dispatching report.None5 minutesAdmin. Aide VI FAD-GMU or Admin. Aide III FAD-GMU2. Sign Trip Ticket Form2.1 File signed Trip Ticket form and fill-out dispatching report.None5 minutesAdmin. Aide VI FAD-GMU or Admin. Aide IV FAD-GMU or Admin. Aide IV FAD-GMU or or O or Admin. Aide IV FAD-GMU or Admin. Aide IV FAD-GMU or Admin. Aide IV FAD-GMU or Admin. Aide IV FAD-GMU | | Request for Fuel (GMU 017) and submit to assigned GMU Engineer for the release of | | | Engineer II |
| 2. Sign Trip Ticket Form 2.1 File signed Trip Ticket form and fill-out dispatching report. None 5 minutes Admin. Aide VI FAD-GMU Admin. Aide IV FAD-GMU or Admin. Aide IV Admin. Aide IV FAD-GMU or 3. Customer fills out Customer/Cli ent 3. Collect and file the filled-out Customer/Client Satisfaction None 5 minutes Admin. Aide VI FAD-GMU | | 1.6 Refuel at the accredited gasoline station along the way to destination 1.7 Provide transportation services to the requesting party 1.8 Fill-out Trip Ticket form (GMU 003) for signature | None | depend on the | FAD-GMU or Admin. Aide IV FAD-GMU or Admin. Aide IV FAD-GMU or Admin. Aide III |
| dispatching report.Admin. Aide IV FAD-GMU orAdmin. Aide IV FAD-GMU orAdmin. Aide IV FAD-GMU orAdmin. Aide IV FAD-GMU orAdmin. Aide IV FAD-GMU orS. Customer fills out Customer/Cli ent3. Collect and file the filled-out Customer/Client SatisfactionNone5 minutesAdmin. Aide VI FAD-GMUAdmin FAD-GMU | - . | 2.1 File signed Trip Ticket form | None | 5 minutes | |
| Admin. Aide IV FAD-GMU or Admin. Aide III FAD-GMU or Admin. Aide III FAD-GMU Or Admin. Aide VI FAD-GMU Statisfaction | | | | | FAD-GMU |
| Admin. Aide IV FAD-GMU or Admin. Aide III or Admin. Aide III FAD-GMU 3. Customer 3. Collect and file the filled-out Customer/Cli Customer/Cli Satisfaction | | | | | Admin. Aide IV FAD-GMU |
| 3. Customer 3. Collect and file None 5 minutes Admin. Aide VI fills out the filled-out FAD-GMU Customer/Cli Customer/ Client FAD-GMU ent Satisfaction FAD-GMU | | | | | Admin. Aide IV FAD-GMU |
| fills outthe filled-outFAD-GMUCustomer/CliCustomer/ ClientFAD-GMUentSatisfactionFAD-GMU | | | | | |
| Survey Form. | fills out Customer/Cli ent Satisfaction | the filled-out Customer/ Client | None | 5 minutes | |
| TOTAL 38 minutes (excluding travel time) | | | TOTAL | 38 minutes (| (excluding travel time) |



MATERIALS AND PROCESS RESEARCH DIVISION

External Services



I. Additive Manufacturing Services

Brief Description of the Service: 3D printing of objects using various materials and 3d printing technologies.

| Office/Division: Materials and Process Research Division | | | | | | |
|--|---|-----------------------------------|--|--|--|--|
| | | | | | | |
| Classification: | Highly Technical | | | | | |
| Type of | G2C - Government to Citizen | | | | | |
| Transaction: | G2B - Government to Business Entity G2G - Government to Government | | | | | |
| Who may avail: | All | | | | | |
| CHECKLIST OF REQUIREMENTS | | WHERE TO SECURE | | | | |
| 1. Submission of files | | | | | | |
| | | | | | | |
| 1.1 3D file specifi | del with maximum dimensions of: | | | | | |
| | nx500mmx2000mm | | | | | |
| | nx240mmx300mm | | | | | |
| | nx305mmx406mm | | | | | |
| | nx300mmX250mm | | | | | |
| | mx850mmx620mm | Company/Industry/Individual | | | | |
| - 6000m | mx2400mmx2400mm | requesting for printing | | | | |
| - 590mm | nx760mmx700mm | | | | | |
| - 250mr | n x 250mm x 300mm | | | | | |
| - | n x 145mm x 175mm | | | | | |
| | s should be in STL, OBJ, 3MF, AMF | | | | | |
| format | | | | | | |
| | fabrication drawing | | | | | |
| | ormation, if available | | | | | |
| | Il requirements | Company/Industry/Individual | | | | |
| | nical requirements ocessing requirements | requesting for printing | | | | |
| | ace roughness, etc.) | | | | | |
| 1.3For students: | | | | | | |
| | of Request for Discount to Executive | School/University where the | | | | |
| Directo | • | student is enrolled | | | | |
| 1.3.2 Photoc | copy of valid student ID | | | | | |
| | Printed Parts/Components | | | | | |
| | or Photocopy of issued Job Order (JO) | Process Research Section | | | | |
| ., . | or Photocopy of issued Official | Cashier's Office, MIRDC-Finance | | | | |
| Receipt/Confirma | | and Administrative Division (FAD) | | | | |
| | or Photocopy of Authorization Letter than Company's representative) | Company requesting for printing | | | | |
| | / ID/School ID and/or (1) government | Company requesting for printing | | | | |
| Issued ID | | | | | | |



| CLIENT STEPS | AGENCY | FEES TO | PROCESSING | PERSON |
|---|---|---------|--------------------|--|
| | ACTION | BE PAID | | RESPONSIBLE |
| 1. Submit files for printing and other requirements to the Process Research Section (AMCen) | 1.1 Evaluate files for printability and discuss internally the parameters, printer settings and additional processes including post- processing requirements | None | 1 hour | Senior Science Research Specialist, and/or Science Research Specialist II, and/or Metals Technologist V, and/or Metals Technologist III, PRS |
| | 1.2 Discuss and agree with the client on the parameters, printer settings, and additional processes including post- processing requirements | | 1 hour | Chief, MPRD and Deputy Executive Director for R&D |
| | 1.3 Generate Quotation and have it signed by authorized signatories 1.4 E-mail quotation to client | | 3 days 1 minute | Senior Science Research Specialist, and/or Science Research Specialist II, PRS |
| 2.Review and approve quotation and emailed back signed quotation | 2.1 Receive signed quotation and generate Job Order 2.2 Email JO to client for approval | | 10 minutes | Senior Science Research Specialist, and/or Science Research Specialist II, PRS |



| 3. Review, approve and sign Job Order and emailed back | 3.1 Receive signed Job Order and process JO | None | 1 day | - same as step 1 – |
|--|---|--|------------|--|
| None | 3.2 Conduct 3D printing | None | | Metals Technologist V, and/or |
| | 3.3 Post processing (annealing, polishing etc.) | | 14 days | Metals Technologist II, and/or Metals Technologist II, |
| | 3.4 Evaluation of the 3D printed sample, if required (Conduct measurement for dimensional accuracy) | | | PRS and/or Metals Technologist II, PRS |
| | 3.5 Inform client that item is ready for pickup | | 1 minute | Senior Science Research Specialist, and/or Science Research Specialist II, PRS |
| 4. Return to MIRDC and proceed to PRS (AmCen Bldg) to claim item | 4. Generate Delivery Receipt (DR), in five copies. | | 5 minutes | Senior Science Research Specialist, and/or Science Research Specialist II, PRS |
| 5. Proceed to Cashier's Office (Gold Building) "Order of Payment" Window and submit DRs for payment | 5.1 Received and Review the DR 5.2 Issue Order of Payment and endorse documents to | See attached Standard Fees and Charges | 15 minutes | Administrative Officer IV Financial Management Section or Administrative |
| For online payment go to: <u>https://www.lbp-</u> | Cashier | | | <i>Officer V</i> Financial |



| eservices.com/egps/ portal/index.jsp and proceed to Step 7 | | | | Management Section |
|---|---|-------|----------------|---|
| 6. Pay the required fees and received the Official Receipt, copy of the DR stamped "Paid" | 6.1 Accept and process payment based on the Order of Payment 6.2 Issue the Official Receipt (OR) 6.3 Stamp "PAID" on the DRs and return them to customer. Retain blue copy of the DRs | | 5 minutes | Administrative Officer V Administrative and General Services Section or Administrative Officer II Administrative and General Services Section |
| 7. Proceed to the AMCen Building | 7. None | None | 5 minutes | |
| 8. Sign "Items received by:" in the Delivery Receipt and submit DRs and present OR | 8. Check DR and OR. Return DRs; retain yellow and pink copies of the DR. | None | 3 minutes | - same as step 1 - |
| 9. Customer fills out Client Satisfaction Measurements (CSM) | 9. Collect and file the Client Satisfaction Measurements (CSM) (if physical) | None | 5 minutes | - same as step 1 – |
| 10. Surrender DR to security personnel | 10. Return white copy of DR and retain green copy | None | 1 minute | Security Personnel stationed at the Main Gate or Security Outpost |
| | | TOTAL | 18 days, 2 hou | rs and 51 minutes |



| SITUATION | ACTION | LOCATION OF ACTION | REMARKS |
|--|---|--|---|
| Witnessing during 3D printing preparation requested by client. | Witnessing can be accommodated on an agreed schedule and therefore will move the target completion on a later date. | Process Research Section, AMCen | Target date of completion will start only after witnessing has been completed, and not on the date job was accepted. |
| Printed items additional machining and quality assurance requirements | Client to enter job in TSSS. | Technical Solution Services | Separate target processing time. |
| Client requests for copy of printing parameters used for the JO | MIRDC can provide Printing Parameter Sheet, if required, as approved by MPRD, Division Chief | Process Research Section, AMCen | Available upon request |
| Printing process failed and/or stopped due to power interruption | Inform the client about the incident. Inform the client that the duration of the 3D printing service will exceed the agreed target due to power interruption. Set a target date with the appropriate number of days added to accommodate the client's request as agreed by both parties. | Process Research Section, AMCen | Target date of completion will be reflected in the Job Order to be conformed by the client |



| For Internal Technical Service Requests | Same procedure applies (as listed above) | Process Research Section, AMCen | Steps 1.3, 1.4, 2.1, 4, 5, 6, 8 and 10 are not applicable to internal clients. For step 8, only the copy of the JO is needed for claiming/pick-up. Internal Service Request will queue along with External Service Requests |
|--|---|--|---|
| If the client's job request exceeds the following dimensions or parameters: For files with maximum dimension of 500mm x 500mm x 2000mm Volume: 400mm x 400mm x 1000mm Infill: 10% Approx. Weight: 25600g Print speed: 40mm/s Layer height 0.5mm Files with maximum dimension of 330mm x 240mm x 300mm Volume: 320mm x 230mm x 290mm Infill: 20% Approx. Weight: 5750g Print speed: 60mm/s Layer height 0.2mm Files with maximum dimension of 300mm x 300mm x 400mm Volume: 285mm x 290mm x 390mm Infill: 10% Approx. Weight 4960g Print speed: 40mm/s Layer height: 0.3mm | Inform the client that the duration of the 3D printing service will exceed 15 days. Set a target date with the appropriate number of days added to accommodate the client's request as agreed by both parties. | Process Research Section, AMCen | Target date of completion will be reflected in the Job Order to be conformed by the client |



| | | 1 |
|--|--|---|
| For files with maximum dimension of1100mm x 850mm x 620mm Volume: 950mm x 750mm x 470mm Infill: 50% Approx. Weight: 157300g Print speed: 25mm/s Layer height 2mm | | |
| For files with maximum dimension of 6000mm x 2400mm x 2400mm Volume: 2000mm x 1000mm x 1000mm Infill: 5% Approx. Weight: 350000g Print speed: 5mm/s Layer height 5mm | | |
| Files with maximum dimension of 600mm x 760mm x 600mm Volume: 575mm x 750mm x 600mm Infill: 70% Approx. Weight: 177500g Print speed: 25mm/s Layer height 2mm | | |
| For files with maximum dimension of 250mm x 250mm x 300mm Volume: 160mm x 160mm x 160mm Infill: 100% Approx. Weight: 11000g Resolution: 30µm | | |
| For files with maximum dimension of 145mm x 145mm x 175mm Volume: 140mm x 140mm x 168mm Approx. Weight: 3970g Resolution: 50 microns | | |



STANDARD FEES AND CHARGES

| No. | Type of Equipment | Method | Capacity | Fees and Charges, PhP/ Hr |
|-----|----------------------------|--|------------------------------|---------------------------------|
| 1 | Ultimaker S5 | FFF 3D Printing | 330mmx240m mx300mm | 209.01 |
| 2 | Leapfrog Xcel | FFF 3D Printing | 500mmx500m mx 2000mm | 322.44 |
| 3 | Intamsys Funmat Pro 410 HT | FFF 3D Printing | 300mmx300m mx400mm | 305.47 |
| 4 | Hyrel Hydra 16AS | FFF 3D Printing/ Viscous Solution Printing | 400mmx300m mx250mm | 399.82 |
| 5 | Gigabot X XLT | Pellet 3D Printing | 600mmx760m mx600mm | 344.32 |
| 6 | Cosine AM1 | Pellet 3D Printing | 1100mmx850 mmx620mm | 895.38 |
| 7 | Erectorbot 2088 HD | Pellet 3D Printing | 6000mmx240 0mmx2400m m | 2,027.77 |
| 8 | Formlabs Form2 | SLA 3D Printing | 145mmx145m mx175mm | 217.15 |
| 9 | 3DCeram C900 | Ceramic SLA 3D Printing | 300mmx300m mx100mm | 2,150.72 |
| 10 | EOS M290 | DMLS 3D Printing | 250mmx250m mx300mm | 2,559.63 |
| 11 | Shot Peeing | Post processing (for DMLS) | 250mmx250m mx300mm | 297.45 |
| 12 | Sintering Furnace | Post processing (for DMLS) | 250mmx250m mx300mm | 281.67 |
| 13 | De-binding Kiln | Post processing (for Ceramic SLA) | 120mm diam x 750mm | 382.87 |
| 14 | Sintering Kiln | Post processing (for Ceramic SLA) | 300mmx300m mx100mm | 338.36 |
| 15 | Form Wash | Post processing (for SLA) | 145mmx145m mx175mm | 223.60 |
| 16 | Form Cure | Post processing (for SLA) | 145mmx145m mx175mm | 220.50 |

Note: Fees inclusive of removing supports Other Fees: Feedstock materials



II. Contract Research/ Joint Research Services

This service is offered to conduct research and development in partnership with the private/government firms with the aim to improve their products and processes.

Failure Analysis/Failure Investigation of metal parts and components with identified deliverables needing research and development falls under this service. If none, please refer to *Physical Metallurgy Laboratory Services - Failure Analysis/Failure Investigation.*

| Office/Division: | Materials | and Process Research Division | |
|---|--|--|--|
| Classification: | Highly Technical | | |
| Type of Transaction: | G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government | | |
| Who may avail: | All | | |
| CHECKLIST OF REQUIREME | NTS | WHERE TO SECURE | |
| 1. Submission of Proposal | | | |
| 1.1 Letter of Intent | | Client | |
| 1.2 Concept / Drawing / Design | | Client | |
| 1.3 Sample Product/ Material 1.4 For Failure Analysis/Investig | | Client Company/Industry requesting for testing | |
| 1.4.1 Failed part/component (fracture surface must be protected from further damage and contamination). 1.4.2 Applicable test results, depending on nature of failure, metal grade, size of sample, etc. | | | |
| a. Chemical analysis (OES, wet method, etc.) b. Positive material identification (PMI) using XRF analyzer | | Chemical Laboratory, ATD, MIRDC or from any other chemical laboratory of choice (chemical analysis) Mechanical Testing Laboratory, ATD, | |
| c. Tensile testd. Hardness teste. Bend test | | MIRDC or from any other mechanical laboratory of choice (tensile test, hardness test, bend test) | |
| f. Non-destructive tests (radiog ultrasonic, magnetic particle | | Non-destructive Testing Laboratory, ATD, MIRDC or from any other non- destructive laboratory of choice (NDT) | |



| g. Fractographic Evaluation h. Macroexamination i. Metallography j. Scanning Electron Microscopy (SEM) k. Energy Dispersive Electron Microscopy (EDS) l. Metallurgical Sample Preparation m. Other tests not identified above but deemed necessary upon assessment. 1.4.3 Relevant documents (incident report, photos on site of incident, materials specification and technical requirements, maintenance and | | | | cal Metallurgy Lab ographic evaluatio oexamination, met metallurgical sam | n, allography, SEM, |
|---|--|-----|--|--|--|
| inspection reco 1.4.4 Sample/s sectioning/cutti | for testing needs compl | lex | Technical Solution Services Section (TSSS), MIRDC (complex cutting services) | | |
| 2. Claiming of R&D (| | | | | |
| 2.1. One (1) Origin Project Order (PO) | al or Photocopy of issue | ed | MPRD | | |
| | al or Photocopy of issue | ed | Cashier Office, MIRDC-Finance and Administrative Division (FAD) | | |
| CLIENT STEPS | AGENCY ACTION | тс | EES) BE AID | PROCESSING TIME | PERSON RESPONSIBLE |
| Customer inquiry (Walk-in or Electronic mail) For walk-in customers, A. Proceed to MPRD- DHO, AMCen Building. Proceed to Physical Metallurgy Laboratory, Titanium Building for Failure Analysis/Investigatio n concerns. | 1.1 Attend to customer inquiry 1.2 Review whether the inquiry is a contract/joint research for MPRD and assign to researcher, otherwise, refer inquiry to concerned division 1.3 Request the customer to submit Letter of Intent | | one | 1 hour | Chief, MPRD together with the prospective MPRD Researcher or Supervising Science Research Specialist, Physical Metallurgy Laboratory |



| 2. Submit Letter of Intent (LOI) - for projects other than Failure Analysis/ Investigation | 2.1 Receive Letter of Intent2.2 Assign and discuss with MPRD researcher | None | 10 minutes | <i>Chief</i> , MPRD, together with the concerned Supervising SRS and assigned MPRD Researcher |
|---|--|------|--|---|
| 3. With assistance from MIRDC, prepare and submit proposal using prescribed form. Revise, if needed. | 3.1 Review submitted proposal, including customer requirements, deliverables, workplan and line- item-budget (LIB). 3.2 Submit and present proposal to R&D Committee for review and approval. 3.3 Inform client of the comments. Jointly, revise the proposal if needed and resubmit to R&D Committee. | None | 12 days (exclusive of time for negotiation process and time securing appointment schedule from R&D committee) | Assigned MPRD Researcher |
| 4. Review Memorandum of Agreement (MOA)/ Research Funding Agreement (RFA) and provide feedback. | 4.1 Once the proposal is approved, prepare and send copy of the Memorandum of Agreement (MOA) to Customer for review and comments. | None | 4 days | Assigned MPRD researcher |



| | 4.2 Review feedback and amend MOA as needed. 4.3 Prepare five (5) copies of revised MOA and send to client for signing. | | | |
|---|--|------|------------|---|
| 5. Sign the MOA/RFA and submit signed copies to assigned MPRD researcher. Receive agency signed copies of MOA/RFA. | 5.1 Receive the MOA and route for MIRDC officials' signatures.5.2 Return agency signed copy of the Contract/MOA to client for notarization. | None | 3 days | Assigned MPRD Researcher |
| 6. Notarize MOA/RFA. Submit copies to: Notary Public – two (2) copies Client – one (1) copy End-user/ Project – one (1) copy MIRDC Legal Officer– one (1) copy | 6.1 Receive notarized MOA. | None | 5 minutes | Assigned MPRD Researcher |
| 7. Accomplish and sign two (2) copies of Project Order (PO). Provide required details. Receive one (1) copy of PO. | 7.1 Fill-out two (2) copies of Project Order (PO) Form. 7.2 Review and Sign PO by Receiving staff. 7.3 Issue a copy of PO to client. | None | 30 minutes | <i>Chief</i> , MPRD Assigned MPRD Researcher |



| 8. Proceed to Cashier's Office "Order of Payment (O.P.)" Window and present the PO for payment. For online payment go to: <u>https://www.lbp- eservices.com/egps</u> /portal/index.jsp and proceed to Step 11 | 8.1 Receive and Review the PO. 8.2 Create O.P. manually. 8.3 Reflect invoice details or application of deposit if there is any. 8.4 Forward O.P. and other documents to Cashier for issuance of Official Receipt (OR). | None | 15 minutes | Administrative Officer IV Financial Management Section Or Administrative Officer V Financial Management Section |
|--|---|--|------------|---|
| 9. Pay the required fee (if paying in cash) and Receive OR, copy of PO stamped "PAID" | 9.1 Receive documents and process Official Receipt based on the O.P. 9.2 Receive payment (cash) Stamp "PAID" all documents. If payment is in the form of check, review the check as to amount, date and signatory. 9.3 Release to Client O.R. and all billing documents except accounting copy. | Contract Cost highly depende d on the complex ity of the project, duration, and delivera bles of the project. | 5 minutes | Administrative Officer V Administrative and General Services Section or Administrative Officer II Administrative and General Services Section |



| 10. None | 10.1 Implement Research and Development project based on approved workplan/ duration. 10.2 Inform customer on the completion of the project. | None | Depending on the approved workplan | Assigned MPRD Researcher |
|---|---|-------|--|--------------------------------|
| 11. Proceed to MPRD, present copy of Official Receipt/Confirmatio n Receipt and and PO. Sign applicable documents. Accept/receive R&D Project output/s and documents. | 11.1 Turn-over /release the Research and Development Project Output/s. 11.2 Prepare and request the customer to sign the Property Entry/Exit Slip, Acknowledgement Receipt of Equipment, Certificate of Project Completion/ Certificate of Acceptance, and/or Failure Analysis/ Investigation Report, as applicable. | None | 1 hour | Assigned MPRD Researcher |
| 12. Fill out Customer/Client Satisfaction Survey Form and submit to MPRD staff. | 12.1 Collect and file the filled-out Customer/Client Satisfaction Survey Form | None | 5 minutes | Assigned MPRD Researcher |
| | | TOTAL | 19 days 3 hours (exclusive of act implementation) | |



| SITUATION | ACTION | LOCATION | REMARKS |
|--|--|---|---|
| The inquiry in Agency Action 1.1 requires more than one engineering / science field. | Meeting with experts/ researchers may be required. | MIRDC | Will take longer time depending on the assessments / arguments of experts/ researchers. |
| If the R&D Committee has concerns / comments that need to be addressed in Agency Action 3.3 | Coordinate with the client and inform them on the concerns / comments. Provide necessary actions to address the concerns / comments. | MIRDC | Will take longer time depending on the next schedule of review of the R&D Committee |
| Projects above Php 2M will be subject to approval of the MIRDC Governing Council (GC) | Project proposal will be included in the Agenda for the Meeting or subject to a referendum | Venue of GC Meeting | Process will take additional time. |
| Senior citizen's request for a 20% discount. | Same procedure applies. | Physical Metallurgy Laboratory, Titanium Building | The discounts are automatically granted provided that 1. They can present their senior citizen's ID or any government issued ID bearing their birthdate 2. They are paying for the service individually (not through company). |



III. Physical Metallurgy Laboratory Services

A. Physical Metallurgy Laboratory Services - Laboratory Test and Analysis

Highly Technical Tests and Evaluations

1. Failure Analysis/Failure Investigation – It is a process of collecting information and data through different metallurgical, mechanical and chemical tests, and analyze these information and test results to determine the cause of failure. (. (*For cases with identified deliverables needing research and development, please refer to Contract/Joint Research*)

2. Fractographic Evaluation – It is a process of collecting information and data by observing the fracture surface of a fractured metal using visual, optical microscope, and electron microscope to determine mode of fracture.

| Office/Division: | Materials and Process Research Division | | |
|---|--|---|--|
| Classification: | Highly Technical | | |
| Type of Transaction: | G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government | | |
| Who may avail: | All | | |
| CHECKLIS | T OF REQUIREMENTS | WHERE TO SECURE | |
| 1. Submission of s | samples | | |
| 1.4 For Failure Analysis/Investigation: 1.4.1 Failed part/component (fracture surface must be protected from further damage and contamination). 1.4.2 Applicable test results, depending on nature of failure, metal grade, size of sample, etc | | Company/Industry requesting for testing (failed parts/components, relevant documents, and other tests not mentioned below) | |
| a. Chemical analysis (OES, wet method, etc.) b. Positive material identification (PMI) using XRF analyzer | | Chemical Laboratory, ATD, MIRDC or from any other chemical laboratory of choice (chemical analysis) | |
| c. Tensile testd. Hardness teste. Bend test | | Mechanical Testing Laboratory, ATD, MIRDC or from any other mechanical laboratory of choice (tensile test, hardness test, bend test) | |
| f. Non-destructive tests (radiography, ultrasonic, magnetic particle, penetrant) | | Non-destructive Testing Laboratory, ATD, MIRDC or from any other non- destructive laboratory of choice (NDT) | |



| g. Fractographic Evaluation h. Macroexamination i. Metallography j. Scanning Electron Microscopy (SEM) k. Energy Dispersive Electron Microscopy (EDS) l. Metallurgical Sample Preparation m. Other tests not identified above but deemed necessary upon assessment. 1.4.3 Relevant documents (incident report, photos on site of incident, materials specification and technical requirements, maintenance and inspection record, etc). | Physical Metallurgy Laboratory (fractographic evaluation, macroexamination, metallography, SEM, EDS, metallurgical sample preparation, etc) |
|--|---|
| 1.4.4 Sample/s for testing needs complex sectioning/cutting. | Technical Solution Services Section (TSSS), MIRDC (complex cutting services) |
| 1.5 For students (who will pay for the service): Write a letter (using the school's letterhead) addressed to the Executive Director requesting for discount, endorsed by adviser. Provide one (1) copy to Physical Metallurgy Lab and bring School ID | School/University where the student is enrolled |
| 1.6 For Senior Citizen (who will pay for the service as an invidual): Bring Senior Citizen's ID or valid ID with birthdate | Local Government Unit |
| 2. Claiming of test certificates and retrieving of | samples |
| Client to bring the following: | |
| 2.1 One (1) Original or Photocopy of issued Job Order (JO) | Issued by Physical Metallurgy Lab |
| 2.2 One (1) Original or Photocopy of issued Official Receipt/Confirmation Receipt | Issued by Cashier Office, FAD |
| 2.3. One (1) Original or Photocopy of Authorization Letter (for person other than Company's representative) | Client |
| 2.4. One (1) Company ID/School ID and/or One (1) government issued ID | Client/Client's Representative |



| CLIENT STEPS | AGENCY | FEES TO | PROCESSING | PERSON |
|--|---|---------|------------|---|
| | ACTION | BE PAID | TIME | RESPONSIBLE |
| 1. Submit sample/ documents and other requirements for evaluation of attending staff of the Physical Metallurgy Lab, | 1.1 Evaluate sample/s and discuss additional processes and requirements, if necessary. 1.2 Label | None | 1 hour | Senior Science Research Specialist or Supervising Science Research Specialist, or |
| Titanium Building. | sample/s submitted and mark agreed | | | Metals Technologist IV or |
| Provide the information requested by the | orientation/test area | | | Metals Technologist II |
| attending staff to generate job order/s. | 1.3 Generate JO in two (2) copies | | | Physical Metallurgy Laboratory |
| Review and sign two (2) copies of Job Order (JO). | 1.4 Review and Sign JO by Receiving staff | | | |
| Receive one (1) copy of JO. | 1.5 Issue a copy of JO to client | | | |
| 2. Present Visitor's Pass for signature. Receive signed Visitor's Pass | 2.1 Sign and return Visitor's Pass | None | 1 minute | - same as step 1 - |
| 3. Proceed to Cashier's Office "Order of Payment (O.P.)" | 3.1 Receive and Review the JO. 3.2 Create O.P. | None | 10 minutes | Administrative Officer IV Financial Management |
| Window and present the JO | manually. | | | Section or |
| for payment. | 3.3 Reflect invoice details or application of deposit if there is any. 3.4 Forward O.P. and other | | | Administrative Officer V Financial Management Section |



| For online payment go to: <u>https://www.lbp-</u> <u>eservices.com/eg</u> <u>ps/portal/index.js</u> <u>p</u> and proceed to Step 5 | documents to Cashier for issuance of Official Receipt (OR). | | | |
|--|---|---|---|---|
| 4. Pay the required fee (if paying in cash) and Receive OR, copy of JO stamped "PAID" | 4.1 Receive documents and process Official Receipt based on the O.P. 4.2 Receive payment (cash) Stamp "PAID" all documents. If payment is in the form of check, review the check as to amount, date and signatory. 4.3 Release to Client O.R. and all billing documents except accounting copy. | Fractogra phic Evaluation – Php 7,000.00 Failure Analysis /Failure Investigati on - Php 25,000.00 plus Other tests and sample preparatio ns as deemed necessary - Please refer to "Table of Fees" at the end of this table. | 5 minutes | Administrative Officer V Administrative and General Services Section Officer II Administrative and General Services Section |
| 5. None. (Client may witness on an agreed schedule upon request and payment of | 5.1 Laboratory staff to conduct sample preparations and test and analysis per customer instructions and | None | Fractographic Evaluation – 19 days Failure Analysis/ Failure Investigation – | - same as step 1 - |





| Physical Metallurgy | Cost/sample |
|---|-------------|
| 1. Metallurgical Sample Preparation | |
| Cutting | 140.00 |
| Mounting | |
| Hot Mounting | 80.00 |
| Cold Mounting | 360.00 |
| Metallographic Grinding | 400.00 |
| Metallographic Polishing | 350.00 |
| Etching | 120.00 |
| Thickness of Coating (inclusive of grinding, polishing, etching; and one (1) high magnification photo and one (1) low magnification photo per test point) | 2,200.00 |
| 3. Scanning Electron Microscopy (inclusive of 2 photos per sample) | |
| Conductive Sample | 2,000.00 |
| Non-conductive Sample | 2,600.00 |
| 4. Energy Dispersive Spectroscopy | 2,000.00 |
| 5. Macroexamination | 1,850.00 |
| Metallography (inclusive of grinding, polishing. Etching; and one (1) high magnification photo and one (1) low magnification photo per test point) | |
| Plain Carbon Steel | 1,600.00 |
| Cast Iron | 2,000.00 |
| Aluminum/Aluminum Alloy | 2,050.00 |
| Copper/Copper Alloy | 2,200.00 |
| Thickness of Coating | 2,200.00 |
| Stainless Steel | 2,250.00 |
| Low Alloy Steel/High Alloy Steel | 2,250.00 |
| Boiler Tubes | 2,500.00 |
| Galvanized Sheet | 2,500.00 |
| Multi-layered Bearings | 2,600.00 |
| Weldments | 3,500.00 |
| Lead/Lead Alloy | 3,800.00 |
| 7. Metal Classification/Certification (per sample) | 750.00 |
| Fractographic Evaluation (exclusive of other tests and fees for use of equipment) | 7,000.00 |
| Failure Investigation (exclusive of other tests and fees for use of equipment) | 25,000.00 |
| 10. Photomicrography (per additional photograph) | 80.00 |



| SITUATION | ACTION | LOCATION OF ACTION | REMARKS |
|--|--|---|---|
| Witnessing during testing is requested by client. | Witnessing can be accommodated on an agreed schedule and therefore will move the target completion on a later date. | Physical Metallurgy Laboratory, Titanium Building | Reckoning of target date of completion will start from the date of witnessing, and not on the date job was accepted. |
| Laboratories of subsequent processes requested for deferment. | Final steps in the preparation of samples will be deferred. | Physical Metallurgy Laboratory, Titanium Building | Reckoning of target date of completion will take a pause during this period. |
| Sample needs complex cutting. | Client to enter job in TSSS. | Technical Solution Services Section | Separate target processing time. |
| Up to five (5) samples can be prepared (from grinding to etching) for one day. | One (1) day will be added for every additional five (5) samples. | Physical Metallurgy Laboratory, Titanium Building | May exceed the three (3) days processing time for simple jobs if more than five samples, depending on the complexity of sample preparations needed. |
| Internal client avails the service | Same procedure applies. | Physical Metallurgy Laboratory, Titanium Building | Steps 2, 3, 4 and 8 are not applicable to internal clients. For step 6, only the copy of the JO is needed for claiming of results. |
| Students request for a 20% discount. | Same procedure applies. | Physical Metallurgy Laboratory, Titanium Building | The discounts are automatically granted provided that 1. They can provide one (1) copy of a letter addressed to the Executive Director, endorsed by their adviser, |



| | | | requesting for discount, as well as their School ID. 2. They are paying for the service individually (not through school or company). |
|---|----------------------------|---|--|
| Senior citizen's request for a 20% discount. | Same procedure applies. | Physical Metallurgy Laboratory, Titanium Building | The discounts are automatically granted provided that 1. They can present their senior citizen's ID or any government issued ID bearing their birthdate 2. They are paying for the service individually (not through company). |
| Multiple tests are required for failure analysis. | Same procedure applies. | Physical Metallurgy Laboratory, Titanium Building | Lead time of 19 days will start once all required tests have been completed and the results submitted to Physical Metallurgy Laboratory. |



3. Metallurgical Sample Preparation – It is performed on samples to reduce the size and/or prepare the surface as required by the test equipment or test method.

| Office/Division: | Materials and Process Research Division | | |
|--|--|--|--|
| Classification: | Simple | | |
| Type of Transaction: | G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government | | |
| Who may avail: | All | | |
| CHECKLIST | T OF REQUIREMENTS | WHERE TO SECURE | |
| 1. Submission of sar | mples | | |
| | | Company/Industry requesting for testing (samples) | |
| 1.1 Metallurgical Sample Preparation bigger/thicker samples may require complex cutting/sectioning process not available in Physical Metallurgy Lab | | Physical Metallurgy Laboratory (simple cutting services and mounting) | |
| | | Technical Solution Services Section (TSSS), MIRDC (complex cutting services) | |
| 1.2 For students (who will pay for the service): Write a letter (using the school's letterhead) addressed to the Executive Director requesting for discount, endorsed by adviser. Provide one (1) copy to Physical Metallurgy Lab and bring School ID | | School/University where the student is enrolled | |
| 1.3 For Senior Citizens (who will pay for the service as an individual): Bring Senior Citizen's ID or valid ID with birthdate | | Local Government Unit | |
| 2. Retrieving of sam | ples | | |
| Client to bring the f | following: | | |
| 2.1 One (1) Original or Photocopy of issued Job Order (JO) | | Issued by Physical Metallurgy Lab | |
| 2.2 One (1) Original or Photocopy of issued Official Receipt/Confirmation Receipt | | Issued by Cashier Office, FAD | |
| 2.3. One (1) Original or Photocopy of Authorization Letter (for person other than Company's representative) | | Client | |



| 2.4. One (1) Company ID/School ID and/or One (1) government issued ID | | | Client/Client's Representative | |
|---|--|--------------------|--------------------------------|--|
| CLIENT STEPS | AGENCY ACTION | FEES TO BE PAID | PROCESSING TIME | PERSON RESPONSIBLE |
| Submit sample/ documents and other requirements for evaluation of attending staff of the Physical Metallurgy Lab, Titanium Building. Provide the information | 1.1 Evaluate sample/s and discuss additional processes and requirements, if necessary. 1.2 Label sample/s submitted and | None | 30 minutes | Senior Science Research Specialist or Supervising Science Research Specialist, or Metals Technologist IV or Metals |
| requested by the attending staff to generate job order/s. | mark agreed orientation/test area. | | | Technologist II Physical Metallurgy Laboratory |
| Review and sign two (2) copies of Job Order (JO). | JO in two (2) copies. 1.4 Review and | | | |
| Receive one (1) copy of JO. | Sign JO by Receiving staff. 1.5 Issue a copy of JO to client. | | | |
| Present Visitor's Pass for signature. Receive signed Visitor's Pass. | 2.1 Sign and return Visitor's Pass. | None | 1 minute | - same as step 1 - |
| 3. Proceed to Cashier's Office "Order of Payment (O.P.)" Window and present the JO for payment. For online payment go to: <u>https://www.lbp-</u> | 3.1 Receive and Review the JO. 3.2 Create O.P. manually. 3.3 Reflect invoice details or application of | None | 10 minutes | Administrative Officer IV Financial Management Section Or Administrative Officer V |



| | | ſ | | |
|----------------------|------------------|--------------|-----------|---------------------|
| eservices.com/egps/ | deposit if there | | | Financial |
| portal/index.jsp and | is any. | | | Management |
| proceed to Step 5 | | | | Section |
| | 3.4 Forward | | | |
| | O.P. and other | | | |
| | documents to | | | |
| | Cashier for | | | |
| | issuance of | | | |
| | | | | |
| | Official Receipt | | | |
| | (OR). | | | |
| 4. Pay the required | 4.1 Receive | Please refer | 5 minutes | Administrative |
| fee (if paying in | documents and | to "Table of | | Officer V |
| cash) and Receive | process Official | Fees" at the | | Administrative and |
| OR, copy of JO | Receipt based | end of this | | General Services |
| stamped "PAID" | on the O.P. | table. | | Section |
| | | | | or |
| | 4.2 Receive | | | Administrative |
| | payment (cash) | | | Officer II |
| | Stamp "PAID" | | | Administrative and |
| | all documents. | | | General Services |
| | If payment is in | | | Section |
| | the form of | | | Section |
| | | | | |
| | check, review | | | |
| | the check as to | | | |
| | amount, date | | | |
| | and signatory. | | | |
| | | | | |
| | 4.3 Release to | | | |
| | Client O.R. and | | | |
| | all billing | | | |
| | documents | | | |
| | except | | | |
| | accounting | | | |
| | • | | | |
| 5. None. | COPY. | None | 1 dov | Metals |
| 5. NULLE. | 5.1 Laboratory | INUTIE | 1 day | |
| (Oliont mousility of | staff to conduct | | 4 hours | Technologist IV |
| (Client may witness | sample | | | Or Matala |
| upon request and | preparations | | | Metals |
| payment of | and test and | | | Technologist II |
| corresponding fees) | analysis per | | | |
| | customer | | | Physical Metallurgy |
| | instructions and | | | Laboratory |
| | applicable test | | | |
| | methods. | | | |
| | | | | |



| | | TOTAL | 1 day, 5 hou | rs and 2 minutes |
|---|--|-------|--------------|--------------------|
| Receive signed Visitor's Pass. | | | | |
| 8. Present MIRDC Visitor's Pass for signature. | 8. Sign and return MIRDC Visitor's Pass | None | 1 minute | - same as step 1 - |
| 7. Fill out Customer/ Client Satisfaction Survey Form and submit to Phys Met staff | 7.1 Collect and file the filled-out Customer/ Client Satisfaction Survey Form | None | 5 minutes | - same as step 1 - |
| Receive samples. | | | | |
| Sign laboratory's file copy of test reports/certificates and "Items retrieved by:" portion of laboratory's file copy of JO. | return OR to client. 6.3 Return samples to Client | | | |
| documents at Physical Metallurgy Lab, Titanium Building. | 6.2 Record OR No. and Amount on JO (Phys Met copy) and return OR to | | | |
| 6. Present copy of JO, OR, and other applicable | 6.1 Check JO and OR. | None | 10 minutes | - same as step 1 - |

| Physical Metallurgy | Cost/sample |
|----------------------------------|-------------|
| Metallurgical Sample Preparation | |
| Cutting | 140.00 |
| Mounting | |
| Hot Mounting | 80.00 |
| Cold Mounting | 360.00 |
| Metallographic Grinding | 400.00 |
| Metallographic Polishing | 350.00 |
| Etching | 120.00 |



| SITUATION | ACTION | LOCATION | REMARKS |
|--|--|---|---|
| | | OF ACTION | |
| Witnessing during testing is requested by client. | Witnessing can be accommodated on an agreed schedule and therefore will move the target completion on a later date. | Physical Metallurgy Laboratory, Titanium Building | Reckoning of target date of completion will start from the date of witnessing, and not on the date job was accepted. |
| Laboratories of subsequent processes requested for deferment. | Final steps in the preparation of samples will be deferred. | Physical Metallurgy Laboratory, Titanium Building | Reckoning of target date of completion will take a pause during this period. |
| Sample needs complex cutting. | Client to enter job in TSSS. | Technical Solution Services Section | Separate target processing time. |
| Up to five (5) samples can be prepared (from grinding to etching) for one day. | One (1) day will be added for every additional five (5) samples. | Physical Metallurgy Laboratory, Titanium Building | May exceed the three (3) days processing time for simple jobs if more than five samples, depending on the complexity of sample preparations needed. |
| Internal client avails the service | Same procedure applies. | Physical Metallurgy Laboratory, Titanium Building | Steps 2, 3, 4 and 8 are not applicable to internal clients. For step 6, only the copy of the JO is needed for claiming of results. |
| Students request for a 20% discount. | Same procedure applies. | Physical Metallurgy Laboratory, Titanium Building | The discounts are automatically granted provided that 1. They can provide one (1) copy of a letter addressed to the Executive Director, endorsed by |



| | | | their adviser, requesting for discount, as well as their School ID. 2. They are paying for the service individually (not through school or company). |
|--|----------------------------|---|--|
| Senior citizen's request for a 20% discount. | Same procedure applies. | Physical Metallurgy Laboratory, Titanium Building | The discounts are automatically granted provided that 1. They can present their senior citizen's ID or any government issued ID bearing their birthdate 2. They are paying for the service individually (not through company). |

4. Optical and Electron Microscopy

a. Thickness of Coating – It is a measurement of the thickness of coating material/s on a particular substrate using optical microscope.

b. Energy Dispersive Spectroscopy (EDS) – It is an analytical technique used in conjunction with scanning electron microscopy (SEM) to determine which chemical elements are present in a sample and estimate their relative abundance.

c. Scanning Electron Microscopy (SEM) – Evaluation of samples using the Scanning Electron Microscope.

d. Macroexamination – It is a process of collecting information and data of a sample on a macro level by conducting visual inspection and use of stereomicroscope as applicable. Usually, this technique is a vital step in the failure analysis.

e. Metallography – This describes the microstructure and micro constituents of a metal using microscope.



| Office/Division: | Materials and Process Resear | ch Division |
|---|--|---|
| Classification: | Complex | |
| Type of Transaction: | G2C - Government to Citizen G2B - Government to Busines G2G - Government to Govern | |
| Who may avail: | All | |
| CHECKLIST | OF REQUIREMENTS | WHERE TO SECURE |
| 1. Submission of sar | nples | |
| preparation sur polishing and/o 1.2 SEM/EDS - - maximum of 2 (width/diamete - bigger/thicker complex cutting available in Ph | need additional sample ch as mounting, grinding, or etching 2 inches (height) x 4 inches r) • samples may require g/sectioning process not ysical Metallurgy Lab er samples may require | Company/Industry requesting for testing (samples) Physical Metallurgy Laboratory (simple cutting services and mounting) Technical Solution Services Section (TSSS), MIRDC (complex cutting services) |
| recommended 1.3 Macroexamina - bigger/thicker stereomicrosco complex cutting available in Ph 1.4 Metallography - cut to 25mm at least 10mm - bigger/thicker complex cutting available in Ph - smaller/thinne additional mou technician's ev | samples for ope viewing may require g/sectioning process not ysical Metallurgy Lab diameter/width and height of samples may require g/sectioning process not ysical Metallurgy Lab er samples may require nting process (depends on valuation) | |
| 1.5 For students (who will pay for the service): Write a letter (using the school's letterhead) addressed to the Executive Director requesting for discount, endorsed by adviser. Provide one (1) copy to Physical Metallurgy Lab and bring School ID | | School/University where the student is enrolled |
| service as an i | tizens (who will pay for the ndividual): Bring Senior valid ID with birthdate | Local Government Unit |



| 2. Claiming of test c | ertificates and re | etrieving of sa | amples | |
|---|--|-----------------|-----------------------------------|---|
| Client to bring the | | U | • | |
| 2.1 One (1) Original or Photocopy of issued Job Order (JO) | | | Issued by Physical Metallurgy Lab | |
| 2.2 One (1) Origina Official Receip | al or Photocopy of t/Confirmation Re | | Issued by Cashie | er Office, FAD |
| | etter (for person | | Client | |
| Company's rep 2.4. One (1) Comp (1) governmen | any ID/School ID | and/or One | Client/Client's Re | epresentative |
| (1) governmen | AGENCY | FEES TO | PROCESSING | PERSON |
| CLIENT STEPS | AGENCI | BE PAID | TIME | RESPONSIBLE |
| Submit sample/ documents and other requirements for evaluation of attending staff of the Physical Metallurgy Lab, Titanium Building. Provide the information requested by the attending staff to generate job order/s. Review and sign two (2) copies of Job Order (JO). Receive one (1) copy of JO. | 1.1 Evaluate sample/s and discuss additional processes and requirements, if necessary. 1.2 Label sample/s submitted and mark agreed orientation/tes t area 1.3 Generate JO in two (2) copies 1.4 Review and Sign JO by Receiving staff 1.5 Issue a copy of JO to | None | 30 minutes | Senior Science Research Specialist or Supervising Science Research Specialist, or Metals Technologist IV or Metals Technologist II Physical Metallurgy Laboratory |
| 2. Present Visitor's Pass for signature. | client 2.1 Sign and return Visitor's | None | 1 minute | - same as step 1 - |
| Receive signed Visitor's Pass | Pass | | | |



| 3. Proceed to Cashier's Office "Order of Payment (O.P.)" Window and present the JO for payment. For online payment go to: <u>https://www.lbp- eservices.com/eqps/</u> <u>portal/index.jsp</u> and proceed to Step 5 | 3.1 Receive and Review the JO. 3.2 Create O.P. manually. 3.3 Reflect invoice details or application of deposit if there is any. 3.4 Forward O.P. and other documents to Cashier for issuance of Official Receipt (OR). | None | 10 minutes | Administrative Officer IV Financial Management Section Or Administrative Officer V Financial Management Section |
|--|---|---|------------|---|
| 4. Pay the required fee (if paying in cash) and Receive OR, copy of JO stamped "PAID" | 4.1 Receive documents and process Official Receipt based on the O.P. 4.2 Receive payment (cash) Stamp "PAID" all documents. If payment is in the form of check, review the check as to amount, date and signatory. 4.3 Release to Client O.R. and all billing documents | Please refer to "Table of Fees" at the end of this table. | 5 minutes | Administrative Officer V Administrative and General Services Section or Administrative Officer II Administrative and General Services Section |



| | except accounting copy. | | | |
|---|---|------|---|-----------------------|
| 5. None. (Client may witness upon request and payment of corresponding fees) | 5.1 Laboratory staff to conduct sample preparations and test and analysis per customer instructions and applicable test methods. | None | Thickness of Coating/ SEM/ EDS – 3 days 4 hours Macroexaminat ion/Metallograp hy - 5 days 4 hours | - same as step 1 - |
| 6. Present copy of JO, OR, and other applicable documents at Physical Metallurgy Lab, Titanium Building. Sign laboratory's file copy of test reports/certificates and "Items retrieved by:" portion of laboratory's file copy of JO. Receive test reports/certificates and samples. | 6.1 Check JO and OR. 6.2 Record OR No. and Amount on JO (Phys Met copy) and return OR to client. 6.3 Issue Test Reports/ Certificates 6.4 Return samples to Client | None | 10 minutes | - same as step 1 - |
| 7. Fill out Customer/Client Satisfaction Survey Form and submit to Phys Met staff | 7.1 Collect and file the filled-out Customer/Clie nt Satisfaction Survey Form | None | 5 minutes | - same as step 1 - |



| 8. Present MIRDC Visitor's Pass for signature. | 8.1 Sign and return MIRDC Visitor's Pass | None | 1 minute | - same as step 1 - |
|--|--|------------|-------------------------------------|-----------------------|
| Receive signed Visitor's Pass. | | | | |
| | | | f Coating/SEM/EI ours and 2 minu | |
| | TOTAL | Macroexami | nation/Metallogra | aphy |

| | Physical Metallurgy | Cost/sample |
|----|---|-------------|
| 1. | Thickness of Coating (inclusive of grinding, polishing, etching; and one (1) high magnification photo and one (1) low magnification photo per test point) | 2,200.00 |
| 2. | Scanning Electron Microscopy (inclusive of 2 photos per sample) | |
| | Conductive Sample | 2,000.00 |
| | Non-conductive Sample | 2,600.00 |
| 3. | Energy Dispersive Spectroscopy | 2,000.00 |
| 4. | Macroexamination | 1,850.00 |
| 5. | Metallography (inclusive of grinding, polishing. Etching; and one (1) high magnification photo and one (1) low magnification photo per test point) | |
| | Plain Carbon Steel | 1,600.00 |
| | Cast Iron | 2,000.00 |
| | Aluminum/Aluminum Alloy | 2,050.00 |
| | Copper/Copper Alloy | 2,200.00 |
| | Thickness of Coating | 2,200.00 |
| | Stainless Steel | 2,250.00 |
| | Low Alloy Steel/High Alloy Steel | 2,250.00 |
| | Boiler Tubes | 2,500.00 |
| | Galvanized Sheet | 2,500.00 |
| | Multi-layered Bearings | 2,600.00 |
| | Weldments | 3,500.00 |
| | Lead/Lead Alloy | 3,800.00 |
| 6. | Photomicrography (per additional photograph) | 80.00 |



| SITUATION | ACTION | LOCATION OF ACTION | REMARKS |
|---|--|---|---|
| Sample for thickness of coating job needs complex sample preparation such as electroplating, precision cutting and mounting. | Appropriate number of days will be added. | Physical Metallurgy Laboratory, Titanium Building | Additional payment for cutting and mounting. |
| Witnessing during testing is requested by client. | Witnessing can be accommodated on an agreed schedule and therefore will move the target completion on a later date. | Physical Metallurgy Laboratory, Titanium Building | Reckoning of target date of completion will start from the date of witnessing, and not on the date job was accepted. |
| Sample needs complex cutting. | Client to enter job in TSSS. | Technical Solution Services Section | Separate target processing time. |
| For metallography, up to five (5) samples can be prepared (from grinding to etching) for one day for typical cases. | One (1) day will be added for every additional five (5) samples. | Physical Metallurgy Laboratory, Titanium Building | May exceed the seven (7) days processing time for complex jobs if more than five samples, depending on the complexity of the sample preparations needed. |
| Internal client avails the service | Same procedure applies. | Physical Metallurgy Laboratory, Titanium Building | Steps 2, 3, 4 and 8 are not applicable to internal clients. For step 6, only the copy of the JO is needed for claiming of results. |



| Students request for a 20% discount. | Same procedure applies. | Physical Metallurgy Laboratory, Titanium Building | The discounts are automatically granted provided that 1. They can provide one (1) copy of a letter addressed to the Executive Director, endorsed by their adviser, requesting for discount, as well as their School ID. 2. They are paying for the service individually (not through school or company). |
|--|----------------------------|---|--|
| Senior citizen's request for a 20% discount. | Same procedure applies. | Physical Metallurgy Laboratory, Titanium Building | The discounts are automatically granted provided that 1. They can present their senior citizen's ID or any government issued ID bearing their birthdate 2. They are paying for the service individually (not through company). |



B. Physical Metallurgy Laboratory Services - In-plant Metallographic Replication

Non-destructive sampling and inspection technique to replicate a microstructure, usually performed to industrial/manufacturing plant parts and components such as boilers, heaters, piping, etc.

| Office/Division: | Materials and Process Research Division | | | |
|--|--|--|--|--|
| Classification: | Highly Technical | | | |
| Type of Transaction: | G2C - Government to Citizen G2B - Government to Busines G2G - Government to Govern | , | | |
| Who may avail: | All | | | |
| CHECKLIST | OF REQUIREMENTS | WHERE TO SECURE | | |
| 1. Submission of re | quest | | | |
| Agency. Indicated a. Name of Plant address where will be perform b. Proposed sche metallographic c. Material type/g samples/comp d. Target Test Po components) e. Type of test th standard, if av | edule of in-plant c replication grade of the ponents pints (with photographs of the at is required (provide copy of | Company/Industry requesting for testing | | |
| 2. Claiming of test | | | | |
| 2.1. One (1) Original or Photocopy of issued Job Order (JO) | | Physical Metallurgy, Titanium Building | | |
| 2.2. One (1) Original or Photocopy of issued Official Receipt/Confirmation Receipt | | Cashier Office, MIRDC-Finance and Administrative Division (FAD) | | |
| | nal or Photocopy of er (for person other than sentative) | Company requesting for testing | | |
| 2.4. One (1) Com government issue | pany ID and/or (1) d ID | Company requesting for testing | | |



| | AGENCY | FEES TO | PROCESSING | PERSON |
|--|--|----------------|------------|---|
| CLIENT STEPS | ACTION | BE PAID | TIME | RESPONSIBLE |
| 1. Submit Letter of Request to the Supervising SRS, MPRD. (Walk-in or electronic mail) Receive quotation thru electronic mail. | 1.1 Discuss with concerned personnel. 1.2 Evaluate required test, material type. Check availability of materials, equipment, and personnel on the requested dates, and discuss additional processes and other terms and conditions with client, if any. 1.3 Prepare quotation and send to client. | None | 5 days | Supervising Science Research Specialist, Or Senior Science Research Specialist, Physical Metallurgy Laboratory |
| Submit required documents and present MIRDC- issued quotation to Physical Metallurgy Laboratory, Titanium building. Provide the information requested by the attending staff to generate job order/s. | 2.1 Generate Job Order (JO) in two (2) copies. 2.2 Review and Sign JO by Receiving staff. 2.3 Issue a copy of JO to client. | None | 20 minutes | Senior Science Research Specialist or Supervising Science Research Specialist, or Metals Technologist IV or Metals Technologist II |



| Review and sign two (2) copies of Job Order (JO). Receive one (1) copy of JO. | | | | Physical Metallurgy Laboratory |
|--|---|---|------------|---|
| 3. Present Visitor's Pass for signature. Receive signed | 3.1 Sign and return Visitor's Pass | None | 1 minute | - same as step 2 - |
| Visitor's Pass 4. Proceed to Cashier's Office "Order of Payment (O.P.)" Window and present the JO for payment. | 4.1 Receive and Review the JO. 4.2 Create O.P. manually. 4.3 Reflect invoice details or application of deposit if there is any. 4.4 Forward O.P. and other documents to Cashier for issuance of Official Receipt (OR). | None | 10 minutes | Administrative Officer IV Financial Management Section Or Administrative Officer V Financial Management Section |
| 5. Pay the required fee (if paying in cash) and Receive OR, copy of JO stamped "PAID" | 5.1 Receive documents and process Official Receipt based on the O.P. 5.2 Receive payment (cash) Stamp "PAID" all documents. | As quoted. Please refer to "Table of Fees" at the end of this table. | 5 minutes | Administrative Officer V Administrative and General Services Section or Administrative Officer II Administrative and General Services Section |



| | If payment is in the form of check, review the check as to amount, date and signatory. 5.3 Release to Client O.R. and all billing documents except accounting copy. | | | |
|---|---|------|---|-----------------------|
| 6. None | 6.1 Laboratory staff to prepare pertinent travel documents, conduct metallographic replication, and prepare Test Reports/Certifi cates. | None | 14 days (exclusive of travel time, safety orientation and other required plant/company procedures) | - same as step 2 - |
| 7. Present copy of JO, OR, and other applicable documents at Physical Metallurgy Lab, Titanium Building. Sign laboratory's file copy of test reports/certificates and "Items retrieved by:" portion of laboratory's file copy of JO. | 7.1 Check JO and OR. 7.2 Record OR No. and Amount on JO (Phys Met copy) and return OR to client. 7.3 Issue Test Reports/ Certificates | None | 30 minutes | - same as step 2 - |



| Receive test reports/certificates and samples. | 7.4 Return samples to Client | | | |
|--|---|-------|----------------|-----------------------|
| 8. Fill out Customer/Client Satisfaction Survey Form and submit to Phys Met staff | 8.1 Collect and file the filled-out Customer/ Client Satisfaction Survey Form | None | 5 minutes | - same as step 2 - |
| 9. Present MIRDC Visitor's Pass for signature. Receive signed Visitor's Pass. | 9.1 Sign and return MIRDC Visitor's Pass | None | 1 minute | - same as step 2 - |
| | | TOTAL | 19 days, 1 hou | r and 12 minutes |



| | Physical Metallurgy | Cost/sample |
|----|--|-------------|
| 1. | Metallurgical Sample Preparation | |
| | Cutting | 140.00 |
| | Mounting | |
| | Hot Mounting | 80.00 |
| | Cold Mounting | 360.00 |
| | Metallographic Grinding | 400.00 |
| | Metallographic Polishing | 350.00 |
| | Etching | 120.00 |
| 2. | Macroexamination | 1,850.00 |
| 3. | Metallography (inclusive of grinding, polishing. Etching; and one (1) high magnification photo and one (1) low magnification photo per test point) | |
| | Plain Carbon Steel | 1,600.00 |
| | Cast Iron | 2,000.00 |
| | Aluminum/Aluminum Alloy | 2,050.00 |
| | Copper/Copper Alloy | 2,200.00 |
| | Thickness of Coating | 2,200.00 |
| | Stainless Steel | 2,250.00 |
| | Low Alloy Steel/High Alloy Steel | 2,250.00 |
| | Boiler Tubes | 2,500.00 |
| | Galvanized Sheet | 2,500.00 |
| | Multi-layered Bearings | 2,600.00 |
| | Weldments | 3,500.00 |
| | Lead/Lead Alloy | 3,800.00 |
| 4. | Photomicrography (per additional photograph) | 80.00 |



| SITUATION | ACTION | LOCATION OF ACTION | REMARKS |
|--|---|---|---|
| Up to ten (10) samples can be prepared and replicated per day for easy to etch samples. | Appropriate number of days will be added for every additional samples. | Requesting plant/ company | A maximum of 50 samples can be prepared and replicated for the estimated five (5) days conduct of metallographic replication. For difficult to etch samples, abovementioned number of samples may not be attained. |
| Client requested additional samples during actual conduct of job. | Client must inform immediately the Physical Metallurgy thru e-mail for any additional or deviation from original agreement. Client must execute additional job order. | Physical Metallurgy Laboratory | Appropriate number of days will be added to the original target date of completion. |
| Internal client avails the service | Same procedure applies. | Physical Metallurgy Laboratory, Titanium Building | Steps 3, 4, 5 and 9 are not applicable to internal clients. For step 6, travel documents are not needed for services availed by internal clients. For step 7, only the copy of the JO is needed for claiming of results. |
| | Order and the travel tir | • | ent in reviewing the quotation C to plant/company and vice |



C. Physical Metallurgy Laboratory Services - Metals Certification/Classification

This process determines the most probable type and grade of a metal sample given the result of chemical analysis and based on available reference standard.

| Office/Division: | Materials and Process Research Division | | | | |
|---|--|--|--|--|--|
| Classification: | Complex | | | | |
| Type of Transaction: | G2C - Government to Citizen G2B - Government to Business G2G - Government to Governm | | | | |
| Who may avail: | All | | | | |
| CHECKLIST | OF REQUIREMENTS | WHERE TO SECURE | | | |
| 1. Submission of ch | nemical analysis results | | | | |
| sample yet, su DHO Centraliz ATD-DHO pro and Metals Ide | o chemical analysis result of the ubmit sample/s to MIRDC-ATD- zed Receiving area. Follow cedure on Chemical Analysis entification services. | Company/Industry requesting for testing (sample for chemical analysis and metals identification) | | | |
| | emical analysis result, proceed etallurgy Laboratory, Materials tion | Company/Industry requesting for testing | | | |
| Write a letter (addressed to requesting for | who will pay for the service): (using the school's letterhead) the Executive Director discount, endorsed by adviser. 1) copy to Physical Metallurgy School ID | School/University where the student is enrolled | | | |
| service as an Citizen's ID or | izens (who will pay for the individual): Bring Senior valid ID with birthdate | Local Government Unit | | | |
| 2. Claiming of test | | | | | |
| 2.1. One (1) Original or Photocopy of issued Job Order (JO) | | Physical Metallurgy, Titanium Building | | | |
| 2.2. One (1) Original or Photocopy of issued Official Receipt/Confirmation Receipt | | Cashier Office, MIRDC-Finance and Administrative Division (FAD) | | | |
| | nal or Photocopy of er (for person other than sentative) | Company requesting for testing | | | |
| 2.4. One (1) Com (1) government is | pany ID/School ID and/or one sued ID | Company requesting for testing | | | |



| CLIENT STEPS | AGENCY | FEES TO | PROCESSING | PERSON |
|---|--|---------|------------|---|
| | ACTION | BE PAID | TIME | RESPONSIBLE |
| Submit chemical analysis result and other applicable requirements to Physical Metallurgy, Titanium Building. Provide the information requested by the attending staff to generate job order/s. Review and sign two (2) copies of Job Order (JO). Receive one (1) copy of JO. | 1.1 Generate Job Order (JO) in two (2) copies. 1.2 Review and Sign JO by Receiving staff. 1.3 Issue a copy of JO to client. | None | 10 minutes | Senior Science Research Specialist or Supervising Science Research Specialist, or Metals Technologist IV or Metals Technologist II Physical Metallurgy Laboratory |
| 2. Present Visitor's Pass for signature. Receive signed Visitor's Pass. | 2.1 Sign and return Visitor's Pass | None | 1 minute | - same as step 2 - |
| 3. Proceed to Cashier's Office "Order of Payment (O.P.)" Window and present the JO for payment. For online payment go to: <u>https://www.lbp- eservices.com/egps</u> /portal/index.jsp and proceed to Step 6 | 3.1 Receive and Review the JO. 3.2 Create O.P. manually. 3.3 Reflect invoice details or application of deposit if there is any. 3.4 Forward O.P. and other documents to Cashier for | None | 10 minutes | Administrative Officer IV Financial Management Section Or Administrative Officer V Financial Management Section |



| | incurrence of | | | |
|--|---|--------------------------------|-----------|---|
| | issuance of Official Receipt (OR). | | | |
| 4. Pay the required fee (if paying in cash) and Receive OR, copy of JO stamped "PAID" | 4.1 Receive documents and process Official Receipt based on the O.P. 4.2 Receive payment (cash) Stamp "PAID" all documents. If payment is in the form of check, review the check as to amount, date and signatory. 4.3 Release to Client O.R. and all billing documents except accounting copy. | Php 750.00 per sample | 5 minutes | Administrative Officer V Administrative and General Services Section or Administrative Officer II Administrative and General Services Section |
| 5. None | 5.1 Laboratory staff to perform job and prepare Test Certificates. | None | 3 days | Senior Science Research Specialist or Supervising Science Research Specialist Physical Metallurgy Laboratory |
| 6. Present copy of JO, OR, and other applicable documents at Physical Metallurgy Lab, Titanium Building. | 6.1 Check JO and OR.6.2 Record OR No. and Amount on JO (Phys Met copy) and | None | 5 minutes | - same as step 1 - |



| Sign laboratory's file copy of test reports/certificates. Receive test reports/certificates and samples. | return OR to client. 6.3 Issue Test Reports/ Certificates. | | | |
|--|--|-------|-----------------------|-----------------------|
| 7. Fill out Customer/Client Satisfaction Survey Form and submit to Phys Met staff | 7.1 Collect and file the filled-out Customer/Client Satisfaction Survey Form | None | 5 minutes | - same as step 2 - |
| 8. Present MIRDC Visitor's Pass for signature. Receive signed Visitor's Pass. | 8.1 Sign and return MIRDC Visitor's Pass | None | 1 minute | - same as step 2 - |
| | | TOTAL | 3 days and 37 minutes | |

| Physical Metallurgy | Cost/sample |
|--|-------------|
| 1. Metal Classification/Certification (per sample) | 750.00 |



| SITUATION | ACTION | LOCATION OF ACTION | REMARKS |
|--|---|---|--|
| Up to five (5) samples of the same material type and reference standard can be performed without additional days. | Appropriate number of days will be added for every additional samples. | Physical Metallurgy Laboratory | None |
| Or | | | |
| Up to two (2) samples of different material type and/or reference standard can be performed without additional days. | | | |
| Client avails chemical analysis service from ATD- DHO. | Client can obtain JO even without chemical analysis results. | Physical Metallurgy Laboratory, Titanium Building | ATD-DHO will release the chemical analysis results directly to the Physical Metallurgy Laboratory staff once completed. |
| Internal client avails the service | Same procedure applies. | Physical Metallurgy Laboratory, Titanium Building | Steps 2, 3, 4 and 8 are not applicable to internal clients. For step 6, only the copy of the JO is needed for claiming of results. |
| Students request for a 20% discount. | Same procedure applies. | Physical Metallurgy Laboratory, Titanium Building | The discounts are automatically granted provided that 1. They can provide one (1) copy of a letter addressed to the Executive Director, endorsed by their adviser, requesting for discount, as well |



| | | | as their School ID. 2. They are paying for the service individually (not through school or company). |
|--|----------------------------|---|--|
| Senior citizen's request for a 20% discount. | Same procedure applies. | Physical Metallurgy Laboratory, Titanium Building | The discounts are automatically granted provided that 1. They can present their senior citizen's ID or any government issued ID bearing their birthdate 2. They are paying for the service individually (not through company). |



OFFICE OF THE EXECUTIVE DIRECTOR

External Services



I. MOLD TECHNOLOGY SUPPORT CENTER



A. Metalworking Services

Metalworking is the processing of ferrous and non-ferrous materials into useful products. The center utilizes conventional and specialized machining processes in the development of tools, dies, molds, jigs and fixtures, and other components/parts.

Metal working services in MTSC include conventional lathe machining, conventional milling, 3-axis CNC milling, Electrical Discharge Machining (Wirecut and Sinker), Plastic Injection, Grinding, Mold Repair (Laser/TIG Welding), and Dimensional Inspection (CMM). MTSC also offers rental of facilities and machines to mold and die companies through timesharing schemes.

FACILITIES AND CAPABILITIES:

Machining Centers – are advanced computer-controlled machine tools used for machining of parts, usually metal, by material removal.

MTSC has the following facilities:

- Machining Center 12K rpm, Sirius 1250
- Machining Center 20K rpm, Sirius-UL+
- Machining Center 32K rpm, Sirius-UM+

Plastic Injection Molding Machine – is a machine for manufacturing plastic products by injecting molten plastic to a mold. The process is known to be an injection molding process. MTSC has three plastic injection machines, all electric and horizontal types with the capacity of 110T, 220T, and 350T.

Surface Grinding Machine – is a machine tool that uses a grinding wheel for removing the material from the surface of the workpiece to provide precision ground surfaces, either to a critical size or to a surface finish.

MTSC has three surface grinding machines of different sizes.

Electrical Discharge Machining (EDM) – is a process of removing material from a workpiece using a rapid sequence of electrical discharges between the dielectric fluid and submerge electrodes.

MTSC has EDM Wirecut and EDM Sinker.

The Mold Technology Support Center (MTSC) is also equipped with conventional machines like lathe machine, drilling machine, and milling machine. It also has its own quality assurance laboratory with 3D Coordinate Measuring Machine (CMM) and measuring microscope. MTSC has the capability to do mold repairs using laser and TIG Welding.



1. Job processing (Actual Time)

| Office/Division: | | Resea | Office of the Deputy Executive Director for Research and Development – Mold Technology Support Center | | |
|---|--|-------|--|---|--|
| Classification: | | | | Technical | |
| Type of Transaction: | | | G2B - | Government to Cit Government to Bu Government to Go | siness Entity |
| Who may avail: | | | All | | |
| CHECKLIST OF R | | | WHERE TO SECURE | | |
| Product Drawing (p 3D) and Specificati Sample Product / V Casting Pattern, if p Customer-supplied Toolings. | ons Vorkpiece needed | | Company/Industry requesting for use of facilities with the Center's perso to operate the required facilities | | e Center's personnel |
| CLIENT STEPS | AGENCY ACTION | T | FEES TO BE PAID | PROCESSING TIME | PERSON RESPONSIBLE |
| 1. Proceed to MTSC and provide the sample product or product drawing and specifications. Inquire about the availability of required facility/ies and machine operator/s. | 1.1 Evaluate the product sample or product drawing if within the Center's capability. 1.2 Check and evaluate customer supplied materials. 1.3 Determine the scope of work, required process/es, available machine/s, operators, & tools. | | none | 30 minutes | Project Technical Aide V or Project Technical Assistant I or Science Research Specialist II or Science Research Specialist II, MTSC |



| 2. Request for actual | 1.4 Inform the customer on the schedule of fees.2.1 Prepare | none | 5 minutes | Project Technical |
|---|---|------|------------|--|
| time of service | and issue Technical Service Request (TSR) form. | | | Assistant I, or Science Research Specialist II or Science Research Specialist II, MTSC |
| 3. Review and sign TSR and submit customer-supplied materials | 3.1 Receive the materials, put proper labels, and store them in a designated area. 3.2 Provide (Prepare)the Property Entry & Exit Pass Slip (PEES) | none | 20 minutes | Project Technical Aide V or Project Technical Assistant I or Science Research Specialist II or Science Research Specialist II, MTSC |
| 4. Fill-up Property Entry/ Exit Slip (PEES) for all materials supplied / provided | 4.1 Receive the filled up and signed PEES | none | 10 minutes | Project Technical Aide V or Project Technical Assistant I or Science Research Specialist II or Science Research Specialist II, MTSC |



| 5. Concur the target completion date based on the TSR. | 5.1 Determine Target Completion Date (TCD) and schedule the job. 5.2 Issue job ticket for monitoring of job/s. | none | 1 hour | Project Technical Aide V or Project Technical Assistant I or Science Research Specialist II or Science Research Specialist II, MTSC |
|--|--|------|---|--|
| 6. Monitor the status of job at mirdc.dost.gov.ph/tr acking using the issued TSR as reference number | 6.1 Process the job. 6.2 Record the man-hour and machine hour utilized on the job tickets. | none | 10 minutes + (Total time of machine/man- hour depends on the Target Completion Date (TCD) and machinist's skill) | Science Research Specialist II or Science Research Specialist II, MTSC |
| 7. Secure PEES and DR. | 7.1 Prepare DR for the completed job. | none | 5 minutes | Project Technical Aide V or Project Technical Assistant I |
| 8. Proceed to the Cashier for payment. For online payment go to: <u>https://www.lbp-</u> <u>eservices.com/egps/</u> <u>portal/index.jsp</u> and proceed to Step | 8.1 Receive and review the document presented. 8.2 Create Order of Payment (O.P.) manually. 8.3 Reflect application of deposit if necessary. | none | 10 minutes | Project Technical Aide V or Project Technical Assistant I or Supervising Science Research Specialist, MTSC |



| | 8.4 Forward O.P. and other documents to Cashier for issuance of Official Receipt (O.R.). | | | |
|---|---|---|------------|---|
| 9. Pay the required fee and receive OR, copy of DR and other billing documents For online payment go to: https://www.lbp-eservices.com/egps/portal/index.jsp | 9.1 Receive documents and process OR based on the OP. Indicate details e.g., TIN, address, business style, if required by customer. If payment is in the form of a check, review the check as to amount, date and signatory. 9.2 Receive payment. Stamp "PAID" all documents. 9.3 Release OR and all billing documents except accounting copy. | As stated in the Order of Payment | 5 minutes | Project Technical Aide V or Project Technical Assistant I or Supervising Science Research Specialist, MTSC |
| 10.1 Present the OR and the stamped DR | 10.1 Record the OR number and update the ONEshop upon | None | 10 minutes | Project Technical Aide V or |



| 10.2 Inspect the finished product/sample | the release of the items. 10.2 Release the finished product/sample and stamp the DR "released" | | | Project Technical Assistant I, MTSC |
|---|--|-------|-----------|--|
| 11. Fill up the Survey Questionnaire using the Customer/ Client Satisfaction Survey Form | 11.1 Collect and file the filled-out Customer/Clien t Satisfaction Survey Form. | None | 5 minutes | Project Technical Aide V or Project Technical Aide VI, or Project Technical Assistant I MTSC |
| 12. Give the PEES and the copies of DR to the guard upon exit at MTSC | 12.1 Inspect the product and materials brought in based on the entry pass presented. 12.2 Record on the logbook. | None | 5 minutes | Security Officer and Security Guard, MTSC |
| | | TOTAL | | 55 minutes + total nd man-hours |

2. Service Request on Job Processing (Quoted Jobs)

| Office/Division: | Office of the Deputy Executive Director for Research and Development – Mold Technology Support Center | | |
|--|--|--|--|
| Classification: | Highly Technical | | |
| Type of Transaction: | G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government | | |
| Who may avail: | All | | |
| CHECKLIST OF REQ | UIREMENTS | WHERE TO SECURE | |
| Technical Drawing at 2. Sample Product | nd Specifications | 1-3. Company/Industry requesting for Machining and Fabrication | |



| Production Materials PWD/Senior Citizen's discount. Letter request for a d students. Approved Quotation | s ID for availing of | 5. School enrolled. 6. MTSC | nment Issued ID I/University where Office | the student is |
|--|---|-----------------------------------|---|--|
| CLIENT STEPS | AGENCY ACTION | FEES TO BE PAID | PROCESSING TIME | PERSON RESPONSIBLE |
| 1. Proceed to MTSC. Present the client- approved technical drawing. | 1.1 Review the approved technical drawing. 1.2 Stamp "approved" if technical drawing is acceptable, else redraw. 1.3 Prepare and issue TSR. | None | 10 minutes | Project Technical Aide V or Project Technical Assistant I or Science Research Specialist II or Science Research Specialist II, MTSC |
| 2. Review and sign TSR and submit customer- supplied materials | 2.1 Check the submitted materials, put proper labels and store them in a designated area. 2.2 Issue the Property Entry/ Exit Pass Slip (PEES) | None | 10 minutes | Project Technical Aide V or Project Technical Assistant I or Science Research Specialist II or Science Research Specialist II, MTSC |
| 3. Fill-out Product Entry Exit Slip (PEES) for all materials supplied. | 3.1 Receive the filled out and signed PEES 3.2 Forward the documents and materials to the shop. 3.4 Endorse to shop for | None | 5 minutes | Project Technical Aide V or Project Technical Assistant I or Science Research Specialist II or Science Research Specialist II, |



| | determination of Target Completion Date (TCD) and scheduling. | | | MTSC |
|---|--|------------------------|---|--|
| 4. Monitor the status of job at mirdc.dost.gov.ph/tracking using the issued TSR as reference number | 4.1 Execute the job. | None | 10 minutes + (Total time of machine/man- hour depends on the Target Completion Date (TCD) and machinist's skill) | Project Technical Aide V or Project Technical Assistant I or Science Research Specialist II or Science Research Specialist II, MTSC |
| 5.1 Present the TSR. 5.2 Retrieve PEES and DR. | 5.1 Prepare DR for the completed job based on TSR. | none | 10 minutes | Project Technical Aide V or Project Technical Assistant I, MTSC |
| 6. Proceed to the Cashier for payment. For online payment go to: https://www.lbp-eservices.com/egps/portal/index.jsp and proceed to Step 8 | 6.1 Receive and review the document presented. 6.2 Create Order of Payment (O.P.) manually. 6.3 Reflect application of deposit if necessary. 6.4 Forward O.P. and other documents to Cashier. | none | 10 minutes | Project Technical Aide V or Project Technical Assistant I or Supervising Science Research Specialist II, MTSC |
| 7. Pay the required fee and receive OR, copy of DR and other billing documents | 7.1. Receive documents and process OR based on the | As stated in the | 7 minutes | Project Technical Aide V or |



| | OP. Indicate details e.g., TIN, address, business style, if required by customer. If payment is in the form of a check, review the check as to amount, date and signatory. 7.2. Receive payment (cash/check). Stamp "PAID" all documents. 7.3. Release OR and all billing documents but keep the accounting copy. | Order of Payment | | Project Technical Assistant I or Supervising Science Research Specialist II, MTSC |
|---|--|---------------------|------------|---|
| 8. Proceed to the shop and present the Official Receipt/Confirmation Receipt and the stamped DR | 8.1 Record the OR number and update the "ONEShop" for the release of the items | None | 10 minutes | Project Technical Aide V or Project Technical Assistant I, MTSC |
| 9.1 Inspect the product. | 9.1 Release the product and stamp the DR "RELEASED" | | | |



| 10. Fill up the Survey Questionnaire using the Customer/Client Satisfaction Survey Form | 10. Collect and file the filled-out Customer/Client Satisfaction Survey Form | None | 5 minutes | Project Technical Aide V or Project Technical Assistant I, MTSC |
|--|--|---------|--|--|
| 11. Give the PEES and the copies of DR to the guard upon exit at MTSC | 11.1 Inspect the product and materials brought in based on the entry pass presented. 11.2. Record on the logbook. | None | 5 minutes | Security Officer and Security Guard, MTSC |
| | TOTAL | 82 minu | 82 minutes + total machine and man-hours | |

3. Use of Facility/Equipment (Time Sharing Jobs)

| Office/Division: | Office of the Deputy Executive Director for Research and Development – Mold Technology Support Center (MTSC) | | |
|-------------------------|---|---|--|
| Classification: | Complex | | |
| Type of Transaction: | G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government | | |
| Who may avail: | All | | |
| CHECKLIST | OF REQUIREMENTS | WHERE TO SECURE | |
| duration of use) | Machinist ements (type of machine and pols, and accessories (as | 1-3. Customer requestingfor rental of facilities4. MTSC Staff | |



| CLIENT STEPS | AGENCY ACTION | FEES TO BE PAID | PROCESSIN G TIME | PERSON RESPONSIBLE |
|--|--|--|---------------------|---|
| 1. Inquire about the availability of the required facility to MTSC staff. | 1.1 Determine the required type of machine/s and duration of use. 1.2 Check the availability of machines and tools to be used. 1.3 Inform customers of the schedule of fees. | none | 15 minutes | Project Technical Aide V or Project Technical Assistant I or Science Research Specialist II or Science Research Specialist II, MTSC |
| 2. Request for the use of the facility. | 2.1 Prepare and issue Technical Service Request (TSR) form. | none | 5 minutes | - same as step 1 – |
| 3. Review and sign TSR. | 3.1 Issue Request for Issuance of Official Receipt for Time Sharing Jobs and request the customer to proceed to Cashier for payment of deposit for the Machine Bond. | None | 5 minutes | Project Technical Aide V or Project Technical Assistant I or Supervising Science Research Specialist, MTSC |
| 4. Proceed to the Cashier for payment of Machine Bond and show Official Receipt to MTSC staff. | 4.1 Review and record the O.R. number in the Technical Service Request Form 4.2 Issue Property Entry-Exit Slip (PEES). | P2,50 0 depos it for every machi ne to be used | 10 minutes | - same as step 3 – |



| 5. Bring in raw materials, other tools, and accessories. | 5.1 Inspect and document the materials, put proper labels, and store them in a designated area. 5.2 Provide the Property Entry & Exit Pass Slip (PEES) | none | 30 minutes | Metals Technologist IV or Science Research Specialist II or Science Research Specialist II, MTSC |
|---|---|------|--|---|
| 6. Fill out Property Entry- Exit Slip (PEES) for all materials brought in. | 6.1 Receive the filled-out and signed PEES6.2 Forward the TSR to the shop. | none | 5 minutes | Project Technical Aide V or Project Technical Assistant I or Science Research Specialist II or Science Research Specialist II, MTSC |
| 7.1 Proceed to the designated MTSC machine, for orientation and validation of machinist's skill. 7.2 Fill out and submit the Authorization Slip for Machine Utilization after using the machine (daily | 7.1 Validate and approve the Authorization Slip for Machine Utilization 7.2 Fill up Billing Slip for Time Sharing Job Order. | None | 10 minutes (Total time of machine utilization depends on the customer's product and operator's efficiency) | Metals Technologist IV or Science Research Specialist II or Science Research Specialist II, or Senior Science Research Specialist, MTSC |



| 8. Secure PEES and DR. | 8.1 Prepare Delivery Receipt (DR) | None | 5 minutes | Project Technical Aide V or Project Technical Assistant I, MTSC |
|---|---|--|------------|---|
| 9. Proceed to the Cashier for payment. | 9.1 Receive and review the document presented. | none | 10 minutes | Project Technical Aide V or Project Technical Assistant I |
| For online payment go to: <u>https://www.lbp-</u> eservices.com/e | 9.2 Create Order of Payment (O.P.) manually. | | | or Supervising Science Research Specialist, MTSC |
| gps/portal/index .jsp and proceed to Step 11 | 9.3 Reflect application of deposit if necessary | | | |
| | 9.4 Forward O.P. and other documents to Cashier for issuance of Official Receipt (O.R.). | | | |
| 10. Pay the required fee and receive OR, copy of DR and other billing documents. | 10.1 Receive documents and process OR based on the OP. Indicate details e.g., TIN, address, business style, if required by customer. | As stated in the Order of Paym ent | 5 minutes | - same as step 9 – |
| | If payment is in the form of a check, review the check as to amount, date and signatory. | | | |
| | 10.2 Receive payment. Stamp "PAID" all documents. 10.3 Release OR and all billing documents except accounting copy. | | | |



| 11. Retrieve product and materials brought in and present the OR and stamped DR. | 11.1 Record the OR number and indicate in the "ONEShop" the release of the items11.2 Stamp the DR "RELEASED" | None | 10 minutes | Project Technical Aide V or Project Technical Assistant I, MTSC |
|---|---|------|------------|---|
| 12. Fill up the Survey Questionnaire using the Customer/Client Satisfaction Survey Form | 12.1 Collect and file the filled-out Customer/ Client Satisfaction Survey Form. | None | 5 minutes | Project Technical Aide V or Project Technical Assistant I or Project Technical Aide VI, MTSC |
| 13. Give the PEES and the copies of DR to the guard upon exit at MTSC | 13.1 Inspect the product and materials brought in based on the entry pass presented. 13.2 Record on the logbook. | None | 5 minutes | Security Officer or Security Guard, MTSC |
| | | | TOTAL | 2 hours |

Note: The issuance of Certificate of Competency for operators varies depending on the present skills of the applicant.



Schedule of Fees

| Meta | al Working Technology Services | Rate per | r hour* |
|------|---------------------------------------|--------------|-------------|
| Ι. | CNC MACHINES | Time Sharing | Actual Time |
| | CNC EDM Wirecut (SPM) | ₱870.00 | ₱1050.00 |
| | CNC EDM Sinker (UNITECH) | ₱540.00 | ₱720.00 |
| | CNC Milling Machine (12000 rpm) | ₱1380.00 | ₱1560.00 |
| | CNC Milling Machine (20000 rpm) | ₱1200.00 | ₱1390.00 |
| | CNC Milling Machine (32000 rpm) | ₱1390.00 | ₱1580.00 |
| II. | DIE AND MOLD REPAIR | | |
| | Laser Welding Machine | ₱440.00 | ₱610.00 |
| | TIG Welding | ₱400.00 | ₱570.00 |
| III. | MEASUREMENT AND QUALITY CONTROL | | |
| | СММ | ₱930.00 | ₱1,180.00 |
| | Microscope | ₱100.00 | ₱350.00 |
| IV. | SURFACING MACHINES | | |
| | Surface Grinder (Dae San DGS-520MB) | ₱140.00 | ₱310.00 |
| | Surface Grinder (Dae San DGS-2070 2S) | ₱630.00 | ₱800.00 |
| | Surface Grinder (Dae San DGS-1260A) | ₱510.00 | ₱680.00 |
| V | PLASTIC INJECTION MACHINES | | |
| | Woojin Plaimm Injection Machine 110T | ₱590.00 | ₱760.00 |
| | Woojin Plaimm Injection Machine 220T | ₱1060.00 | ₱1230.00 |
| | Woojin Plaimm Injection Machine 350T | ₱1590.00 | ₱1845.00 |
| VI. | CONVENTIONAL MACHINE TOOLS | | |
| | Lathe Machine | ₱500.00 | ₱650.00 |
| | Milling Machine | ₱320.00 | ₱460.00 |
| | Drilling Machine | ₱210.00 | ₱360.00 |

Note: * Harmonized with MIRDC Rates. Subject to adjustment once proposed MTSC Rates is approved by the MIRDC Governing Council.



II. TECHNICAL SOLUTIONS SERVICES SECTION



A. Metalcasting, Metalworking and Heat Treatment Jobs

1. Metalcasting

The MIRDC specializes in metalcasting of ferrous and non-ferrous alloys. Using specialized metalcasting technologies such as investment casting and conventional casting capabilities, MIRDC undertakes prototype production of engineered and decorative products. Likewise, casting product localization, alloy formulation can also be accommodated through contract research activity. MIRDC also offers rental of facilities to SME's through a time-sharing scheme.

FACILITIES AND CAPABILITIES:

Conventional Casting Section

Patternshop - capable of producing wood, polymer and metal patterns.

Molding Shop - employs furan molding process using a 4-ton capacity continuous mixer.

Melting Shop - Consists of:

- crucible furnace for melting non-ferrous alloys with the following capacities:
 50 kg
 100 kg
- high frequency induction furnaces capable of melting ferrous alloys, with the following capacities:
 - 50 kg (non-ferrous)
 50 kg (ferrous)
 100 kg
 - 150 kg

Precision Casting

Investment Casting (Ceramic Shell Process) - This process involves dipping the entire cluster of heat-disposable pattern into a ceramic slurry and coating with ceramic material until a self-supporting shell has been formed. The coated cluster is then dewaxed, fired at high temperature and poured with molten metal. MIRDC has complete facilities for this process.

Shell Molding - This process produces castings with relatively accurate and smooth surfaces. Cores and molds are considerably strong and can be easily mass produced. MIRDC has the following facilities:

- Resin Coated Sand Mixer cold sand high speed mixer with a capacity of 60 kg per batch
- 3 Shell Core Shooters
- 3 Shell Molding Machines



Casting Design and Process/Quality Control Capabilities:

In order to attain its quality objectives and meet the specified requirements of the customers, MIRDC utilizes different control and testing equipment to ensure the quality of cast products.

Sand Testing Equipment

- Compressive Strength
- Moisture Teller
- Permeability Meter
- Mold Hardness Tester

- Bending Strength Tester
- Rotap Machine
- Clay Content Determinator

Metallurgical Microscope – Olympus

Pyrometers

- Immersion Type
 - Type K, -70 1370°C
 - Type S, 25 1770°C

Aside from short series experimental production and product development, MIRDC also offers time-sharing of its facilities to foundries with limited capabilities.

2. Metalworking and Plastic Injection

Metalworking is processing metals and metal products to create individual parts. The Center utilizes conventional and specialized machining processes in the development of tools, dies, molds, jigs and fixtures, and components.

Metalworking in MIRDC includes conventional machining (lathe and milling), CNC lathe machining, CNC milling, 5-axis machining, gear hobbing, Electrical Discharge Machining (EDM), Grinding, Mold Repair, Dimensional Inspection, and Welding Processes (SMAW, GMAW, GTAW).

Also, the center provides plastic injection services using 80 tons, 150 tons and 350 tons capacity plastic injection machines.

3. Heat Treatment

The Center offers (1) Vacuum Heat Treatment and (2) Conventional Heat Treatment to enable MSMEs to meet prevailing and future requirements of the M&E industries.



MIRDC's heat treating capability includes:

- direct hardening •
- •
- case hardening (pack carburizing) softening processes (tempering, annealing, normalizing, stress relieving) •

1. Metal Processing (Actual Time)

| Office/Division: | Office of the Deputy Executive Director for Research and Development - Technical Solutions Services Section (TSSS) | | | |
|---|--|---|---------------------------------------|--|
| Classification: | Highly Technical | | | |
| Type of Transaction: | G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government | | | |
| Who may avail: | All | | | |
| CHECKLIST C | FREQUIREMENTS | | WHERE TO SE | ECURE |
| 3D) and Specifi 2. Products / Sam 3. Casting Pattern 4. Customer-supp Toolings 5. Required Parar Specifications f | ple / Workpiece , if needed lied Materials and | Company/Industry requesting for service | | |
| CLIENT STEPS | AGENCY ACTION | FEES TO BE PAID | PROCESSING TIME | PERSON RESPONSIBLE |
| 1. Proceed to the TSSS Office and secure Technical Service Request (TSR) for Actual Time. | 1.1 Check and evaluate customer supplied materials and determine the scope of work 1.2 Prepare and issue Technical Service Request (TSR) form. 1.3 Review and Sign TSR | None None None | 25 minutes 15 minutes 5 minutes | Science Research Specialist II or Production Cost Estimator III or Metals Technologist III, TSSS |



| 2. Review and sign TSR | 2.1 Receive signed TSR | None | 1 minute | Science Research Specialist II |
|---|--|------|------------|--|
| | 2.2 Issue Property Entry & Exit Slip (PEES) | None | 5 minutes | or Production Cost Estimator III or <i>Metals</i> <i>Technologist III</i> , TSSS |
| 3. Fill-out the Entry Portion of the Property Entry Exit Slip | 3.1 Receive, review and sign the filled-out PEES (Entry). | None | 5 minutes | Production Cost Estimator III or Production Cost |
| (PEES) for all materials supplied / provided and submit the customer- supplied materials | 3.2 Receive the materials, put proper labels and store them in a designated area. | None | 20 minutes | Estimator III or Metals Technologist III, TSSS |
| 4.Track the status of service request at mirdc.dost.gov.p | 4.1 Process the technical service request. | None | 15 days | Metals Technologist I or Metals |
| h/tracking using the issued TSR as reference number, or | 4.2 Retrieve the job tickets for the completed job | None | 10 minutes | Technologist II or Metals Technologist III |
| through MOCG telephone number or email address | 4.3 Update the Oneshop System once the TSR is completed and ready for release. | None | 5 minutes | or Metals Technologist IV or Metals Technologist V or Sup. Science Research Specialist or Sr. Science Research Specialist or Science Research Specialist II, TSSS |



| P | | | | |
|---|--|--|------------|---|
| 5.1 To get the finished product, proceed to the TSSS Office and present the TSR. | 5.1 Validate TSR | (Refer to Prescribed Machine Rates for MIRDC Facilities- 2019 as | 1 minute | Science Research Specialist II or Production Cost Estimator III or |
| 5.2 Secure PEES. Fill-out the Exit Portion of the PEES for all materials/ supplies to be retrieved. | 5.2 Receive and review PEES (Exit). | approved by the OSEC) | 2 minutes | Metals Technologist III or Metals Technologist III, TSSS |
| | 5.3. Compute the actual cost and prepare DR based on job tickets. | | 5 minutes | |
| 5.3 Secure Delivery Receipt (DR). | Actual Cost = No. of Hours Machine is used x Actual Time Rate of Machine + No. of Man-hours x Man Rate | | 3 minutes | |
| | 5.4 Approve and sign the DR | | | |
| 6. Proceed to the Cashier's Office "Order of Payment" Window and present the DR. | 6.1 Receive and review the document presented. 6.2 Create Order of Payment (O.P.) manually. 6.3 Reflect invoice details or application of deposit if there is any; | None | 10 minutes | Administrative Officer IV, Financial Management Section or Administrative Officer V, Financial Management Section |
| | 6.4 Forward O.P. and other documents to Cashier for issuance of Official Receipt (O.R.). | | | |
| 7. Pay the | 7.1. Receive | As stated | 5 minutes | Administrative |
| required fee and | documents and | in the | | Officer V |



| receive OR, copy of DR and other billing documents | process OR based on the OP. Indicate details e.g., TIN, address, business style, if required by customer. If payment is in the form of a check, review the check as to amount, date and signatory. 7.2 Receive payment. Stamp "PAID" all documents. 7.3 Release OR and all billing documents except accounting copy. | Order of Payment | | Administrative and General Services Section or Administrative Officer II Administrative and General Services Section |
|---|---|---------------------|-----------|--|
| 8.1 Proceed to TSSS and present the OR and the stamped DR | 8.1 Record the OR number, stamp the DR "released", and update the ONEShop upon the release of the items | None | 5 minutes | Science Research Specialist II or Production Cost Estimator III or Metals |
| 8.2 Inspect the finished product/sample | 8.2 Release the finished product/sample and give the PEES (exit) to customer | None | 5 minutes | Technologist III or Metals Technologist III, TSSS |
| 9. Fill up the Customer/Client Satisfaction Survey Form | 9.1 Collect and file the filled-out Customer/Client Satisfaction Survey Form | None | 5 minutes | Science Research Specialist II or Production Cost Estimator III or Metals Technologist III or |



| | | | | Metals Technologist III, MTSC |
|--|---|------|-------------------|-------------------------------------|
| 10. Present to the gate guard the Property Entry/Exit Slip and Delivery Receipt | 10.1 Check the Property Entry/ Exit Slip and the items to be taken out | None | 2 minutes | Security Guard on duty MIRDC |
| | TOTAL | 15 | days, 2 hours and | d 14 minutes |

2. Metal Processing (Quoted Jobs)

| Office/Division: | Office of the Deputy Executive Director for Research and Development - Technical Solutions Services Section (TSSS) | | | | |
|--|--|-----------------------|---|--|--|
| Classification: | Highly Technical | | | | |
| Type of Transaction: | G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government | | | | |
| Who may avail: | All | | | | |
| CHECKLIS | T OF REQUIREME | INTS | WHERE | TO SECURE | |
| Product / S Permits an Fabrication Production PWD/Senio discount Letter requ | | itions vailment of | 1-4. Company/Industry requesting for the service 5. Government Issued ID 6. School/University where student is enrolled 7. TSSS Office | | |
| CLIENT STEPS | AGENCY ACTION | FEES TO BE PAID | PROCESSING TIME | PERSON RESPONSIBLE | |
| 1. Proceed to the TSSS Office. Present the approved quotation and technical drawing and request for TSR. | 1.1 Verify the quotation and technical drawing. 1.2 Check and evaluate customer supplied materials. | None None | 2 minutes 5 minutes | Science Research Specialist II or Production Cost Estimator III or Metals Technologist III, TSSS | |



| | 1.3 Prepare and issue TSR reflecting target completion date. | None | 15 minutes | |
|---|--|------|--------------------------|---|
| | 1.4 Review and sign the TSR | None | 5 minutes | |
| 2.Review and sign TSR and submit | 2.1 Receive signed TSR | None | 1 minute | |
| customer- supplied materials. | 2.2 Issue the Property Entry & Exit Slip (PEES) | None | 5 minutes | |
| 3. Fill-out the Entry Portion of the Product Entry Exit Slip (PEES) for all | 3.1 Receive the filled out and signed PEES (Entry) | None | 5 minutes | Science Research Specialist II or Production Cost Estimator III |
| materials supplied/ provided. | 3.2 Receive the materials, put proper labels and store them in a designated area. | None | 20 minutes | or Metals Technologist III or Metals Technologist III, TSSS |
| | 3.3 Forward the documents and materials to the shop. | None | 1 hour | |
| 4. Track the status of service request at | 4.1 Process the technical service request. | None | 15 days and 5 minutes | Metals Technologist I or Metals Technologist |
| mirdc.dost.g ov.ph/trackin g using the issued TSR as reference number, or through | 4.2 Update the Oneshop System once the TSR is completed and ready for release. | None | 5 minutes | II or Metals Technologist III or Metals Technologist IV |



| MOCG telephone number or email address | | | | or Metals Technologist V or Sup. Science Research Specialist or Sr. Science Research Specialist or Science Research Specialist II, TSSS |
|---|--|---|------------|---|
| 5.1 To get the finished product, proceed to the TSSS Office and present the TSR. | 5.1 Validate TSR | (Refer to Prescribe d Machine Rates for MIRDC Facilities- 2019 as | 1 minute | Science Research Specialist II or Production Cost Estimator III or Metals Technologist |
| 5.2 Secure PEES. Fill-out the Exit Portion of the PEES for all materials/ supplies to be retrieved. | 5.2 Receive and review PEES (Exit). | approved by the OSEC) | 2 minutes | III, TSSS |
| 5.3 Secure Delivery Receipt (DR). | 5.3 Prepare DR based on the approved quotation. | | 5 minutes | |
| | 5.4 Approve and sign the DR | | 3 minutes | Sup. Science Research Specialist |
| 6. Proceed to the Cashier's Office "Order of Payment" Window and present the DR. | 6.1 Receive and review the document presented. 6.2 Create Order of Payment (O.P.) manually. | None | 10 minutes | Administrative Officer IV, Financial Management Section or Administrative Officer V, |
| For online payment go to: <u>https://www.lbp-</u> | 6.3 Reflect invoice details or | | | Financial Management Section |



| eservices.com/e gps/portal/index. jsp | application of deposit if there is any; 6.4 Forward O.P. and other documents to Cashier for issuance of Official Receipt (O.R.). | | | |
|---|---|--|-----------|---|
| 7. Pay the required fee and receive OR, copy of DR and other billing documents | 7.1 Receive documents and process OR based on the OP. Indicate details e.g., TIN, address, business style, if required by customer. If payment is in the form of a check, review the check as to amount, date and signatory. 7.2 Receive payment. Stamp "PAID" all documents. 7.3 Release OR and all billing documents except accounting copy. | As stated in the Order of Payment | 5 minutes | Administrative Officer V, Administrative and General Services Section or Administrative Officer II, Administrative and General Services Section |
| 8.1. Proceed to TSSS and present the OR and the stamped DR | 8.1 Record the OR number, stamp the DR "released", and update the ONEShop upon | None | 5 minutes | Science Research Specialist II or Production Cost Estimator III or |



| | TOTAL | L 15 days, 2 hours and 51 minutes | | |
|---|--|-----------------------------------|-----------|--|
| 10. Present to the gate guard the Property Entry/Exit Slip and DR | 10.1 Check the Property Entry/ Exit Slip and the items to be taken out | None | 2 minutes | Security Guard on duty MIRDC |
| 9. Fill up the Customer/Client Satisfaction Survey Form | 9.1 Collect and file the filled-out Customer/Client Satisfaction Survey Form | None | 5 minutes | Science Research Specialist II or Production Cost Estimator III or Metals Technologist III, TSSS |
| 8.2. Inspect the finished product/sample | the release of the items 8.2 Release the finished product/sample and give the PEES (exit) to customer | None | 5 minutes | <i>Metals Technologist III,</i> TSSS |

| SITUATION | ACTION | LOCATION OF ACTION | REMARKS |
|--|--|-----------------------|--|
| For Internal Technical Service Requests | Same procedure applies (as listed above) | TSSS Office | Internal Service Request will queue along with External Service Requests |
| For multiple job requests received within the day | Machining, Metal Fabrication, Metal Casting and Heat Treatment will be on scheduled basis depending on the availability of machine and personnel after completion of the prior job/s. | Shop | Queueing system (First in First out) |



| For complex products and the drawing contains more than 8 pages (A3 or A4 size paper) | Meeting with engineers and technician | TSS Office | Review of drawings will take longer time in order to visualize the product. |
|--|---|------------|--|
| If the number of workpiece is more than 3 pcs / the size is more than 1 foot in length or width or height: | Assign additional machines of the same capability/capacity and operator. The Technical Service Request will be queued if the same type of machines are not available. | Shop | Machining Process will require longer set-up time and machining time |
| If the number of workpieces for Gear Making is more than 3 pcs / the size is more than 1 meter in length or width or height. | Assign additional machines of the same capability/capacity and operator. The Technical Service Request will be queued if the same type of machines are not available. | Shop | Gear Hobbing/ Welding Process will consume longer set-up time and machining time resulting to extended processing time |
| If the workpiece has multi-part features. | Meeting with engineers and technicians Assign additional programmer | TSS Office | Preparation (and analysis of gear using gear software KissSoft for (Gear Hobbing) and providing CAM program as required (with tooling inventory as reference to programming) / Prepare and analyze gear using gear software (KissSoft) and provide CAM program as required (with tooling inventory as reference to programming)will consume longer in designing , encoding, drawing and programming. |



| If the number of workpiece is more than 3 pcs / the size is more than 1 foot in length or width or height: | Assign to additional QA machines and operators. The workpieces will queue if other QA machines are not available | QA Room | Set-up workpiece /Perform quality assurance procedure / Measurements of Job will consume longer set-up time and machining time |
|--|---|-------------|--|
| If corrective/preve ntive maintenance of machines is not implemented due to unavailability of spare parts locally | The technical service request will be queued pending completion of preventive or corrective maintenance of equipment | Shop | Communicate with the customer for possible extension of target delivery date of the technical service request |
| Customer supplied materials that need forklift or lifter | Coordinate with the forklift/lifter operator for the mobilization/acceptance of the materials | TSSS Office | Extended processing time for the receiving activity |
| For technical service request that falls on product development category and require multi- machining activities | Coordinate with shop for the multi-machining activities | Shop | Subject to queueing and extended machining process |
| New clients previously not included in the Oneshop database | Get client details and encode in the Oneshop database | TSSS Office | Extended processing time for the receiving activity |



Schedule of Fees

| I | Foundry Services | As 0 | As Quoted | | |
|----|---------------------------------|--------------|-------------|--|--|
| II | Metal Casting Services | Rate | per Hour | | |
| | A. Conventional Casting | Time Sharing | Actual Time | | |
| | 1. Molding | | | | |
| | Furan Mixer | 670.00 | 810.00 | | |
| | Sand Reclaimer | 110.00 | 290.00 | | |
| | Forklift | 280.00 | 430.00 | | |
| | 2. Fettling | | | | |
| | Shot Blasting | 1,660.00 | 1,800.00 | | |
| | Angle Grinder | 100.00 | 275.00 | | |
| | Pneumatic Chipping Hammer | 210.00 | 630.00 | | |
| | Silicon Arc Air Gouging Machine | 3,550.00 | 3,700.00 | | |
| | Oxyacetylene Kit | 20.00 | 230.00 | | |
| | 3. Pattern Shop | | | | |
| | Drill Press | 80.00 | 260.00 | | |
| | Bandsaw | 80.00 | 260.00 | | |
| | Wood Lathe | 70.00 | 265.00 | | |
| | Rotary Machine | 50.00 | 245.00 | | |
| | Bench Table Saw | 80.00 | 260.00 | | |
| | Wood Planer | 170.00 | 320.00 | | |
| | Disc Grinder | 150.00 | 305.00 | | |
| | B. Investment Casting | | | | |
| | 1. Wax Pattern | | | | |
| | Wax Melting Tank | 90.00 | 280.00 | | |
| | Wax Curing Tank | 120.00 | 290.00 | | |
| | Wax Injection Machine | 100.00 | 330.00 | | |
| | Hot Plate/Soldering Iron | 110.00 | 280.00 | | |
| | 2. Ceramic Mold Making | | | | |
| | Slurry Mixer with parts | 130.00 | 300.00 | | |
| | Fluidized Bed | 70.00 | 240.00 | | |
| ļ | Dust Collector | 80.00 | 260.00 | | |
| | 3. Dewaxing | | | | |
| | Autoclave Machine | 680.00 | 850.00 | | |
| | 4. Shellfiring | | | | |
| | Shellfiring Furnace | 130.00 | 405.00 | | |
| | 5. Fettling | | | | |



| | Sand Blasting | | 200.00 | 370.00 | |
|--|---|--|--|-----------|--|
| | Knockoff Machine | | 160.00 | 350.00 | |
| | Cut-off Machine | | 210.00 | 380.00 | |
| | Denyu Belt Sander/Polishing | | 120.00 | 290.00 | |
| | Compressor (Sullair) | | 1,240.00 | 1,410.00 | |
| | C. Melting (Conventional/Investmen | t) | | | |
| | 50 Kg Induction Furnace - Non F | errous | 2,050.00 | 2,220.00 | |
| | 50 Kg Induction Furnace - Ferror | us | 2,380.00 | 2,550.00 | |
| | 100 Kg Induction Furnace (New) | | 3,530.00 | 3,700.00 | |
| | 150 Kg Induction Furnace (New) | | 4,850.00 | 5,020.00 | |
| | 150 Kg Induction Furnace (Old Inductotherm) | | 4,265.00 | 4,500.00 | |
| | 250 Kg Induction Furnace (Old Inductotherm) | | 6,760.00 | 6,930.00 | |
| | 500 Kg Induction Furnace (Old Inductotherm) | | 12,270.00 | 12,430.00 | |
| | Crucible Furnace | | 1,670.00 | 1,840.00 | |
| | Heat Treatment | | | | |
| | A. Conventional | | | | |
| | Direct Hardening (without tempering) | | ,060.00 (up to 25Kg) nal Php 82.00 per Kç | | |
| | B. Pack Carburizing (without temper | ring | | | |
| | Tempering/Stress Relieving | PhP 1,560.00 (up to 25Kg); additional Php 62.00 per Kg above 25Kg | | | |
| | Annealing/Normalizing | PhP 1,860.00 (up to 25Kg); additional Php 62.00 per Kg above 25Kg | | | |
| | C. Vacuum Heat Treatment | | | | |
| | Hardening (without tempering) | PhP 15,100.00 (up to 30Kg); additional Php 500.00 per Kg above 30Kg | | | |
| | Tempering | PhP 7,600.00 (up to 30Kg); additional Php 250.00 per Kg above 30Kg | | | |
| | | | | | |



| Met | al Working Technology Services | Rate per | hour |
|-----|---|-----------------|----------------|
| I. | Advance Machining, Tool and Die Shop | Time Sharing | Actual Time |
| | A. CNC MACHINES | | |
| | CNC EDM Sinker (Sodick A50) | 230.00 | 610.00 |
| | CNC EDM Sinker (Mitsubishi EA12D) | 540.00 | 860.00 |
| | EDM Drill (Sodick K1C) | 170.00 | 535.00 |
| | EDM Drill (Oscarmax SD550) | 230.00 | 590.00 |
| | CNC EDM Wirecut (Sodick A500W) | 570.00 | 930.00 |
| | CNC EDM Wirecut (Robocut α-C600i) | 870.00 | 1,180.00 |
| | CNC Milling Machine (Mazak FJV25) | 890.00 | 1,080.00 |
| | CNC Milling Machine (Mazak VTC16) | 840.00 | 1,020.00 |
| | CNC Milling Machine (Mazak VCS 430A) | 1,200.00 | 1,390.00 |
| | CNC Milling Machine (Samsung Rhino LCV850) | 1,380.00 | 1,560.00 |
| | CNC Milling Machine - High Speed (Makino F5) | 1,390.00 | 1,580.00 |
| | CNC Milling Machine - CNC/Manual (Makino KE55) | 750.00 | 940.00 |
| | CNC Lathe w/ Milling Machine (Takisawa LA200M) | 930.00 | 1,110.00 |
| | CNC Lathe (Mazak QT6T) | 740.00 | 920.00 |
| | CNC Lathe (Mazak Quick Turn Smart 150s) | 950.00 | 1,130.00 |
| | CNC 5-Axis Milling (Mazak Variaxis j-600/5X) | 1,800.00 | 2,010.00 |
| | CNC 5-Axis Lathe (Mazak Integrex i-200) | 1,930.00 | 2,150.00 |
| | CNC 5-Axis Milling Machine (Okuma MU 6300V) | 2,790.00 | 3,010.00 |
| | B. DIE AND MOLD REPAIR | | |
| | Laser Welding Machine (Sisma SWA150) | 440.00 | 740.00 |
| | Mould Repair (TechnoCoat MicroDepo) | 220.00 | 555.00 |
| | C. MEASUREMENT AND QUALITY CONTROL | | |
| | CMM Robotic Arm (Romer Multi Gauge 6-Axis) | 270.00 | 650.00 |
| | CMM (Mitutoyo Beyond 504) | 26.000 | 610.00 |
| | CMM (Mitutoyo Crysta-Apex S 7106) | 930.00 | 1,390.00 |
| | Profile Projector (Sigmascope MT:500-933) | 100.00 | 470.00 |
| | D. GRINDERS | | |
| | Surface Grinder - Big (Perfect PFG 80150AHR) | 510.00 | 795.00 |
| | Surface Grinder - Small (Perfect PFG 60100AHR) | 440.00 | 740.00 |
| | Surface Grinding Machine (Kuroda GS-62Z) | 370.00 | 680.00 |
| | Surface Grinding Machine (Jones and Shipman 540H) | 140.00 | 515.00 |
| | Cylindrical Grinding Machine (Palmery) | 630.00 | 890.00 |



| II. | PLASTIC INJECTION SHOP | | |
|------|---|----------|----------|
| | I. PLASTIC INJECTION MACHINES | | |
| | Sumitomo 80T | 370.00 | 540.00 |
| | Sumitomo 150T | 590.00 | 760.00 |
| | Sumitomo 350T | 1,060.00 | 1,230.00 |
| | Mitsui Pre-heating | 90.00 | 325.00 |
| | Plastic Crusher | 80.00 | 330.00 |
| III. | GEAR MAKING FACILITY | | |
| | A. GEARMAKING MACHINES | | |
| | CNC Gear Hobber (Mitsubishi GE 25A) | 2,510.00 | 2,720.00 |
| | CNC Gear Shaper (Mitsubishi ST 25CNC) | 2,680.00 | 2,900.00 |
| | CNC Gear Shaver (Mitsubishi FE30A) | 1,670.00 | 1,880.00 |
| | Gear Software (KISSSoft/KISSSys) | 1,020.00 | 1,230.00 |
| | CMM Gear Measuring System (Zeiss Duramax RT) | 860.00 | 1,070.00 |
| | Dynamic Balancer (CIMAT CMTI500HZP) | 700.00 | 1,200.00 |
| | Internal Broaching Machine (AXISCO CHI0510) | 750.00 | 1,060.00 |
| IV. | CONVENTIONAL MACHINING SHOP | | |
| | A. CONVENTIONAL MACHINES | | |
| | Turning (Lathe Machines) | 500.00 | 650.00 |
| | Milling (Milling Machines) | 320.00 | 500.00 |
| | Grinding (Grinding Machines) | 210.00 | 370.00 |
| | Drilling (Drilling Machines) | 210.00 | 360.00 |
| | Press working (Press working Machines) | 200.00 | 350.00 |
| | Fabrication (Fabrication Machines) | 160.00 | 310.00 |
| | SMAW (Welding Machines) | 160.00 | 360.00 |
| ۷. | WELDING AND FABRICATION SHOP | | |
| | A. WELDING MACHINES | | |
| | MIG/TIG-Welding (MillerDynasty 350) | 240.00 | 410.00 |
| | TIG-Welding (Miller Sychrowave 200) | 260.00 | 430.00 |
| | TIG-Welding (Miller Diversion 165) | 210.00 | 380.00 |
| | TIG-Welding (OTC-Accutig 300P) | 400.00 | 570.00 |
| | MIG/TIG-Welding (OTC-Digital Dyna Autp XD 350S) | 470.00 | 630.00 |
| | MIG/TIG-Welding (Miller Thunderbolt XL)S) | 530.00 | 700.00 |
| | Spot Welding Machine (Tecna) | 490.00 | 660.00 |
| | B. PRESSES AND ROLLERS | | |
| | Power Press with Uncoiler (Chin Fong) | 690.00 | 890.00 |
| | Hydraulic Die Spotting Press (Taitian) | 1,150.00 | 1,720.00 |
| | Turret Punch Press (Amada) | 1,520.00 | 2,470.00 |



| Press Brake (Amada RG-60) | 450.00 | 615.00 |
|---|--------|----------|
| Universal Rolling Machine (Nanjing Shengda) | 540.00 | 1,250.00 |
| C. CUTTING, DRILLING AND POLISHING MACHINES | | |
| Hydraulic Shear (Amada GXII 1230) | 930.00 | 1,100.00 |
| Shearing Machine | 390.00 | 560.00 |
| Cutting machine (Thermal Dynamics 120S) | 820.00 | 990.00 |
| Polishing Machine (Metabo) | 170.00 | 340.00 |
| Drilling Machine (Magnetic Drill) | 170.00 | 340.00 |
| Portable Drilling Machine | 280.00 | 450.00 |
| Air Compressor (Ingersoll Rand) | 280.00 | 450.00 |

3. Use of Facility/Equipment (Time Sharing Jobs)

| Office/Division: | Office of the Deputy Executive Director for Research and Development - Technical Solutions Services Section (TSSS) | | | | |
|---|--|--|------------|------------------------|--|
| Classification: | | Complex | | | |
| Type of Transact | tion: | G2C - Govern G2B - Govern G2G - Govern | men | t to Business | - |
| Who may avail: | | All | | | |
| CHECK | LIST OF REQUIRE | MENTS | | WHE | RE TO SECURE |
| Qualifications Machine Requ duration of use Raw materials Certificate of Q | ries (as needed) 4. MIRDC-TSSS MOCG | | facilities | | |
| CLIENT STEPS | AGENCY ACTION | FEES TO BE PAID | PR | OCESSING TIME | PERSON RESPONSIBLE |
| Proceed to TSSS Office and request for the use of facility/ies – inquire for the availability of required facility/ies. | 1.1 Prepare and issue Technical Service Request (TSR) form. 1.2 Review and sign the TSR | None | | 5 minutes 5 minutes | Science Research Specialist II or Production Cost Estimator III or Metals Technologist III, TSSS |



| 2. Review and sign TSR. | 2.1 Issue "Request for Issuance of Official Receipt for Time Sharing Jobs" (FM-TSSS- 03-006) | None | 10 minutes | Science Research Specialist II or Production Cost Estimator III or Metals Technologist III, TSSS |
|---|--|---|-------------------------|--|
| 3. Pay to the Cashier a deposit for Machine Bond and show Official Receipt/Confi rmation Receipt to TSSS staff. For online payment go to: <u>https://www.lbp- eservices.com/e</u> <u>gps/portal/index</u> .jsp and proceed to Step 5 | 3.1 Receive and review presented documents and payment, and issue Official Receipt. 3.2 Review and record the O.R. number in the Technical Service Request Form 3.2 Issue Property Entry Exit Slip (PEES). | P2,500 deposit for every machine to be used | 15 minutes | Administrative Officer IV, Financial Management Section and Science Research Specialist II or Production Cost Estimator III or Metals Technologist III, TSSS |
| 4. Fill-out the Entry Portion of the Property Entry Exit Slip (PEES) for all materials/ supplies provided | 4.1 Receive and review the filled out and signed PEES (Entry). 4.2 Receive the materials, put proper labels and store them in a designated area. | None None | 3 minutes 10 minutes | Metals Technologist III or Science Research Specialist II or Production Cost Estimator III or Metals Technologist III |
| | 4.2 Forward the TSR and materials to the shop.4.3 Issue | None | 20 minutes | or Sr. Science Research Specialist, TSSS or |
| | Authorization Slip | None | 2 minutes | Supervising Science Research Specialist, |



| | for Machine Utilization | | | TSSS |
|--|--|--|--|---|
| 5. Proceed to the designated shop, check and use/operate the MIRDC machine. 6. Fill out the Authorization Slip for Machine Utilization at the end of use of the machine during the day. | None | None | 20 minutes (Total machine utilization time varies depending on the agreed time between MIRDC and customer) | Senior Science Research Specialist or Supervising Science Research Specialist, TSSS |
| 7. Submit the Authorization Slip for Machine Utilization to the head of the shop. | 7. Receive, validate and approve the Authorization Slip for Machine Utilization | | | |
| 8. Secure PEES at TSSS upon completion of the TSR and fill- out the Exit Portion of the Property Entry Exit Slip (PEES) for all materials/suppli es to be retrieved. | 8.1 Receive and review PEES (Exit). 8.2 Compute the actual cost and prepare the Delivery Receipt (DR). Actual Cost = Number of Hours Incurred x Time Sharing Rate of Machine | (Refer to Prescribe d Machine Rates for MIRDC Facilities- 2019 as approved by the OSEC) | 2 minutes 5 minutes | Science Research Specialist II or Production Cost Estimator III or Metals Technologist III TSSS |
| 9. Secure Delivery Receipt (DR). | 9. Approve and sign the DR | None | 3 minutes | |



| 10. Proceed to the Cashier's Office "Order of Payment" Window and present the DR. For online payment go to: https://www.lbp- eservices.com/e gps/portal/index .jsp and proceed to Step 12 | 10.1 Receive and review the document presented. 10.2 Create Order of Payment (O.P.) manually. 10.3 Reflect invoice details or application of deposit if there is any; 10.4 Forward O.P. and other documents to Cachier for | None | 10 minutes | Administrative Officer IV, Financial Management Section or Administrative Officer V, Financial Management Section |
|--|---|--|------------|---|
| | Cashier for issuance of Official | | | |
| | Receipt (O.R.). | | | |
| 11. Pay the required fee and receive OR, copy of DR and other billing documents | 11.1 Receive documents and process OR based on the OP. Indicate details e.g., TIN, address, business style, if required by customer. | As stated in the Order of Payment | 5 minutes | Administrative Officer V, Administrative and General Services Section or Administrative Officer II, Administrative and General |
| | If payment is in the form of a check, review the check as to amount, date and signatory. | | | Services Section |
| | 11.2 Receive payment. Stamp "PAID" all documents. | | | |
| | 11.3 Release OR and all billing documents except accounting copy. | | | |



| 12. Proceed to TSSS and present the Official Receipt/Confirm ation Receipt and stamped DR | 12.1 Record the Official Receipt/Confirmati on Receipt number, stamp the DR "released", and update the ONEShop upon the release of the items | None | 5 minutes 5 minutes | Science Research Specialist II or Production Cost Estimator III or Metals Technologist III, TSSS |
|--|---|-------|------------------------|--|
| | finished product/sample and give the PEES (exit) to customer | | | |
| 13. Fill up the Customer/Client Satisfaction Survey Form | 13. Collect and file the filled-out Customer/Client Satisfaction Survey Form | None | 5 minutes | Science Research Specialist II or Production Cost Estimator III or Metals Technologist III or Metals Technologist III, TSSS |
| 14. Present to the gate guard the Property Entry/Exit Slip and DR | 14. Check the Property Entry/ Exit Slip and the items to be taken out | None | 2 minutes | Security Guard on duty MIRDC |
| | | TOTAL | 2 hours | and 22 minutes |

Note:

- 1. Total time of machine utilization will vary depending on the customer's product and on the operator's efficiency.
- The issuance of Certificate of Competency for operators varies depending on the present skills of the applicant.



Planning and Management Division

Internal Services



I. Information System Development or Enhancement

Clients may request for development of new programs / systems. Clients may also request for enhancement or modification of existing Information Systems being maintained by PMD-MIS.

The request can be done by filling-up the MIS 001 Form – IT Job Order form which can be downloaded on Center's Intranet site <u>http://10.10.120.5/mirdcintranet</u>. Requests can be made by MIRDC employees, Contract of Service (CoS) or Job Order (JO) personnel endorsed by the Division Chief. For electronic record purposes, the MIS personnel will input the request thru the IT Help Desk System.

| Office/Division: | Planning and Management Division | | | |
|---|--|-----------------------|--------------------------------------|---|
| Classification: | Highly Technical | | | |
| Type of Transaction: | G2G - Government to Government | | | |
| Who may avail: | MIRDC regular employees, Contract of Service (COS) and Job Order (JO) personnel | | | |
| Stage I – Analysis a | n <mark>d design of sys</mark> | tem for de | evelopment or m | odification |
| | F REQUIREMEN | | | TO SECURE |
| 1. Approved MIS 001 1. IT Job Ticket | Form – IT Job Or | der | Intranet site IT Help Desk System | |
| CLIENT STEPS | AGENCY ACTION | FEES TO BE PAID | PROCESSING TIME | PERSON RESPONSIBLE |
| Client fill-up IT job order form, include type of system development or enhancement and submit to PMD-MIS after approval of the Division Chief. | 1.1 Availability of form and accessibility thru Intranet site. | None | 10 minutes | Information Systems Analyst III or Information Systems Analyst I, Planning and Management Division |



| 2. Client discusses scope, objective, duration, system requirements, and cost (if needed) with PMD-MIS staff. (Analysis Phase) | 2.1 Set-up/ schedule meeting with client. 2.2 Prepare workplan for development or enhancement. 2.3 Identify business process requirements and functional design. 2.4 Prepare System requirement. 2.5 Input request information in IT Help Desk System | None | 8 days | Information Systems Analyst III or Computer Programmer III or Information Systems Researcher II or Information Systems Analyst I, Planning and Management Division |
|---|---|------|---------|--|
| 3. Client reviews and approves design solutions. (Design Phase) | 3.1 Present workplan and proposed concept design to client. 3.2 Revise as necessary until approval is secured. | none | 10 days | Computer Programmer III or Information Systems Researcher II or Information Systems Analyst I Planning and Management Division |
| | 3.3 Workplan is then approved and noted. | | | Planning Officer III or Planning Officer IV, |



| | | | | Planning and Management Division | | |
|--|---|------|-------------|--|--|--|
| 4. Client conforms to completed request by signing the MIS 001 Form – IT Job Order. | 4.1 Availability and retrieval of the form. | None | 10 minutes. | Information Systems Analyst III, Planning and Management Division | | |
| TOTAL 18 days and 20 minutes (Stage I) | | | | | | |
| | End of Analysis and Design Phase | | | | | |

| Stage II – Systems Pr | Stage II – Systems Programming | | | | | |
|---|--|-----------------------|---|---|--|--|
| CLIENT STEPS | AGENCY ACTION | FEES TO BE PAID | PROCESSING TIME | PERSON RESPONSIBLE | | |
| After approval of systems design, client shall await for the status update of the system development or enhancement from the responsible PMD- MIS personnel. (Development Phase) | 1.1 Start of system programming / source code programming. | None | System programming will be based on approved workplan / schedule | Information Systems Analyst III or Computer Programmer III or Information Systems Researcher II or Information Systems Analyst I Planning and Management Division | | |
| Client shall be required to test the system and shall fill up the System Evaluation Form - MIS 007. (Testing Phase) | 2.1 Prepare for user orientation. 2.2 Prepare initial guidelines and Powerpoint | None | 7 days | Information Systems Analyst III or Computer Programmer III or Information Systems Researcher II | | |
| | presentation | | | or | | |



| | | on how to use the system. 2.3 Prepare memo / letter / email notification as necessary. 2.4 Assist client on system testing. | | | Information Systems Analyst I, Planning and Management Division |
|----|---|---|------|--------|--|
| 4. | After testing and there are no error / program bugs, client shall approve user acceptance. | 3.1 Collect client's system evaluation /test report. 3.2 Prepare / provide user acceptance. | None | 1 day | Computer Programmer III or Information Systems Researcher II or Information Systems Analyst I, Planning and Management Division |
| 5. | If error / program bugs found, client shall coordinate and re-submit new testing report to concerned MIS staff, until the system conformed to the Client requirements. | 4.1 Collect system evaluation /test report. 4.2 Apply revisions to the system as necessary. 4.3 Prepare / provide user acceptance. 4.4 Marked the system development | None | 3 days | Computer Programmer III or Information Systems Researcher II or Information Systems Analyst I or Planning Officer III or Planning Officer IV, Planning and Management Division |



| | | or enhancement request as completed or close in IT Help Desk System | | | | | |
|----|--|--|-----------|------------------|------------------------|--|--|
| 6. | Client shall fill out the Customer / Client Satisfaction Survey Form thru the Customer Survey Management System (CSMS). | 5.1. Monitor Customer / Client Satisfaction Survey Form. 5.2. Maintain the availability and accessibility of the IT Help Desk system and Customer Survey Management | None | 5 minutes | Concerned MIS staff | | |
| | TOTAL 11 days and 5 minutes | | | | | | |
| | (Stage II) (exclusive of programming) | | | | | | |
| | End of S | | | Overall Transact | ion for | | |
| | | Systems Deve | lopment o | r Modification | | | |

II. Technical Support

Clients may request PMD-MIS for technical support such as but not limited to the following: check-up of Information and Communications Technology (ICT) equipment (desktop, laptop, printer, scanner, wireless device, biometrics, etc.); software installation, uploading of website files and social media modification, repair of ICT equipment, virus detection, network access, account reset, and simple system error.

The request can be done by filling-up the online request form which can be accessed at <u>http://10.10.120.5/mirdcintranet, -> Information System Menu -> IT Help Desk or via direct link:</u> <u>https://it-helpdesk-mirdc.ap.ngrok.io/</u>. Requests can be made by MIRDC employees, Contract of Service (CoS) and Job Order (JO) personnel.



| Office/Division: | Planning and M | anagemer | nt Division | | |
|--|--|-----------------------|--------------------|---|--|
| Classification: | Simple | | | | |
| Type of Transaction: | G2G - Government to Government | | | | |
| Who may avail: | MIRDC regular employees, Contract of Service (COS) and Job Order (JO) personnel | | | | |
| CHECKLIST OF | REQUIREMEN | TS | WHERE 1 | TO SECURE | |
| 1. IT Job Ticket (online | e request) | | IT Help D | esk System | |
| CLIENT STEPS | AGENCY ACTION | FEES TO BE PAID | PROCESSING TIME | PERSON RESPONSIBLE | |
| 1. Client login to IT Help Desk System, submit request online. | 1.1 Maintain the availability and accessibility of the IT Help Desk system. | None | 5 minutes | Computer Programmer III or Information Systems Analyst I Planning and Management Division | |
| Client awaits for the evaluation / assessment of PMD-MIS. Client will get email notification via IT Help Desk auto- generated email. | 2.1 Check / review request if within MIS scope / capability, if within scope, assign to appropriate personnel; if not within scope, provide feedback to | None | 10 minutes | Information Systems Analyst III or Computer Programmer III Planning and Management Division Information Systems Analyst | |
| | client. 2.2 Assigned personnel to further check / evaluate request and move the job | None | 10 minutes | III or Administrative Assistant III or Data Controller II or | |



| | ticket to appropriate status ex. ongoing, cancelled or for evaluation. | | | Information Systems Analyst I or Information Systems Researcher II or Computer Programmer III, Planning and Management Division |
|---|--|------|-----------------------|--|
| 3. Client provides PMD-MIS technical support staff with access to the ICT equipment, or to any device / software for checking. Client can also monitor the status of the request via the IT Help Desk. | 3.1 Assigned personnel shall apply appropriate action and update status of job ticket. Client will receive an email notification re: status of job request. a) If equipment is repairable by PMD- MIS or by external repair services – item will be repaired. b) If equipment is not anymore repairable – no further action is to be taken. 3.2 Assigned personnel will notify client of | None | 2 days and 4 hours | Information Systems Analyst III or Administrative Assistant III or Data Controller II or Information Systems Analyst I or Information Systems Researcher II or Computer Programmer III, Planning and Management Division |



| | the status of the equipment (eg. repair has been completed; or if external repair services is required; or equipment is unrepairable and for disposition. | | | |
|--|--|------------|-----------|------------------------|
| 4. Client receives auto-generated email notification that request has been completed. Client shall fill out the Customer/Client Satisfaction Survey Form thru the Customer Survey Management System (CSMS). | 4.1. Collect and file the filled-out Customer/ Client Satisfaction Survey Form. 4.2. Maintain the availability and accessibility of the IT Help Desk system and Customer Survey Management System (CSMS). | None | 5 minutes | Concerned MIS staff |
| | End o | f Transact | | s and so minutes |
| | | | <u></u> | |



PROTOTYPING DIVISION

External Services



I. Contract Research/ Joint Research Services

Contract Research and Joint Research services of MIRDC apply research findings to gain new knowledge and create new or improved technologies that are marketable and economically feasible for the metals engineering and allied industries. These services includes design and simulation, products development, automation of process and equipment, and equipment prototyping.

| Office/Division: | | office/Division: Prototyping | | | | |
|---|---|------------------------------|-----------------|---|--|--|
| Classification: | | Highly | Techn | | | |
| | | | Goverr | nmen | t to Citizen t to Business Entit t to Government | у |
| Who may avail: | | All | | | | |
| CHECKLIST OF REQ | UIREMEN | ITS | | | WHERE TO SE | CURE |
| 1. Submission of Proposal | | | | | | |
| 1.1 Letter of Intent | | | | Clie | nt | |
| 1.2 Concept / Drawing / diagram | ′ Design / | Schema | atic | Clie | | |
| 1.3 Sample Product/ Ma | | | | Clie | nt | |
| 2. Claiming of R&D Outp | | | | | | |
| 2.1. One (1) Original of Project Order (JO) | | | | PD | | |
| 2.2. One (1) Original o Official Receipt/Confirm | | | | Cashier Office, MIRDC-Finance and Administrative Division (FAD) | | |
| CLIENT STEPS | AGEN ACTI | - | FEI TO PA | BE | PROCESSING TIME | PERSON RESPONSIBLE |
| Customer inquiry (Walk-in or Electronic mail) For walk-in customers, Proceed to PD-DHO, Platinum Building. | 1.1 Atter custome inquiry 1.2 Revie whether | r ew | Noi | ne | 1 hour | Chief Science Research Specialist and / or Supervising |



| | 1.3 Request the customer to submit Letter of Intent | | | the assigned Prototyping Division Researcher |
|--|---|------|---|--|
| 2. Submit Letter of Intent (LOI) | 2.1 Receive Letter of Intent 2.2 Assign and discuss with PD researcher | None | 10 minutes | Chief Science Research Specialist and / or Supervising Science Research Specialist and / or Career Scientist II / Supervising Science Research Specialist and the assigned Prototyping Division Researcher |
| 3. With assistance from MIRDC, prepare and submit proposal using prescribed form. Revise, if needed. | 3.1 Identify and discuss with the client the requirements, needs and responsibilities of the concerned parties for the contract/ joint research. 3.2 Assist the client in the preparation of the proposal, including workplan and line-item- budget (LIB). 3.3 Submit and present | None | 12 days (exclusive of time securing appointment schedule from R&D committee) | Chief Science Research Specialist and / or Supervising Science Research Specialist and / or Career Scientist II / Supervising Science Research Specialist and the assigned Prototyping Division Researcher |



| | proposal to R&D Committee for review and approval. 3.4 Inform customer of the comments. Jointly, revise the proposal if needed and resubmit to R&D Committee. | | | |
|---|--|------|--------|--|
| 4. Review Memorandum of Agreement (MOA) | 4.1 Once the proposal is approved, prepare and send copy of the Memorandum of Agreement (MOA) to Customer for review and comments. 4.2 Review feedback and amend MOA as needed. 4.3 Prepare five (5) copies of revised MOA and send to client for signing. | None | 4 days | Chief Science Research Specialist and / or Supervising Science Research Specialist and / or Career Scientist II / Supervising Science Research Specialist and the assigned Prototyping Division Researcher |



| _ | I | | | ,, |
|---------------------------|------------------|------|--------------------------------|-------------------------|
| 5. Sign the MOA and | 5.1 Receive | None | 3 days | Chief Science |
| submit signed copies to | the MOA and | | | Research |
| assigned PD | route for | | | Specialist |
| researcher. | MIRDC | | | and / or |
| | officials' | | | Supervising |
| Receive agency signed | signatures. | | | Science |
| copies of MOA. | Ū | | | Research |
| | 5.2 Return | | | Specialist |
| | agency signed | | | and / or |
| | copy of the | | | Career Scientist |
| | Contract/MOA | | | II / Supervising |
| | to client for | | | Science |
| | notarization. | | | Research |
| | | | | Specialist |
| | | | | and |
| | | | | |
| | | | | the assigned |
| | | | | Prototyping Division |
| | | | | |
| | | News | F and a set of a | Researcher |
| 6. Notarize MOA. | 6.1 Receive | None | 5 minutes | Chief Science |
| | notarized | | | Research |
| | MOA. | | | Specialist |
| Submit copies to: | | | | and / or |
| Notary Public – two (2) | | | | Supervising |
| copies | | | | Science |
| Client – one (1) copy | | | | Research |
| End-user/ Project – one | | | | Specialist |
| (1) copy | | | | and / or |
| MIRDC Legal Officer- | | | | Career Scientist |
| one (1) copy | | | | II / Supervising |
| | | | | Science |
| | | | | Research |
| | | | | Specialist |
| | | | | and |
| | | | | the assigned |
| | | | | Prototyping |
| | | | | Division |
| | | | | Researcher |
| 7. Accomplish and sign | 7.1 Fill-out two | None | 30 minutes | Chief Science |
| two (2) copies of Project | (2) copies of | - | | Research |
| Order (PO). Provide | Project Order | | | Specialist |
| required details. | (PO) Form. | | | and / or |
| | | | | Supervising |
| Receive one (1) copy of | 7.2 Review | | | Science |
| PO. | and Sign PO | | | Research |
| | | | | Specialist |
| | | | | opecialist |



| | by Receiving staff. 7.3 Issue a copy of PO to client. | | | and / or Career Scientist II / Supervising Science Research Specialist and the assigned Prototyping Division Researcher |
|--|---|---|------------|---|
| 8. Proceed to Cashier's Office "Order of Payment (O.P.)" Window and present the PO for payment. For online payment go to: <u>https://www.lbp-</u> <u>eservices.com/egps/por</u> <u>tal/index.jsp</u> and proceed to Step 11 | 8.1 Receive and Review the PO. 8.2 Create O.P. manually. 8.3 Reflect invoice details or application of deposit if there is any. 8.4 Forward O.P. and other documents to Cashier for issuance of Official Receipt (OR). | None | 15 minutes | Administrative Officer IV Financial Management Section or Administrative Officer V Financial Management Section |
| 9. Pay the required fee (if paying in cash) and Receive OR, copy of PO stamped "PAID" | 9.1 Receive documents and process Official Receipt based on the O.P. 9.2 Receive payment (cash) Stamp "PAID" all documents. If payment is in the form of check, review | Contract Cost highly depende d on the complexit y of the project, duration, and deliverab les of the project. | 5 minutes | Administrative Officer V Administrative and General Services Section or Administrative Officer II Administrative and General Services Section |



| | the check as to amount, date and signatory. 9.3 Release to Client O.R. and all billing documents except accounting copy. | | | |
|---|--|------|---|--|
| 10. None | 10.1 Implement Research and Development project based on approved workplan/ dura tion. 10.2 Inform customer on the completion of the project. | None | Depending on the approved workplan. | Chief Science Research Specialist and / or Supervising Science Research Specialist and / or Career Scientist II / Supervising Science Research Specialist and the assigned Prototyping Division Researcher |
| 11. Proceed to PD, present copy of OR and PO. Sign applicable documents. Accept/receive R&D Project output/s and documents. | 11.1 Turn-over /release the Research and Development Project Output/s. 11.2 Prepare and request the customer to sign the Property Entry/Exit Slip, Acknowledgem ent Receipt of Equipment, | None | 1 hour | Chief Science Research Specialist and / or Supervising Science Research Specialist and / or Career Scientist II / Supervising Science Research Specialist and |



| | Certificate of Project Completion/ Certificate of Acceptance, and/or Failure Analysis/ Investigation Report, as applicable. | | | the assigned Prototyping Division Researcher |
|---|--|--------------|-------------------------------|--|
| 12. Fill out Customer Satisfaction Survey and submit to PD staff. | 12.1 Issue Customer Satisfaction Survey. | None | 5 minutes | Chief Science Research Specialist and / or Supervising Science Research Specialist and / or Career Scientist II / Supervising Science Research Specialist and the assigned Prototyping Division Researcher |
| | TOTAL | | hours and 10 minplementation) | nutes (exclusive |
| | | o actual III | ipiementation) | |

| SITUATION | ACTION | LOCATION | REMARKS |
|--------------------------------------|---|-------------|--|
| The inquiry in Agency Action 1.1 | Meeting with experts/ researchers may be | MIRDC | Will take by or the |
| requires more than one engineering / | required. | | assemments / argunents comperts/ |
| science field. | | | researchers. |
| If the R&D | Coordinate with the client | MIRDC | Will take longer time |
| Committee has | and inform them on the | | depending on the next |
| concerns / comments that need | concerns / comments. | | schedule of review of the R&D Committee |
| to be addressed in | Provide necessary | | Rad Committee |
| Agency Action 3.3 | actions to address the | | |
| | concerns / comments. | | |
| Projects above Php | Project proposal will be | Venue of GC | Process will take |
| 2M will be subject to | included in the Agenda | Meeting | additional time. |
| approval of the | for the Meeting or subject | | |
| MIRDC Governing | to a referendum | | |
| Council (GC) | | | |



TECHNOLOGY DIFFUSION DIVISION

External Services



I. Industrial Training Services*

A. Industrial Training Services - Packaged Training Programs (Face-to-Face)

Package training program is a revenue generating training activity designed exclusively to an individual and/or group/organization/association to be held in-plant or at MIRDC or other venue mutually agreed upon by both parties.

| Office/Division: | Technology Diffusion Division - Industrial Training Section (ITS) | | | | | | |
|---|---|--|----|---------------------|---|--|--|
| Classification: | Highly Technical | Highly Technical | | | | | |
| Type of Transaction: | G2B - Government | G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government | | | | | |
| Who may avail: | All | | | | | | |
| | | | | | | | |
| CHECKLI | ST OF REQUIREME | ENTS | | WHE | RE TO SECURE | | |
| Accomplished Tra | ining Inquiry Logshee | et (TIL) | | MIRDC/TDD- | ITS Office | | |
| Letter of Request | · · · · | | | Client | | | |
| CLIENT STEPS | AGENCY ACTION | FEES TO BE PAID | PF | ROCESSING TIME | PERSON RESPONSIBLE | | |
| 1. Supply information required on the Training Inquiry Logsheet (TIL) or submit Letter of Request (LER) | 1.1 Receive inquiry on TI L or LER. 1.2 Conduct Training Requirement Analysis (TRA) to assess the client's training needs and evaluate if within MIRDC's capability through email or phone call. | None | | 5 minutes 2 days | Training Specialist I, Program Design and Promotion (PDP) Unit or Training Specialist II, Program Design and Promotion (PDP) Unit or Training Specialist III, Program Design and Promotion (PDP) Unit | | |
| | 1.3 Prepare and send approved Quotation to client. | None | | 2 days & 4 hours | | | |



| 0. Output | 0.4 Deceive | Nana | 0 | |
|---|---|------|--------------------------|---|
| 2. Submit acceptance letter (through fax, email or | 2.1 Receive acceptance letter | None | 2 minutes | <i>Training Specialist I</i> , Program Design and Promotion (PDP) Unit or |
| submit personally) | 2.2 Inform client on the date/s of training and send link for participants to register. | None | 3 minutes | Training Specialist II, Program Design and Promotion (PDP) Unit or Training Specialist III, Program Design and Promotion (PDP) Unit |
| | | | | Training Specialist II, Program Design and Promotion (PDP) Unit or (PIE) Training Specialist II, Program Implementation and Evaluation (PIE) Unit or |
| | 2.3 Prepare the materials and the logistics necessary to hold the training | None | 4 days and 40 minutes | (PDP)/ (PIE) <i>Training Specialist III,</i> Program Design and Promotion (PDP) Unit/ Program Implementation and Evaluation (PIE) Unit |
| 3. Present billing documents e.g.Invoice, S/A, to Cashier's Office "Order of Payment" window. | 3.1 Receive and review documents presented. If needed, ask the customer to receive invoice/SOA. 3.2 Create Order of Payment (O.P.) manually. | None | 5 minutes | Administrative Officer IV, Financial Management Section or Administrative Officer V, Financial Management Section |
| | 3.3 Reflect on the Invoice/ SOA details or | | | |



| 4. Pay the required fee and Receive Official Receipt and other billing documents | application of deposit if there is any; 3.4 Forward O.P. and other documents to Cashier for issuance of Official Receipt (O.R.) 4.1 Receive Order of Payment and other billing documents. Accept payment and prepare Official Receipt based on Order of Payment. Indicate details e.g. TIN, address, business style, if required by customer. | As indicate d in the Order of Payment | 5 minutes | Administrative Officer V or Administrative Officer II, Administrative and General Services Section |
|---|---|---|-----------|--|
| | 4.2 Stamp "PAID" to all billing documents. 4.3 Release Official Receipt and other billing documents 4.4 Record the OR No. to ITS Training Program Tracker | None | 2 minutes | <i>Training Specialist I,</i> Program Implementation and Evaluation (PIE) Unit or <i>Training Specialist II,</i> Implementation and Evaluation (PIE) Unit or <i>Training Specialist III,</i> Implementation and Evaluation (PIE) Unit |



| 5. Attend the training | 5.1 Conduct Training | None | Depends on the program | Resource Speaker |
|---|--|-------|---------------------------|---|
| Trainee should submit the following: pre & post- examination, | 5.2 Monitor/check attendance of participant/s. | None | 5 minutes | <i>Training Specialist I,</i> Program Implementation and Evaluation (PIE) Unit or |
| training evaluation | 5.3 Prepare necessary documents for the issuance of e-certificate/s. | None | 5 minutes | Training Specialist II, Program Implementation and Evaluation (PIE) Unit or |
| 6. Fill-out | 5.4 Prepare training e- certificate/s | None | 15 minutes | Training Specialist III, Program Implementation and Evaluation (PIE) Unit |
| Customer/ Client Satisfaction Survey Form and submit to ITS staff. | 6.1 Collect and file the filled-out Customer/Client Satisfaction Survey Form | None | 5 minutes | |
| 7. Receive training certificate/s (E-Certificates will be sent to registered email account) | 7.1 Send e-certificate. | None | 5 minutes | |
| | | TOTAL | 8 days, 5 he | ours and 37 minutes |

| SITUATION | ACTION | LOCATION OF ACTION | REMARKS |
|--|--|-----------------------|---------|
| If the training requested by the client is not within the MIRDC capability | Inform the client and/or refer to the appropriate institution. | ITS Office | |



B. Industrial Training Services - Packaged Training Programs (Online)

Package training program is a revenue generating training activity designed exclusively to an individual and/or group/organization/association conducted in a virtual platform.

| Office/Division: | Technology Diffu | Technology Diffusion Division - Industrial Training Section (ITS) | | | | |
|---|---|--|-----|--|---|--|
| Classification: | Highly Technica | Highly Technical | | | | |
| Type of Transaction: | G2B - Governme | G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government | | | | |
| Who may avail: | All | | | | | |
| | | | | | | |
| | ST OF REQUIRE | | | | ERE TO SECURE | |
| Accomplished Tra | | neet (TIL) | | | D- ITS Office | |
| Letter of Request | , , | | | Client | | |
| CLIENT STEPS | AGENCY ACTION | FEES TO BE PAID | PRO | DCESSING TIME | PERSON RESPONSIBLE | |
| 1. Supply information required on the Training Inquiry Logsheet (TI L) or submit Letter of Request (LER) | 1.1 Receive inquiry on TIL or LER. 1.2 Conduct Training Requirement Analysis (TRA) to assess the client's training needs and evaluate if within MIRDC's capability. Through email or phone call. 1.3 Prepare and send approved Quotation to client. | None | | minutes 2 days days & 4 hours | Training Specialist I, Program Design and Promotion (PDP) Unit or Training Specialist II, Program Design and Promotion (PDP) Unit or Training Specialist III, Program Design and Promotion (PDP) Unit | |
| 2. Submit acceptance letter (through fax, email or | 2.1 Receive acceptance letter. | None | 2 | minutes | <i>Training Specialist I,</i> Program Design and Promotion (PDP) Unit | |



| L 14 | | | | 1 |
|---|---|------|-----------|---|
| submit personally) | 2.2 Inform client on the date/s of training, prepare and send link for participants to register and the zoom link. | None | 3 minutes | or <i>Training Specialist II,</i> Program Design and Promotion (PDP) Unit or <i>Training Specialist III,</i> Program Design and Promotion (PDP) Unit |
| | 2.3 Prepare the materials and the logistics necessary to hold the training | None | 2 hours | Training Specialist I, Program Implementation and Evaluation (PIE) Unit or Training Specialist II, Program Implementation and Evaluation (PIE) Unit or Training Specialist III, Program Implementation and Evaluation (PIE) Unit |
| 3. Present billing documents , e.g. Invoice, S/A, to Cashier's Office "Order of Payment" window. | 3.1 Receive and review documents presented. If needed, ask the customer to receive invoice/SOA. 3.2 Create Order of Payment (O.P.) manually. 3.3 Reflect on the Invoice/ SOA details or application of deposit if there is any; | None | 5 minutes | Administrative Officer IV, or Administrative Officer V, Financial Management Section |



| 4. Pay the required fee and Receive Official Receipt and other billing documents | 3.4 Forward O.P. and other documents to Cashier for issuance of Official Receipt (O.R.) 4.1 Receive Order of Payment, and other billing documents. Accept payment and prepare Official Receipt based on Order of Payment. Indicate details e.g.TIN, address, business style, if required by customer. 4.2 Stamp "PAID" to all billing documents. | As indicated in the Order of Payment | 5 minutes | Administrative Officer V, or Administrative Officer II, Administrative and General Services Section |
|---|--|--|----------------|---|
| | 4.3 Release Official Receipt and other billing documents 4.4 Record the OR No. to ITS Training Program Tracker | None | 2 minutes | Training Specialist I, Program Implementation and Evaluation (PIE) Unit or Training Specialist II, Program Implementation and Evaluation (PIE) Unit or Training Specialist III, Program Implementation and Evaluation (PIE) Unit |
| 5. Attend the | 5.1 Conduct | None | Depends | Resource Speaker |
| training | Online Training | | on the program | |



| following: pre & post- examination, training evaluation.attendance of participant's.and Evaluation (PIE) Unit or Training Specialist II, Program Implementatic and Evaluation (PIE) Unit or Training Specialist III, Program Implementatic and Evaluation (PIE) Unit6. Fill-in Customer/ Client Satisfaction submission of Survey Form and submit online.6.1 PMD Staff receives the onlineNone5 minutesPlanning Officer II, Planning and Management Division (PMD)7. Receive training certificate/s7.1 Send e- certificateNone5 minutesTraining Specialist I, Program Implementatic and Evaluation (PIE) Unit7. Receive training certificate/s7.1 Send e- certificateNone5 minutesTraining Specialist I, Program Implementatic and Evaluation (PIE) Unit or Training Specialist II, Program Implementatic and Evaluation (PIE) Unit or Training Specialist III, Program Implementatic and Evaluation (PIE) Unit or | | | | | |
|--|---|---|-------|-------------|---|
| evaluation.5.3 Prepare necessary documents for the issuance of e-certificate/s.None5 minutesProgram Implementation and Evaluation (PIE) Unit or Training Specialist III, Program Implementation and Evaluation (PIE) Unit6. Fill-in Customer/ Client Satisfaction submission of Survey Form and submit online.6.1 PMD Staff receives the onlineNone30 minutesProgram Implementation and Evaluation (PIE) Unit7. Receive training certificate/s6.1 PMD Staff receives the onlineNone5 minutesPlanning Officer II, Planning and Management Division (PMD)7. Receive training certificates7.1 Send e- certificateNone5 minutesTraining Specialist I, Program Implementation and Submit or Training Specialist I, Program Implementation Planning Officer II, Planning and Management Division (PMD)7. Receive training certificates7.1 Send e- certificateNone5 minutesTraining Specialist I, Program Implementation and Evaluation (PIE) Unit or Training Specialist II, Program Implementation and Evaluation (PIE) Unit or Training Specialist II, Program Implementation and Evaluation (PIE) Unit or Training Specialist III, | submit the following: pre & post- examination, | Monitor/check attendance of | None | 30 minutes | Program Implementation and Evaluation (PIE) Unit or |
| 5.4 Prepare training e- certificate/sNone30 minutesand Evaluation (PIE) Unit6. Fill-in Customer/ Client Satisfaction online.6.1 PMD Staff receives the online Submission of Survey Form and submit online.None5 minutesPlanning Officer II, Planning and Management Division (PMD)7. Receive training certificate/s | 5 | necessary documents for the issuance of | None | 5 minutes | Program Implementation and Evaluation (PIE) Unit or Training Specialist III, |
| 6. Fill-in Customer/ Client Satisfaction online and submit online.6.1 PMD Staff receives the online submission of Customer/Clien t Satisfaction Survey responseNone5 minutesPlanning and Management Division (PMD)7. Receive training certificate/s (E-Certificates | | training e- | None | 30 minutes | and Evaluation (PIE) |
| 6. Fill-in Customer/ Client Satisfaction online6.1 PMD Staff receives the online submission of Customer/Clien t Satisfaction online.None5 minutesManagement Division (PMD)7. Receive training certificate/s (E-Certificates will be sent to registered email account)7.1 Send e- certificateNone5 minutesTraining Specialist I, Program Implementation or Training Specialist II, Program Implementation Program Implementati | | | | | |
| training certificate/s (E-Certificates will be sent to registered email account) | Customer/ Client Satisfaction Survey Form and submit | receives the online submission of Customer/Clien t Satisfaction Survey | None | 5 minutes | Management Division |
| Program Implementation and Evaluation (PIE) Unit | training certificate/s (E-Certificates will be sent to registered email | | None | 5 minutes | Program Implementation and Evaluation (PIE) Unit or <i>Training Specialist II,</i> Program Implementation and Evaluation (PIE) Unit or <i>Training Specialist III,</i> Program Implementation and Evaluation (PIE) |
| TOTAL 4 days, 7 hours and 37 minutes | | | TOTAL | 4 days, 7 h | ours and 37 minutes |



| SITUATION | ACTION | LOCATION OF ACTION | REMARKS |
|--|--|-----------------------|---------|
| If the training requested by the client is not within the MIRDC capability | Inform the client and/or refer to the appropriate institution. | ITS Office | |



C. Industrial Training Services - Regional Training Programs (Face-to-face)

Regional training program is a non-revenue generating training activity conducted to different government institutions, associations, academe and/or group through a resource-sharing scheme.

| Office/Division: | Technology Diffusion Division-Industrial Training Section (ITS) | | | | | |
|--|--|--|-----------------------------------|---|--|--|
| Classification: | Highly Technical | | | | | |
| Type of Transaction: | G2B - Government t | G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government | | | | |
| Who may avail: | All | | | | | |
| CHECKLIS | ST OF REQUIREMEN | ITS | WHER | E TO SECURE | | |
| Accomplished Tra | aining Inquiry Form (T | IF) | MIRDC/TDD - ITS | S Office | | |
| Original copy of L | etter of Request (LER | R) | Client | | | |
| CLIENT STEPS | AGENCY ACTION | FEES TO BE PAID | PROCESSING TIME | PERSON RESPONSIBLE | | |
| 1. Supply information required on the Training Inquiry Logsheet (TIL) or submit Letter of Request (LER) | 1.1 Receive inquiry TIL or LER. 1.2 Conduct Training Requirement Analysis (TRA) to assess the client's training needs and evaluate if within MIRDC's capability. Through email or phone call. | None | 5 minutes 2 days 2 days & 4 | Training Specialist I, Program Design and Promotion (PDP) Unit or Training Specialist II, Program Design and Promotion (PDP) Unit or Training Specialist III, Program Design and Promotion (PDP) Unit | | |
| 0. Outorit | 1.3 Prepare and send approved training program proposal to client. | None | hours | | | |
| 2. Submit signed Terms and Conditions | 2.1 ReceivedSigned Terms andConditions.2.2 Inform client | None None | 2 minutes 3 minutes | <i>Training Specialist I,</i> Program Design and Promotion (PDP) Unit or | | |



| (through fax, email or submit personally) | on the date/s of training and send a link for participants to register. | | | Training Specialist II, Program Design and Promotion (PDP) Unit or Training Specialist III, Program Design and Promotion (PDP) Unit |
|---|---|------|------------------------|---|
| | 2.3 Prepare the materials and the logistics necessary to hold the training | None | 4 days & 40 minutes | Training Specialist I, Program Implementation and Evaluation (PIE) Unit or Training Specialist II, Program Implementation and Evaluation (PIE) Unit or Training Specialist III, Program Implementation and Evaluation (PIE) Unit |
| 3. Attend training. | 3.1 Conduct the Training | None | Depends on the program | Resource Person |
| Trainee must submit the pre and post- examination training | 3.2 Monitor/check attendance of participant/s. | None | 5 minutes | <i>Training Specialist I,</i> Program Implementation and Evaluation (PIE) Unit |
| evaluation and Customer/ Client Satisfaction Survey Form after the | 3.3 Prepare necessary documents for the issuance of e- certificate/s. | None | 5 minutes | or <i>Training Specialist II,</i> Program Implementation and Evaluation (PIE) Unit or |
| training. | 3.4 Prepare training e- certificate/s | None | 15 minutes | <i>Training Specialist III,</i> Program Implementation and Evaluation (PIE) Unit |



| 4. Fill-out Customer/ Client Satisfaction Survey Form and submit to ITS staff. | 4.1 Collect and file the filled-out Customer/Client Satisfaction Survey Form | None | 3 minutes | |
|---|--|-------|-------------|--------------------|
| 5. Receive training certificate/s (E-Certificates will be sent to registered email account) | 5.1 Send e- certificate/s. | None | 5 minutes | - Same as step 3 |
| | | TOTAL | 8 day, 5 ho | urs and 23 minutes |

| SITUATION | ACTION | LOCATION OF ACTION | REMARKS |
|--|--|-----------------------|---------|
| If the training requested by the client is not within the MIRDC capability | Inform the client and/or refer to the appropriate institution. | ITS Office | |

D. Industrial Training Services - Regional Training Programs (Online)

Regional training program is a non-revenue generating training activity conducted to different government institutions, associations, academe and/or group conducted on a virtual platform.

| Office/Division: | Technology Diffusion Division-Industrial Training Section (ITS) | | |
|--|--|------------------------|--|
| Classification: | Highly Technical | | |
| Type of Transaction: | G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government | | |
| Who may avail: | All | | |
| CHECKLIST OF REQUIREMENTS | | WHERE TO SECURE | |
| Accomplished Training Inquiry Form (TIF) | | MIRDC/TDD - ITS Office | |
| Original copy of Letter of Request (LER) | | Client | |



| CLIENT STEPS | AGENCY ACTION | FEES TO BE PAID | PROCESSING TIME | PERSON RESPONSIBLE |
|--|---|-----------------------|---------------------|---|
| 1. Supply information required on the Training Inquiry Logsheet (TIL) or submit Letter of Request (LER) | 1.1 Receive inquiry TIL or LER. 1.2 Conduct Training Requirement Analysis (TRA) to assess the client's training needs and evaluate if within MIRDC's capability through email or phone call. | None | 5 minutes 2 days | Training Specialist I, Program Design and Promotion (PDP) Unit or Training Specialist II, Program Design and Promotion (PDP) Unit or Training Specialist III, Program Design and Promotion (PDP) Unit |
| | 1.3 Prepare and send approved training program proposal to client. | None | 2 days & 4 hours | |
| 2. Submit signed Terms and Conditions | 2.1 Received Signed Terms and Conditions. | None | 2 minutes | <i>Training Specialist I,</i> Program Design and Promotion (PDP) Unit or |
| (through fax, email or submit personally) | 2.2 Inform client on the date/s of training, prepare and send a link for participants to register and the zoom link. | None | 3 minutes | Training Specialist II, Program Design and Promotion (PDP) Unit or Training Specialist III, Program Design and Promotion (PDP) Unit |
| | 2.3 Prepare the materials and the logistics necessary to hold the training | None | 2 days | Training Specialist I, Program Implementation and Evaluation (PIE) Unit or Training Specialist II, Program Implementation and Evaluation (PIE) Unit or |



| | | | | Training Specialist III, Program Implementation and Evaluation (PIE) Unit |
|--|---|------|---------------------------|--|
| 3. Attend training. | 3.1 Conduct the Training | None | Depends on the program | Resource Person |
| Trainee should submit the following: pre & post- | 3.2 Monitor/check attendance of participant/s. | None | 30 minutes | <i>Training Specialist I,</i> Program Implementation and Evaluation (PIE) Unit |
| examination, training evaluation. | 3.3 Prepare necessary documents for the issuance of e- certificate/s. | None | 5 minutes | or <i>Training Specialist II,</i> Program Implementation and Evaluation (PIE) Unit or |
| | 3.4 Prepare training e- certificate/s | None | 30 minutes | <i>Training Specialist III,</i> Program Implementation and Evaluation (PIE) Unit |
| 4. Fills out Customer/ Client Satisfaction Survey Form | 4.1 PMD Staff receives the online submission of Customer/Client | None | 2 minutes | Planning Officer II, Planning and Management Division (PMD) Staff |



| and submit online. | Satisfaction Survey response | | | Training Specialist I, |
|--|---------------------------------|-------|--------------|---|
| 5. Receive training certificate/s (E-Certificates will be sent to registered email account). | 5.1 Send e- certifcate/s. | None | 5 minutes | Program Implementation and Evaluation (PIE) Unit or <i>Training Specialist II,</i> Implementation and Evaluation (PIE) Unit or <i>Training Specialist III,</i> Implementation and Evaluation (PIE) Unit |
| | | TOTAL | 6 days, 5 ho | urs and 22 minutes |

| SITUATION | ACTION | LOCATION OF ACTION | REMARKS |
|--|--|-----------------------|---------|
| If the training requested by the client is not within the MIRDC capability | Inform the client and/or refer to the appropriate institution. | ITS Office | |

E. Industrial Training Services - Regular Training Programs (Face-to-face)

Regular training program is a revenue generating activity being offered regularly to the public at specific scheduled dates and is conducted at MIRDC.

| Office/Division: | | Technology Diffusion Division-Industrial Training Section (ITS) | | | | I Training Section (ITS) |
|---|--------------|--|--------|--|--------------------|--------------------------|
| Classification: | | Highly Technical | | | | |
| Type of Transacti | on: | G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government | | | | |
| Who may avail: | | All | | | | |
| CHECKLIST O | F REQUIR | REMENT | S | WHERE TO SECURE | | |
| 1. Filled-up Reserv | ation Form | ו | | MIRDC website, ITS Official email, Fax, Training Office | | |
| 2. Curriculum Design provided to the client | | | client | ITS Official email, Fax, Training Office | | |
| CLIENT STEPS | AGEN ACTI | - | | S TO PAID | PROCESSING TIME | PERSON RESPONSIBLE |



| 1. Submit filled out Seminar Reservation Form (RF) to Industrial Training Section (through fax, email, or submit personally) | 1.1 Check and review the entries in the Reservation Form (RF) 1.2 Log in the Reservation Form (RF) Monitoring Sheet | None | 5 minutes | Training Specialist I, Program Design and Promotion (PDP) Unit or Training Specialist II, Program Design and Promotion (PDP) Unit or Training Specialist III, Program Design and |
|--|--|---|------------------------|--|
| 2. Confirm reservation | 2.1 Inform clients on the status of their reservation (confirmed or waitlisted) through phone or email and send a link for participants to register. | None | 10 minutes | Promotion (PDP) Unit <i>Training Specialist I,</i> Program Design and Promotion (PDP) Unit or <i>Training Specialist II,</i> Program Design and Promotion (PDP) Unit or <i>Training Specialist III,</i> Program Design and Promotion (PDP) Unit |
| | 2.2 Prepare the materials and the logistics necessary to hold the training | None | 4 days & 40 minutes | Training Specialist I, Program Implementation and Evaluation (PIE) Unit or Training Specialist II, Implementation and Evaluation (PIE) Unit or Training Specialist III, Implementation and Evaluation (PIE) Unit |
| 3. Request for Statement of Account (SOA) | 3.1 Forward the accomplished Billing Request Form together with their Reservation Form to Cashiering Office | As per approved MIRDC Training Fees | 10 minutes | Training Specialist I, Program Design and Promotion (PDP) Unit or Training Specialist II, Program Design and Promotion (PDP) Unit or |



| | 3.2 Send approved SOA through email or fax (Original SOA will be given to the participants upon attendance to training) | | | <i>Training Specialist III,</i> Program Design and Promotion (PDP) Unit |
|---|---|--|-----------|---|
| 4. Present copy of billing documents, e.g.Invoice, S/A, to Cashier's Office "Order of Payment" window. | 4.1 Receive and review documents presented. If needed, ask the customer to receive invoice/SOA. 4.2 Create Order of Payment (O.P.) manually. 4.3 Reflect on the Invoice/SOA details or application of deposit if there is any; 4.4 Forward O.P. and other documents to Cashier for issuance of Official Receipt (O.R.) | None | 5 minutes | Administrative Officer IV, Financial Management Section or Administrative Officer V, Financial Management Section |
| 5. Pay the required fee and Receive Official Receipt, and billing documents For online payment go to: | 5.1 Receive Order of Payment, and billing documents. Accept payment and prepare Official Receipt | As indicated in the Order of Payment | 5 minutes | Administrative Officer V or Administrative Officer II, Administrative and General Services Section |



| https://www.lbp- eservices.com/eg ps/portal/index.js | based on Order of Payment. Indicate details | | | |
|--|--|------|---------------------------|---|
| D | e.g. TIN, address, | | | |
| Note: In case of various checks for various companies/partici | business style, if required by customer. | | | |
| pants, ITS staff shall gather checks altogether and its corresponding | 5.2 Stamp "PAID" to all billing documents. | | | |
| RFs and forward to Cashier's Office for processing of OP and issuance of | 5.3 Release Official Receipt, and billing documents | | | |
| OR on the same day. | 5.4 Record the Official Receipt No. to ITS Training | None | 2 minutes | <i>Training Specialist I,</i> Program |
| | Program Tracker | | | Implementation and Evaluation (PIE) Unit or |
| | | | | <i>Training Specialist II,</i> Implementation and Evaluation (PIE) Unit or |
| | | | | <i>Training Specialist III,</i> Implementation and Evaluation (PIE) Unit |
| 6. Attend training | 6.1 Conduct Training. | None | Depends on the program | Resource Speaker |
| Trainee must submit the pre and post- examination Training | 6.2 Monitor/ check attendance of participant/s. | None | 5 minutes | <i>Training Specialist I,</i> Program Implementation and Evaluation (PIE) Unit or |
| evaluation. | 6.3 Prepare necessary documents for the issuance of e-certificate/s. | None | 5 minutes | <i>Training Specialist II,</i> Implementation and Evaluation (PIE) Unit or |



| | 6.4 Prepare training e- certificate/s | None | 15 minutes | <i>Training Specialist III,</i> Program Implementation and Evaluation (PIE) Unit |
|--|--|-------|--------------|---|
| 7. Fill-out Customer/ Client Satisfaction Survey Form and submit to ITS staff. | 7.1 Collect and file the filled-out Customer/Client Satisfaction Survey Form | None | 3 minutes | |
| 8. Receive training certificate/s (E-Certificates will be sent to registered email account). | 8.1 Send e- certifcate/s. | None | 5 minutes | |
| , | | TOTAL | 4 days, 1 ho | our and 50 minutes |

F. Industrial Training Services - Regular Training Programs (Online)

Regular training program is a revenue generating activity being offered regularly to the public at specific scheduled dates and is conducted in a virtual platform.

| Office/Division: | | | | | | Training Section (ITS) |
|---|-------------------------------|--------------|-------|--|--------------------|------------------------|
| Classification: | | Highly Te | chnic | al | | |
| G2C - Gover | | | - | | - · · | |
| Type of Transaction:G2B - Government to Business EntityG2G - Government to Government | | | | | | |
| Who may avail: | | All | | | | |
| CHECKLIST (| CHECKLIST OF REQUIREMENTS | | | WHERE TO SECURE | | |
| 1. Filled-up Reserv | 1. Filled-up Reservation Form | | | MIRDC website, ITS Official email, Fax, Training Office | | |
| 2. Curriculum Des | ign provide | ed to the cl | ient | ITS Official email, Fax, Training Office | | |
| CLIENT STEPS | AGENCY | | | S TO PAID | PROCESSING TIME | PERSON RESPONSIBLE |
| 1. Submit filled | 1.1 Check | ck and No | | е | 5 minutes | Training Specialist I, |
| out Seminar | review the | e entries | | | | Program Design and |
| Reservation | | | | | | |



| in the Decomposition | | | Drometics (DDD) |
|---|---|--|---|
| in the Reservation Form (RF) | | | Promotion (PDP) Unit or |
| 1.2 Log in the Reservation Form (RF) Monitoring Sheet | | | Training Specialist II, Program Design and Promotion (PDP) Unit or |
| | | | Training Specialist III, Program Design and Promotion (PDP) Unit |
| 2.1 Inform clients | None | 10 minutes | Unit |
| on the status of their reservation (confirmed or waitlisted) through phone or | | | <i>Training Specialist I,</i> Program Design and Promotion (PDP) Unit or |
| email prepare and send a link for participants to register and the zoom link. | | | Training Specialist II, Program Design and Promotion (PDP) Unit or Training Specialist |
| 2.2 Prepare the materials and the logistics necessary to hold the training | None | 2 days | Training Specialist III, Program Design and Promotion (PDP) Unit |
| 3.1 Forward the accomplished Billing Request Form together with their Reservation Form to Cashiering Office 3.2 Send approved SOA through email or fax. | As per approved MIRDC Training Fees | 10 minutes | Training Specialist I, Program Design and Promotion (PDP) Unit or Training Specialist II, Program Design and Promotion (PDP) Unit or Training Specialist III, Program Design and Promotion (PDP) Unit |
| | 1.2 Log in the Reservation Form (RF) Monitoring Sheet 2.1 Inform clients on the status of their reservation (confirmed or waitlisted) through phone or email prepare and send a link for participants to register and the zoom link. 2.2 Prepare the materials and the logistics necessary to hold the training 3.1 Forward the accomplished Billing Request Form together with their Reservation Form to Cashiering Office 3.2 Send approved SOA through email | Form (RF)1.2 Log in the Reservation Form (RF) Monitoring Sheet2.1 Inform clients on the status of their reservation (confirmed or waitlisted) through phone or email prepare and send a link for participants to register and the zoom link.2.2 Prepare the materials and the logistics necessary to hold the training3.1 Forward the accomplished Billing Request Form to Cashiering Office3.2 Send approved SOA through email | Form (RF)I.2 Log in the Reservation Form (RF) Monitoring SheetNone10 minutes2.1 Inform clients on the status of their reservation (confirmed or waitlisted) through phone or email prepare and send a link for participants to register and the zoom link.None10 minutes2.2 Prepare the materials and the logistics necessary to hold the trainingNone2 days3.1 Forward the accomplished Billing Request Form to Cashiering OfficeAs per approved MIRDC Training Fees10 minutes |



| 4. Present copy of and billing documents if applicable, e.g. Invoice, S/A, to Cashier's Office "Order of Payment" window. | 4.1 Receive and review documents presented. If needed, ask the customer to receive invoice/SOA. 4.2 Create Order of Payment (O.P.) manually. 4.3 Reflect on the Invoice/SOA details or application of deposit if there is any; 4.4 Forward O.P. and other documents to Cashier for issuance of Official Receipt (O.R.) | None | 5 minutes | Administrative Officer IV or Administrative Officer V, Financial Management Section |
|--|---|--|-----------|---|
| 5. Pay the required fee and Receive Official Receipt, and billing documents Note: In case of various checks for various companies/partic ipants, ITS staff shall gather checks altogether and its corresponding RFs and forward to Cashier's Office for | 5.1 Receive Order of Payment, Registration Form and other billing documents. Accept payment and prepare Official Receipt based on Order of Payment. Indicate details e.g.TIN, address, business style, if required by customer. 5.2 Stamp "PAID" all documents. | As indicated in the Order of Payment | 5 minutes | Administrative Officer V or Administrative Officer II, Administrative and General Services Section |



| processing of OP and issuance of OR on the same day. | 5.3 Release Official Receipt and billing documents 5.4 Record the OR | | | |
|---|--|------|------------------------|--|
| | No. to ITS Training Program Tracker | None | 2 minutes | Training Specialist I, Program Implementation and Evaluation (PIE) Unit or Training Specialist II, Implementation and Evaluation (PIE) Unit or Training Specialist III, Implementation and Evaluation (PIE) Unit |
| 6. Attend training | 6.1 Conduct Training. | None | Depends on the program | Resource Speaker |
| Trainee must submit the following: pre & post- examination, | 6.2 Monitor/check attendance of participant/s.6.3 Prepare | None | 30 minutes | <i>Training Specialist I,</i> Program Implementation and Evaluation (PIE) Unit or |
| training evaluation. | necessary documents for the issuance of e- certificate/s. | None | 5 minutes | Training Specialist II, Implementation and Evaluation (PIE) Unit or Training Specialist |
| | 6.4 Prepare training e- certificate/s | None | 30 minutes | <i>III,</i> Implementation and Evaluation (PIE) Unit |
| 7. Fill-in Customer/ Client Satisfaction Survey Form and submit online. | 7.1 PMD Staff receives the online submission of Customer/Client Satisfaction Survey response. | None | 2 minutes | Planning Officer II, Planning and Management Division (PMD) |



| 8. Receive training certificate/s (E-Certificates will be sent to registered email account). | 8.1 Send e- certificate/s. | None | 5 minutes | - same as step 6 – |
|--|-------------------------------|-------|---------------|--------------------|
| | | TOTAL | 2 days, 1 hou | ur and 49 minutes |

| SITUATION | ACTION | LOCATION OF ACTION | REMARKS |
|--|--|-----------------------|---|
| If Agency Action 2.1 needs changes: If the reserved participant is unable to attend | Ask client for the replacement of participant | ITS Office | Reflect the replaced participant on the list. |
| If no replacement | Cancel the reservation | ITS Office | The name of the reserved participants will be marked "Cancelled" |
| If cancellation of reservation is made less than 3 days before the scheduled seminar | Ask for a letter of cancellation. Call-up Waitlisted Clients on the available slot and inform if they could attend the scheduled seminar | ITS Office | Cancellation of reserved participants. |

MIRDC REGULAR SEMINAR/TRAINING FEES (Face-to-face)

| ANALYSIS AND TESTING | | |
|---|--------------|--|
| Title of Program /Duration/Course Description | Seminar Fee | |
| Dimensional Metrology 1 Basic Measurement (24 hours) Discusses the history and basic concept of measurement and focuses on its uncertainty. It aims to provide the necessary knowledge and skills in proper handling and maintenance of different measuring instruments | PhP 5,800.00 | |



| Dimensional Metrology 2 Basic Length Calibration (Prerequisite: DM1-Basic Measurement) (24 hours) Explains the calibration and traceability concepts, general requirements for calibration and actual application using different instruments. | PhP 5,800.00 |
|---|--------------|
| Dimensional Metrology 3 Limits & Fits & Inspection of Geometrical Tolerances (Prerequisite: DM1-Basic Measurement) (14 hours) Covers the general concept of ISO Limits and Fits, Geometric Tolerances and CMM application on Geometric Tolerance Inspection. | PhP 4,000.00 |
| Uncertainty of Measurement Length Calibration Application (Prerequisite: DM2- Basic Length Calibration) (16 hours) Aims to understand and compute for the uncertainty of measurement in length calibration based on NATA Assessment of Uncertainties of Measurement (with reference to ISO-GUM) | PhP 4,000.00 |
| Industrial Calibration (12 hours) Covers calibration principles and procedures on pressure, temperature, and mass. | PhP 4,000.00 |
| Verification of Common Laboratory Instruments (12 hours) Discusses verification vs. calibration, immediate checking process, verification of common laboratory instruments and analysis of verification data using control charts | PhP 5,000.00 |
| Metals Identification & Selection (16 hours) Discusses the different properties of metals, classification and uses of ferrous and non-ferrous metals, and pointers on metal selection. | PhP 4,000.00 |
| Nondestructive Testing (40 hours) Covers liquid penetrant testing, magnetic particle inspection, radiography and ultrasonic testing methods. | PhP 8,400.00 |



| Introduction to Advanced Ultrasonic Testing (Phased-Array Ultrasonic Testing-PAUT) (18 hours) Discusses the difference between conventional and advanced ultrasonic testing (PAUT), principle of PAUT, different basic techniques used in PAUT and perform basic calibration PAUT. | PbP 7 000 00 |
|---|--------------|
|---|--------------|

| ENGINEERING, PRODUCTION AND PLANNING | | |
|---|--------------|--|
| Title of Program /Duration/Course Description | Seminar Fee | |
| Establishment of Preventive Maintenance System (20 hours) Focuses on the steps in setting up preventive maintenance program and Computerized Maintenance Management System (CMMS). | PhP 4,500.00 | |
| Product Costing (16 hours) Discusses the basic cost concepts, ways of cost classification and types of product costing system. It also includes the preparation of standard cost for specific products. | PhP 4,000.00 | |
| Production Planning & Control (18 hours) Discusses the role of PPC in an industrial firm, its principles, importance and various functions. | PhP 4,500.00 | |
| Cost Estimation for Machining Jobs (18 hours) Discusses the basic preparation of Cost Estimation of a simple machine products and determine the elements of costs and standard rates. | PhP 4,200.00 | |
| AC/DC Electricity on Automation Technology (24 hours) Provides knowledge in AC/DC Electricity Principles, discusses and interprets about Electrical Schematics and design, helps create Electrical Logic Circuits - its performance and operation with Input and Output Devices. | PhP 4,500.00 | |



| HIGH MACHINING TECHNOLOGY | | |
|--|---------------|--|
| Title of Program /Duration/Course Description | Seminar Fee | |
| Application of CAD/CAM (Computer-Aided Design/Computer-Aided Manufacturing) (40 hours) Covers NC Programming using CAD/CAM softwares. Import product models from CAD softwares. Create toolpaths and simulate cutting movements of CNC machines using Cimatron Mastercam software. | PhP 9,600.00 | |
| CNC Milling Programming & Operation (38 hours) Provides knowledge in operation and programming of CNC milling machines, coding and encoding of programs using G- codes, M-codes | PhP 10,200.00 | |
| PlasticInjectionMoldingMachineProgramming&Operation (40 hours)Aims to provide skills and knowledge in machining using the SUMITOMO Plastic Injection Molding Machine. | PhP 8,900.00 | |
| CNC EDM Sinking Programming & Operation (40 hours) Provides knowledge in creating CNC-Wire Cutting EDM program and discusses the different types of wires and materials use in CNC-EDM Wire Cutting machine. | PhP 9,600.00 | |
| CNC EDM Wire Cutting, Programming & Operation (40 hours) Provides knowledge in the EDM Sinking process and discusses the functions of Die Electric Fluid and EDM Sinker Electrode. | PhP 9,600.00 | |
| Fundamentals of Gear Hobbing Operation (24 hours) Provides knowledge in Fundamentals of Gear Making and discusses gear hobbing operation. | PhP 11,750.00 | |
| Mold Assembly Using NX (18 hours) Discusses the principles of Mold Assembly Using NX and its processes. | PhP 5,200.00 | |
| Mold Wizard Design Process (24 hours) Discusses the principles of Mold Wizard and its processes. | PhP 5,200.00 | |



| Plastic Injection Mold Design | |
|---|---------------|
| (40 hours) | PhP 9,400.00 |
| Discusses the principles of Mold Design and uses of the NX | FIIF 9,400.00 |
| software in Mold Design. | |
| Plastic Injection Mold Assembly | |
| (24 hours) | PhP 6,700.00 |
| Discusses the fundamentals of Plastic Injection Mold Assembly | FIIF 0,700.00 |
| and its processes. | |
| NX CAD Fundamental Course | |
| (40 hours) | |
| Discusses the fundamentals of CAD. Covers 2D sketch, 3D | PhP 9,000.00 |
| design, design feature, associative copy/Geometry, | |
| Offset/Scale, detail feature of design. | |

| MANAGEMENT AND PRODUCTIVITY IMPROVEMENT PROGRAM | |
|--|--------------|
| Title of Program /Duration/Course Description | Seminar Fee |
| Value Analysis/ Value Engineering I (38 hours) Deals with the improvement of cost consciousness throughout the organization through an application of a systematic and team approach of an effective cost reduction in both product and service. | PhP 8,000.00 |
| Project Management (30 hours) Discusses the project management framework, steps to project management process, application of computer software in project management. | PhP 7,000.00 |
| Value Analysis/ Value Engineering for Die & Mold Industry (21 hours) Deals with the improvement of cost consciousness throughout the organization through an application of VA systematics and discusses the practice in functional way to improve the relationship between the product, function and cost as used to study mold or die. | PhP 6,200.00 |



| METALWORKING TECHNOLOGY | |
|---|---------------|
| Title of Program /Duration/Course Description | Seminar Fee |
| Electroplating Processes (18 hours) Focuses on the principles and process of electroplating, decorative chromium, hard chromium, gold/silver and zinc plating. | PhP 5,200.00 |
| Heat Treatment of Steels (30 hours) Covers the different heat treatment processes of steel, i.e. annealing, normalizing, spheroidizing, tempering, stress relieving, direct hardening, carburizing, carbonitriding, tufftriding and flame hardening. | PhP 7,400.00 |
| Metal Fabrication (30 hours) Covers the fabrication processes applied to fabricate metal products, and the typical fabrication materials used. | PhP 8,200.00 |
| Shielded Metal Arc Welding (SMAW) (24 hours) Covers welding of metals in different positions and welding joints, common problems, causes and remedies in SMAW operation, knowledge of properties of metals & use of personal protective equipment as a standard working procedure. | PhP 9,000.00 |
| TIG Welding on Carbon Steel Plates-Module I (30 hours) Provides knowledge and skills in TIG process, principle, advantages, limitation, techniques, causes and prevention of discontinuities encountered. | PhP 13,800.00 |
| GMAW/MIG-MAG Welding on Carbon Steel Plates – Module I (30 hours) Provides knowledge and skills in MIG/MAG process, principle, advantages, limitation, techniques, causes and prevention of discontinuities encountered. | PhP 12,100.00 |



| QUALITY MANAGEMENT SYSTEM | | |
|---|--------------|--|
| Title of Program /Duration/Course Description | Seminar Fee | |
| Customer Satisfaction Measurement | | |
| (16 hours) | | |
| Focuses on the fundamental concept of customer satisfaction | PhP 4,000.00 | |
| measurement through statistical analysis and interpretation of | | |
| survey data. | | |
| Internal Quality Audit | | |
| (24 hours) | | |
| Aims to realize the importance of internal quality audit as a tool | | |
| in identifying improvement opportunities in the QMS; interpret requirements of ISO 9001 in the context of audit; describe the | PhP 6,300.00 | |
| roles and responsibilities of internal auditors; plan and conduct | | |
| an audit in accordance with ISO 19011:2018 Standard. | | |
| Awareness Seminar on ISO 9001:2015 | | |
| (8 hours) | | |
| Discusses the eight (8) Management Principles and the | PhP 2,500.00 | |
| highlights of the ISO 9001:2015 standard. | | |
| Root Cause Analysis | | |
| (16 hours) | | |
| Discusses the application of various Root Cause Analysis | PhP 5,000.00 | |
| techniques for continual improvement. | | |
| Awareness on Risk Management | | |
| (Based on ISO 31000:2018) (8 hours) | | |
| Discusses the Risk Management Principles, Risk Management | | |
| Framework and Process, Risk Assessment and Risk Treatment | PhP 2,500.00 | |
| Techniques. | | |
| | | |
| Effective Skills for Audit Reporting | | |
| (8 hours) | | |
| Discusses the Risk Management Principles, Risk Management | PhP 2,500.00 | |
| Framework and Process, Risk Assessment and Risk Treatment | , | |
| Techniques. Developing and Implementing a Laboratory Quality | | |
| Developing and Implementing a Laboratory Quality Management System Based on ISO/IEC 17025 | | |
| (24 hours) | | |
| Covers understanding the clauses of ISO/IEC 17025, | PhP 6,000.00 | |
| preparation of the required documentation, practical guidance to | | |
| documentation, implementation and accreditation. | | |
| (Prices may increase without prior notice) | | |



MIRDC REGULAR SEMINAR/TRAINING FEES (Online)

| ENGINEERING, PRODUCTION AND PLANNING | | | | |
|---|--------------------|--|--|--|
| Title of Program /Duration/Course Description | Seminar Fee | | | |
| Module 1: Overview of Production and OperationsManagement(6 hours)Discusses the Production and Operations Management, ServiceOperations, Manufacturing Operations and identify the differenctapproaches for managing operations. | PhP 1,000.00 | | | |
| Module 2: The Extent and Opportunities of Production and Operations Management: Its Functions and Scope (18 hours)Aims to understand the various functions in the Production and Operations Management and explains its scope. | PhP 2,500.00 | | | |
| (Prices may increase without prior notice) | | | | |
| ANALYSIS AND TESTING | | | | |
| Title of Program /Duration/Course Description | <u>Seminar Fee</u> | | | |
| Industrial Calibration (9 hours) Covers calibration principles and procedures on pressure, temperature, and mass. | PhP 3,000.00 | | | |
| (Prices may increase without prior notice) | | | | |

| METALWORKING TECHNOLOGY | | | | |
|--|-------------|--|--|--|
| Title of Program /Duration/Course Description | Seminar Fee | | | |
| Geometric Imperfections in Metallic Materials for Fusion Welding (3 hours) Discusses imperfections, differentiate imperfection from defect, identify ISO Number System Classification of Imperfections and its designation. | PhP 400.00 | | | |
| (Prices may increase without prior notice) | | | | |



II. Technology Advisory and Business Development Services

A. Technology Advisory and Business Development Services - Short-term Consultancy Services

Consultancy is requested by an individual, company or association or other government agencies designed to suit their specific requirements.

A Short-term Consultancy Service is one (1) day or less engagement which is free or with no required fee.

| Office/Division: | | Technology Diffusion Division – Technology Advisory and Business Development Section | | | | | | |
|---|---|--|-----|----------------|--|--|--|--|
| Classification: | Highly Technical | | | | | | | |
| Type of Transaction: | G2B - Governmen | G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government | | | | | | |
| Who may avail: | All | | | | | | | |
| CHECKLI | ST OF REQUIREMEN | NTS | | WH | ERE TO SECURE | | | |
| 1. Request Letter / c | one (1) copy | | | Request | ng Party | | | |
| CLIENT STEPS | AGENCY ACTION | FEES TO BE PAID | | CESING TIME | PERSON RESPONSIBLE | | | |
| 1. Inquire or request for technical assistance/ consultancy services through letter, phone, fax, email or personally. | 1. Evaluate client's inquiry/request. | None | 8 m | ninutes | Senior Science Research Specialist and/ or Senior Science Research Specialist and/ or Senior Science Research Specialist and/ or Senior Science Research Specialist and/ or Supervising Science Research Specialist of TABDS | | | |



| Client Satisfaction the Survey (CCSS) Cu Form. Sat | e Technical sistance equest and port Information stem (TARRIS). | | | Senior Science Research Specialist and/ or Supervising Science Research Specialist of TABDS |
|--|--|------|-----------|--|
| | Collect and file filled-up stomer/Client tisfaction rvey (CCSS) rm. | None | 5 minutes | Senior Science Research Specialist and/ or Senior Science Research Specialist and/ or Senior Science Research Specialist and/ or Senior Science Research Specialist and/ or Senior Science Research Specialist and/ or Supervising Science Research Specialist of TABDS |



B. Technology Advisory and Business Development Services - Long-term Consultancy Services

Consultancy is requested by an individual, company, or association designed to suit their specific requirements. A long-term consultancy service is more than one (1) day engagement classified as Free or Package.

A Package Consultancy Service is rendered with a specified duration and under a cost-sharing arrangement or fully paid, specified in the consultancy contract.

| Office/Division: | Technology Diffusion Division – Technology Advisory and Business Development Section | | | | | | |
|--|--|-----------------|------|--------------------|--|--|--|
| Classification: | Highly Technical | | | | | | |
| Type of Transaction: | G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government | | | | | | |
| Who may avail: | All | | | | | | |
| CHECKLIST (| OF REQUIREMENT | S | | WHERE T | O SECURE | | |
| 1. Request Lette | er / one (1) copy | | Requ | lesting Party | | | |
| 2. Signed Consult copy | ancy Contract / one | (1) | Requ | lesting Party | | | |
| 3. Billing Stateme | nt / one (1) original o | сору | TAB | DS, FAD-FMS | | | |
| 4. Payment (cash | or check) | | Requ | lesting Party | | | |
| CLIENT STEPS | AGENCY ACTION | FEES T BE PA | | PROCESSING TIME | PERSON RESPONSIBLE | | |
| 1. Inquire or request for technical assistance/ consultancy services through letter, phone, fax, email or personally. | 1. Evaluate client's inquiry/request and/or accomplish the Technical Assistance Request and Report Information System (TARRIS). | No | ne | 8 minutes | Senior Science Research Specialist and/ or Senior Science Research Specialist and/ or Senior Science Research Specialist and/ or Senior Science Research Specialist and/ or Supervising Science Research Specialist of TABDS | | |



| 2. Agree to on- site consultancy visit through phone, email or text/ <u>SMS</u> . | 2.1 Provide tentative schedule of visit. 2.2 Check availability of consultant and/or technical staff. 2.3 Prepare a proposal, including costing if the consultant and/or technical expert is non- TABDS personnel. 2.4 Send a proposal to the client. | None | 45 minutes | Senior Science Research Specialist and/ or Senior Science Research Specialist and/ or Senior Science Research Specialist and/ or Senior Science Research Specialist and/ or Supervising Science Research Specialist of TABDS |
|--|--|------|------------------------------|--|
| 3. Confirm the conduct of on- site consultancy by sending back the signed proposal. | 3.1 Finalize schedule of visit with the client. 3.2 Organize consultant and/or technical staff. 3.3 Request and approval of Authority to Travel, if required. Prepa re Job Order. | None | 2 hours and 10 minutes | Senior Science Research Specialist and/ or Senior Science Research Specialist and/ or Senior Science Research Specialist and/ or Senior Science Research Specialist and/ or Supervising Science Research Specialist of TABDS Consultant and/or Technical Staff |



| | | | | 1 |
|--|---|--|-----------|--|
| | 3.4 Consultant and/or technical staff travel to the site on the scheduled date | None | 1 day | |
| 4. Attend on- site consultancy activities. | 4.1 Provide on- the-spot expert advice. Visit can be in conjunction with a conduct of seminar/ training program. (*Duration may depend on the agreed proposal) | Refer to Standard Rates on Consultan cy and Other Fees or computed based on applicable circulars | 3 days* | Consultant and/or Technical Staff |
| | 4.2 Consultant and/or technical staff reports back to office after on-site visit on schedule date | None | 1 day | |
| | 4.3 Prepare Consultancy Report | None | 3 days | |
| | 4.4 Request for billing based on agreement and forward to the client. | | | Administrative Officer IV or Administrative Officer V, Financial Management Section |
| 5. Pay the billing statement. | 5.1 Receive billing statement. 5.2 Create Order of Payment (O.P.) manually. | None | 5 minutes | Administrative Officer IV or Administrative Officer V, Financial Management Section |



| | | TOTAL | 8 days, 3 ho | ours and 33 minutes |
|--|--|---------------------|--------------|---|
| 8. Fill up the Customer/ Client Satisfaction Survey (CCSS) Form. | 8.1 Collect and file the filled-up Customer/Client Satisfaction Survey (CCSS) Form. | None | 5 minutes | -same as step 1- |
| 7. Receive and verify recommended course of action per consultancy report or verbal recommendation | 7.1. Send consultancy report, if required, through fax, email or courier | None | 15 minutes | -same as step 1- |
| payment and receive Official Receipt. | Order of Payment (O.P.). 6.2 Prepare Official Receipt (O.R.) 6.3 Stamp "PAID" on all billing documents and release Official Receipt (O.R.) | order of payment | | or Administrative Officer V, Financial Management Section |
| 6. Give cash/check | 5.3 Reflect Statement of Account (SOA) details if there are any. 5.4 Forward Order of Payment (O.P.) and other documents to Cashier for issuance of Official Receipt (O.R.). 6.1 Receive cash/check and | As stated in the | 5 minutes | Administrative Officer IV, |



STANDARD RATES ON CONSULTANCY AND OTHER FEES Rev. 3 / Effectivity Date: 06 November 2019

| Establishment of Quality Management System Conforming to ISO 9001 | | | | | |
|--|-----------------|---|----------------------|--|--|
| Activity | No. of Hours | Honoraria of External / Consultant | Consultancy Fee | | |
| Consultancy | | | | | |
| Assessment (Initial) on 5S Implementation | 8 to 16 | <i>No. of hours</i> x 0.023 x MSRmin | Php 500.00 / Mn-Hour | | |
| Gap Analysis on Existing QMS | 4 to 16 | No. of hours x 0.023 x MSRmin | Php 500.00 / Mn-Hour | | |
| Evaluation of New/Updated QMS Documents | 8 to 24 | <i>No. of hours</i> x 0.023 x MSRmin | Php 500.00 / Mn-Hour | | |
| Implementation Audit and Monitoring | 8 to 32 | <i>No. of hours</i> x 0.023 x MSRmin | Php 500.00 / Mn-Hour | | |
| Corrective Action Planning on NC after Implementation Audit | 8 to 16 | <i>No. of hour</i> s x 0.023 x MSRmin | Php 500.00 / Mn-Hour | | |
| Correction Action Planning on NC found during Certification Audit | 4 to 8 | <i>No. of hour</i> s x 0.023 x MSRmin | Php 500.00 / Mn-Hour | | |
| Assessment and Planning prior to Surveillance Audit | 8 to 24 | <i>No. of hour</i> s x 0.023 x MSRmin | Php 500.00 / Mn-Hour | | |
| Competency Development of Internal Auditors | 8 to 18 | No. of hours x 0.023 x MSRmin | Php 500.00 / Mn-Hour | | |
| Actions to Address Risks and Opportunities thourough Risk Management Process | 8 to 16 | No. of hours x 0.023 x MSRmin | Php 500.00 / Mn-Hour | | |



| Technologies and Process Improvements and related Concerns | | | | | |
|--|----------------|--|------------------------------------|--|--|
| Activity | No. of Hours | Honoraria of External / Consultant | Consultancy Fee | | |
| Consultancy | | | | | |
| Advisory on Metalworking, Metalcasting, Heat Treatment and Electroplating Technologies and Process Improvements and related Concerns | 4 (minimum) | No. of hours x 0.023 x MSRmin | Php 500.00 / Mn-Hour | | |
| Calibration Measurement Audit Report | n/a | n/a | Php 1,000.00 / report/ artefact | | |
| Others | | | | | |
| Local Transportation Allowance (PUV, Venue to MIRDC, v.v.) | n/a | Phj | o 800.00 / visit | | |

C. Technology Advisory and Business Development Services - Conduct of Measurement Audit

Measurement Audit is the comparison of laboratory results to values established by a reference laboratory. It takes into account the measurement uncertainties assigned to the reference value and those reported by the participating laboratory. Performance is evaluated by the internationally accepted method of calculating E_n ratios and is reported in the Measurement Audit Report.

| Office/Division: | Technology Diffusion Division – Technology Advisory and Business Development Section | | | |
|--|---|---|--|--|
| Classification: | Highly Technical | | | |
| Type of Transaction: | G2B - Government to Business Entity | | | |
| Who may avail: | All | | | |
| CHECKLIST OF | ST OF REQUIREMENTS WHERE TO SECURE | | | |
| Endorsement/Request Letter/one (1) original copy | | Philippine Accreditation Bureau; sent in advance to MIRDC | | |
| Calibration Certificate/one (1) original copy | | Requesting company | | |
| 3. Calibration Certificate of Reference Lab/one (1) copy | | MIRDC Laboratory | | |
| 4. Signed Job Order copy | Form/one (1) original | TABDS | | |



| CLIENT STEPS | AGENCY ACTION | FEES TO BE PAID | PROCESSING TIME | PERSON RESPONSIBLE |
|--|---|-----------------------|---|--|
| 1. Sign Job Order Form and submit client calibration certificate, if available. | 1.1 Check availability of Philippine Accreditation Bureau (PAB) endorsement /request letter in Calibration Lab and Technical Service Request (TSR) Form generated by ATD for the art- fact. 1.2 Fill out the Technical Assistance Request and Report Information System (TARRIS) and print-out Job Order (J.O.) form | None | 10 minutes (may take additional depending on the quantity of the measurement audit reports requested) | Senior Science Research Specialist and/ or Senior Science Research Specialist and/ or Supervising Science Research Specialist of TABDS |



| 2. Proceed to Cashier for the payment of corresponding fees. The client has the option to pay the fees on a separate date but should be prior to the completion of the Measurement Audit Report. For online payment go to: | 2.1 Direct client to the Cashier. | P1,000 /artefact (refer to Standar d Rates of Consult ancy Fees) | 1 minute | Senior Science Research Specialist and/ or Senior Science Research Specialist and/ or Supervising Science Research Specialist of TABDS |
|--|---|--|-----------|--|
| https://www.lbp- eservices.com/e gps/portal/index .jsp and proceed to Step 5 | | | | |
| 3. Pay the required fee stated in the Job Order (J.O.) form. | 3.1 Receive Job Order (J.O.) form. 3.2 Create Order of Payment (O.P.) manually. 3.3 Reflect SOA details if there are any. 3.4 Forward Order of Payment (O.P.) and other documents to Cashier for issuance of | None | 5 minutes | Administrative Officer IV, or Administrative Officer V, Financial Management Section |



| | Official Receipt (O.R.). | | | |
|---|---|---|------------|---|
| 4. Give cash/check payment and receive Official Receipt | 4.1 Receive cash/check and Order of Payment (O.P.). 4.2 Prepare Official Receipt (O.R.). 4.3 Stamp "PAID: on all billing documents and release Official Receipt (O.R.). | As stated in the order of payment | 5 minutes | Administrative Officer V or Administrative Officer II Administrative and General Services Section |
| 5. Confirm submission of Measurement Audit Report to Philippine Accreditation Bureau (PAB) by MIRDC- TABDS. | 5.1 Claim Calibration Certificate from ATD. Refer to procedure on Analysis and Testing Services. | Refer to ATD Services Fees | 15 minutes | Senior Science Research Specialist and/ or Senior Science Research Specialist or Supervising Science Research Specialist of TABDS |
| | Note: Release of certificate is dependent on the agreed date between the client and the calibration lab which is reflected in the Technical Service Request (TSR). | | | |
| | 5.2 Typing/ Encode, checking and signing of | None | 2 days | Senior Science Research Specialist or |



| | Measurement Audit Report. 5.3 Release to CRO the original copies of the Measurement Audit Poport | None | 10 minutes | Senior Science Research Specialist or Supervising Science Research Specialist of TABDS Administrative Aide III FAD-AGSS, CRO |
|---|---|-------|------------|--|
| | Audit Report for conveyance to Philippine Accreditation Bureau (PAB). | | | |
| 6. Fill up the Customer/ Client Satisfaction Survey (CCSS) Form. | 6.1 Collect and file the filled-up Customer/ Client Satisfaction Survey Form | None | 5 minutes | Senior Science Research Specialist or Senior Science Research Specialist or Supervising Science Research Specialist of TABDS |
| | | TOTAL | 2 days | and 51 minutes |

D. Technology Advisory and Business Development Services - Technology Licensing

Technology Licensing pertains to activities involving transfer of knowledge for the manufacture, application or rendering of service of MIRDC-developed technologies and processes which involve the transfer, assignment or licensing of MIRDC intellectual property rights.

| Office/Division: | Technology Diffusion Division – Technology Advisory and Business Development Section | | | |
|---|--|---------------------------|--|--|
| Classification: | Highly Technical | | | |
| Type of Transaction: | G2B – Government to Business Entity | | | |
| Who may avail: | All | | | |
| STAGE 1: REQUEST FOR TRANSFER OF TECHNOLOGY | | | | |
| CHECKLIST OF REQUIREMENTS | | WHERE TO SECURE | | |
| Phase 1: Preparatory for the Transfer of Technology | | | | |
| 1. Letter of Intent/one (1) copy | r T | TABDS or Requesting Party | | |



| 2. DTI or SEC Registration/one (1) photocopy Concerned government office | | | | | | | |
|--|--|--------------------|-------------------------|--|--|--|--|
| 3. Audited Financial Statement (last 3 years)/one (1) photocopy Requesting party | | | | | | | |
| | Phase 2: Negotiation for Terms of Licensing and Confirmation of Licensing Agreement | | | | | | |
| 4. Term Sheet/Lic | ensing Agreement/two | o (2) copies | TABDS | | | | |
| Phase 3: Confirma | ation of Licensing Agre | ement | | | | | |
| 5. Fairness Opinio | on Report | | TABDS | | | | |
| 6. Written Recom | mendation | | TABDS | | | | |
| 7. Signed Licensii copies | ng Agreement/three (3 |) original | TABDS | | | | |
| CLIENT STEPS | AGENCY ACTION | FEES TO BE PAID | PROCESSIN G TIME | PERSON RESPONSIBLE | | | |
| 1. Proceed to TABDS Office. | 1. Evaluate technology requirements and give information of MIRDC-developed technologies. Provide technology demo, if requested. | None | 2 hours | Senior Science Research Specialist or Senior Science Research Specialist or Senior Science Research Specialist or Supervising Science Research Specialist TABDS | | | |
| 2. Fill-up pro- forma Letter of Intent. | 2. Receive for processing Letter of Intent or Request client to submit Letter of Intent on a later date, if undecided. | None | 5 minutes | Senior Science Research Specialist or Senior Science Research Specialist or Senior Science | | | |
| 3. Submit supporting documents (i.e. DTI/SEC registration, Financial Reports) 4. Sign the | 3. If available, request the client to submit supporting documents as proof of business identity and capacity to support licensing requirements. 4. Prepare | None | 5 minutes 20 minutes | Research Specialist or Supervising Science Research Specialist TABDS | | | |
| Nondisclosure agreement. | Nondisclosure Agreement (NDA). | | 20 minutes | | | | |
| PHASE 1: PREPARATORY FOR THE TRANSFER 2 hours and 30 minutes OF TECHNOLOGY TIME 2 hours and 30 minutes | | | | | | | |



| | PHASE 2: NEGOTIATION FOR TERMS OF LICENSING AND CONFIRMATION OF LICENSING AGREEMENT | | | | | |
|--|---|--------------------|--|---|--|--|
| CLIENT STEPS | AGENCY ACTION | FEES TO BE PAID | PROCESSING TIME | PERSON RESPONSIBLE | | |
| 5. Concur licensing terms by signing the term sheet or licensing agreement. | 5.1 Negotiate terms for licensing. | None | 2 days Note: May require several negotiation meetings with client. | Senior Science Research Specialist or Senior Science Research Specialist or Senior Science Research Specialist or Supervising Science Research Specialist of TABDS | | |
| | 5.2 Prepare endorsement letter of transaction with supporting documents to Fairness Opinion Board (FOB) secretariat | None | 2 hours | Senior Science Research Specialist or Senior Science Research Specialist or Senior Science Research Specialist or Supervising Science Research Specialist of TABDS | | |
| | 5.3 Submit to Fairness Opinion Board (FOB)Secretariat | None | 30 minutes Note: 40 days Processing of Fairness Opinion Report & Written Recommendation per RA 10055 IRR | FOB Secretariat | | |
| PHASE 2: NEGOTIATION FOR TERMS OF LICENSING AND CONFIRMATION OF LICENSING AGREEMENT TIME | | | - | ours and 30 minutes g FOR processing) | | |



| PHASE STAGE | 3: CONFIRMATION | OF LICENSI | NG AGREEME | NT |
|---|---|------------------|------------|--|
| 6. Final confirmation to the licensing agreement. | 6.1 Inform client upon receipt of Fairness Opinion Report (FOR) and Written Recommendation. | None | 15 minutes | Senior Science Research Specialist or Senior Science Research Specialist |
| | 6.2 Send to the client copy of the final licensing agreement (only if the client concurred to the licensing terms in the term sheet; omit this step if the client has signed a licensing agreement). | None | 15 minutes | or Senior Science Research Specialist or Supervising Science Research Specialist of TABDS |
| | 6.3 Notarize Licensing Agreement. | None | 2 days | Administrative Aide III FAD-AGSS, CRO |
| | 6.4 Send Client's copy of Licensing Agreement. | None | 2 days | Senior Science Research Specialist or Senior Science Research Specialist or Senior Science Research Specialist or Supervising Science Research Specialist of TABDS |
| 7. Pay licensing fee based on the licensing agreement. | 7.1 Issue Order of Payment.7.2 Accept and Process payment | Per agreement | 30 minutes | Administrative Officer IV or Administrative Officer V Financial Management Section Administrative Officer V or Administrative Officer II Administrative and General Services Section |



| 8. Implement | 8.1 Implement | None | Per | Senior Science |
|------------------------------------|----------------------|----------|--------------------|------------------------|
| terms of | terms of licensing. | | agreement | Research Specialist |
| licensing. | | | | or |
| | | | | Senior Science |
| 9. Fill-up the | 9.1 Collect and file | None | 5 minutes | Research Specialist |
| Customer/ | the filled-up | | | or |
| Client | Customer/Client | | | Senior Science |
| Satisfaction | Satisfaction | | | Research Specialist |
| Survey (CCSS) | Survey (CCSS) | | | or |
| Form. | Form. | | | Senior Science |
| | | | | Research Specialist |
| | | | | or |
| | | | | Supervising Science |
| | | | | Research Specialist of |
| | | | | TABDS |
| PHASE 3: CONFIRMATION OF LICENSING | | 4 days 1 | hour and 5 minutes | |
| AGREEMENT TIME | | | - uays, i | nour and 5 minutes |
| | | TOTAL | 6 days, 3 h | nours and 35 minutes |

Activities are based on Republic Act No. 10055 (Technology Transfer Law), its IRR and related policies.



TECHNOLOGY DIFFUSION DIVISION

Internal Services



I. Assistance to Staff Development Unit (SDU) of MIRDC

The Assistance to Staff Development Unit (SDU) of MIRDC is an internal service where MIRDC employees can also avail the regular training/seminar program provided by ITS for strengthening the competency of MIRDC personnel.

| Office/Division: | | Technology Diffusion Division-Industrial Training Section (ITS) | | | ndustrial Training Section | |
|--|---|---|--------------------------|---------------------------------------|---|--|
| Classification: | | Simple | | | | |
| Type of Transact | ion: | G2G | - Govern | ment to Governm | ent | |
| Who may avail: | | MIRC | C Perso | nnel | | |
| CHECKLIST OF REQUIREMENTS | | | | WHERE TO S | SECURE | |
| Authority to Atter | nd | Admi | nistrative | and General Ser | vices Section, FAD | |
| CLIENT STEPS | AGEN ACTI | - | FEES TO BE PAID | PROCESSING TIME | PERSON RESPONSIBLE | |
| 1.Present/Submit Memorandum of Authority to Attend | 1.1 Incluture the list of attendee 2.2 Prepthe materiand the logistics necessation hold the training | of es. oare erials ary to | None | 5 minutes 4 days and 40 minutes | Training Specialist I, Program Design and Promotion (PDP) Unit or Training Specialist II, Program Design and Promotion (PDP) Unit or Training Specialist III, Program Design and Promotion (PDP) Unit | |
| 2. Attend training (Trainee must take the post- examination and accomplish the evaluation before it can claim the Certificate). | 2.1 Con the Train | | | Depends on the program | Resource Speaker | |
| | | | | TOTAL | 4 days, 45 minutes | |



| SITUATION | ACTION | LOCATION OF ACTION | REMARKS |
|--|--|----------------------------|--|
| If there is an available slot in the regular program, the ITS will inform the SDU to invite an internal participant (MIRDC Employee) to attend the program with corresponding Authority to Attend (ATA). | The ITS Training coordinator in-charge will give to SDU a Customer/Client Satisfaction Measurement Survey Form for Internal Services. | ITS Office or HR Office | Collect the accomplished CCSM form and forward it to Planning and Management Division (PMD). |



| FEEDBACK | AND COMPLAINTS MECHANISMS |
|--|---|
| How to Send a Feedback? | Accomplish our Customer Satisfaction Survey (CSS) Form provided by our front-liners and return the accomplished form to said front-liner Send your feedback through electronic message accessible at MIRDC website or email it at http://www.mirdc.dost.gov.ph, or Personally talk to the Executive Director of the Center |
| How are Feedbacks Processed? | Our front-liners collect, check for completeness, compile and record all CSS Forms Customer Satisfaction Rating below 3 are reported to the immediate supervisor concerned for appropriate action; the recommended action are recorded by the respective Division Chiefs. All survey responses are consolidated and monitored, evaluated and analyze by the PMD in order to identify opportunities for improvement. |
| How to File a Complaint? (For Goods-Related Complaints) | Accomplish our Customer Feedback Form and send it to the Division/Section Chief concerned Provide details as much as possible Return the product/s, if advised. |
| How are complaints Processed? | A control number will be assigned on the CSF Form Your complaint will be reviewed by the Division/Section Chief concerned and you will be contacted to get more details, if necessary You will be advised to return product/s, whenever applicable Goods will be tested/inspected, if applicable, and you will be informed of the findings/ recommendation Product will be rework/replace, whenever necessary |
| How to File a Complaint (For Service-Related Complaints) | Accomplish our CSF Form which will be forwarded to the concerned Division Third party may file on behalf of the complainant provided the complainant is identified on the CSF form. |

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| How are Complaints Processed? | Customer's complaint will be acted upon within 15 working days from date of receipt Concerned Division Chief will discuss customer's complaint with concerned unit and approves the action to be taken Concerned unit will take the appropriate correction/corrective action Feedback will be relayed to the complainant |
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| Contact Information: | |
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| Anti-Red Tape Authority (ARTA) | ARTA: complaints@arta.gov.ph |
| | 1-ARTA (2782) |
| Presidential Complaints Center | |
| (PCC) | PCC: pcc@malacanang.gov.ph |
| | 888 |
| | (02) 8736-8621 |
| Contact Center ng Bayan CCB | |
| (CCB) | CCB: e-mail@contactcenterngbayan.gov.ph |
| | 1-6565 (hotline) |
| | 0908-881-6565 (SMS) |
| Legal and Public Assistance | |
| office (LPAO) | LPAO: (02) 8929-9436; (02) 84262075; |
| | (02) 84262801; (02) 84262450; |
| | (02) 84262987; (02) 84262683 |



OFFICE

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